



BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN XX XX
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS & PARALLELISM OF A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Klimov 11/10/2005
Engineer						CHECKED
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 900392
		PROJECT BIOSA	1002605DWG - Processor_Board			
Application		DO NOT SCALE DRAWING				
		SIZE B	DWG. NO.	1002605DWG		REV. 2.1
		SCALE 2:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF		