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D

C

B

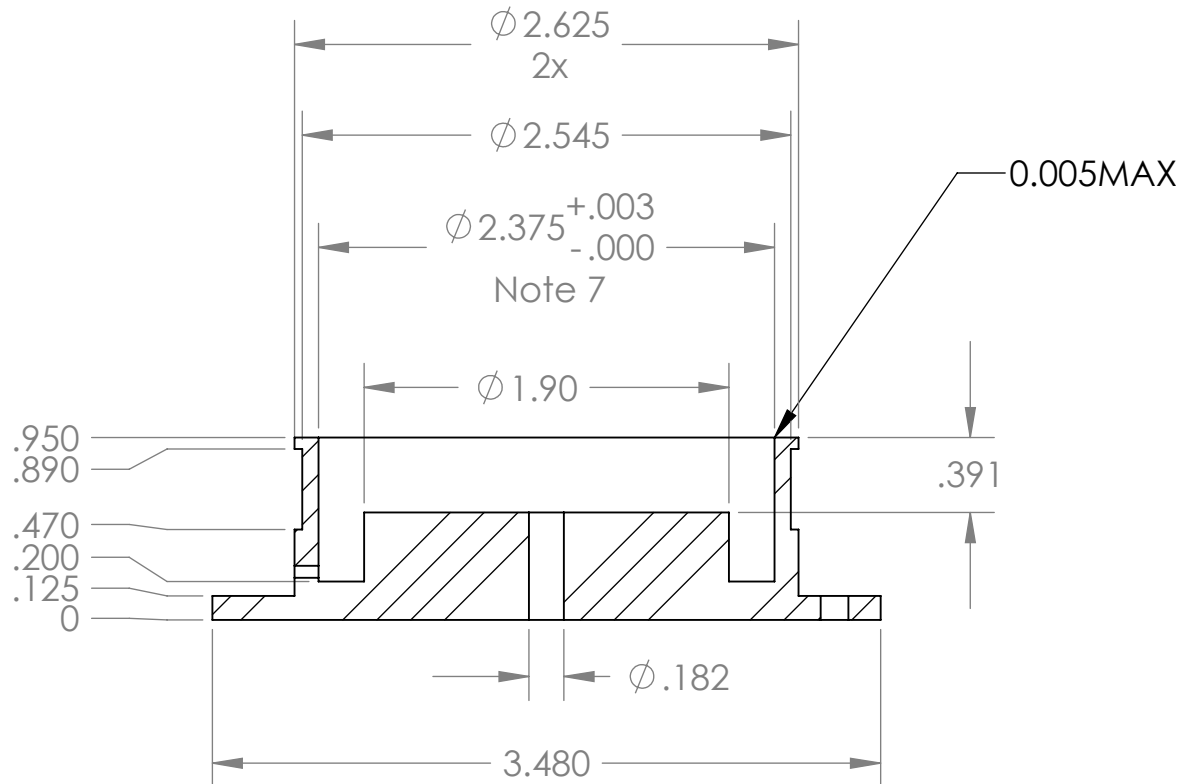
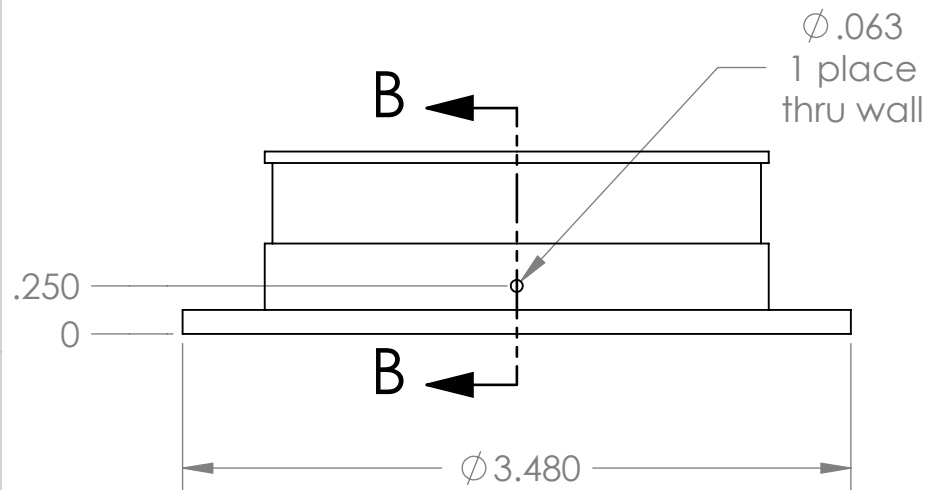
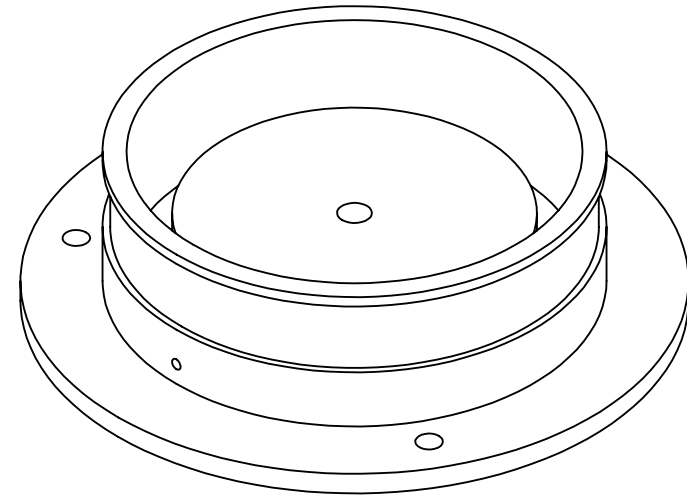
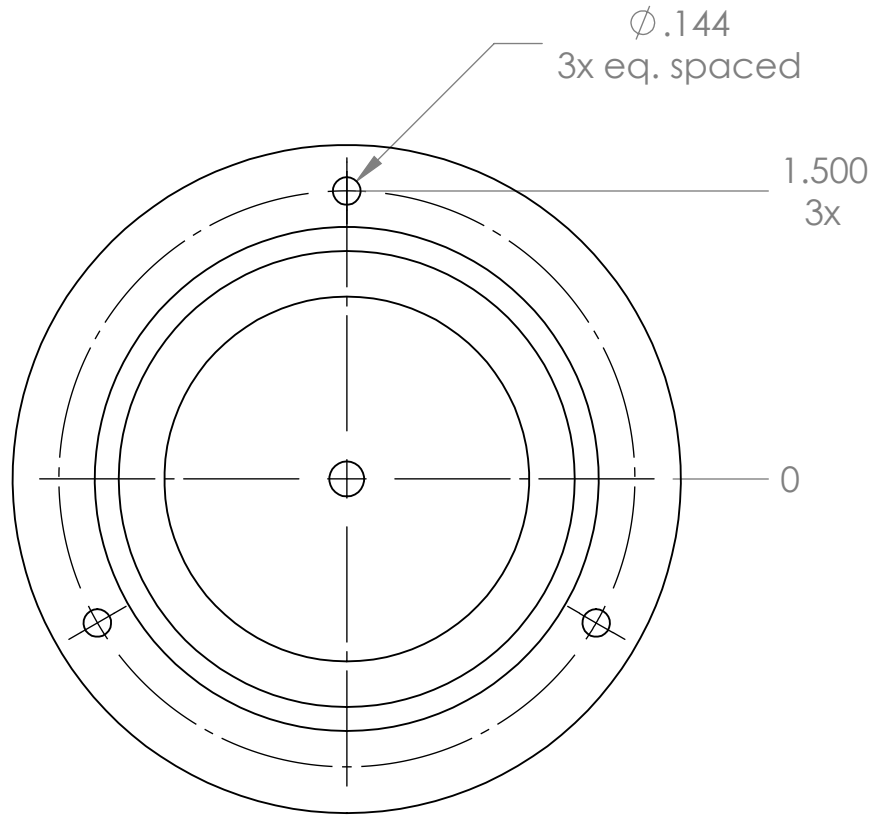
A

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C

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A



SECTION B-B
SCALE 1 : 1

Material: Black Delrin

NOTE: 7. Verify this diameter with a sliding fit cylinder.
Cylinder diameter should be $\phi 2.375 +0.000 / - 0.002$.

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	INITIAL RELEASE rev 0	DATE 10/17/2008	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector	1 PLACE DIM $\pm 1/16$ 2 PLACE DIM $\pm .02$ 3 PLACE DIM $\pm .005$ ANGLES $\pm 1^\circ$	DRAWN Shane	10/16/2008		
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX.	ENGINEER Klimov	10/17/2008	DRAWING NAME and MODEL FILE NAME 10020227-002 - Fixture base	
Engineer	4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	CHECKED			
NEXT ASSY	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	PROJECT NO. 900392		SIZE B	DWG. NO. 10020227-002
Application	DO NOT SCALE DRAWING	PROJECT BIOSA		SCALE 1:1	WEIGHT
				SHEET 1 OF 1	REV. 0