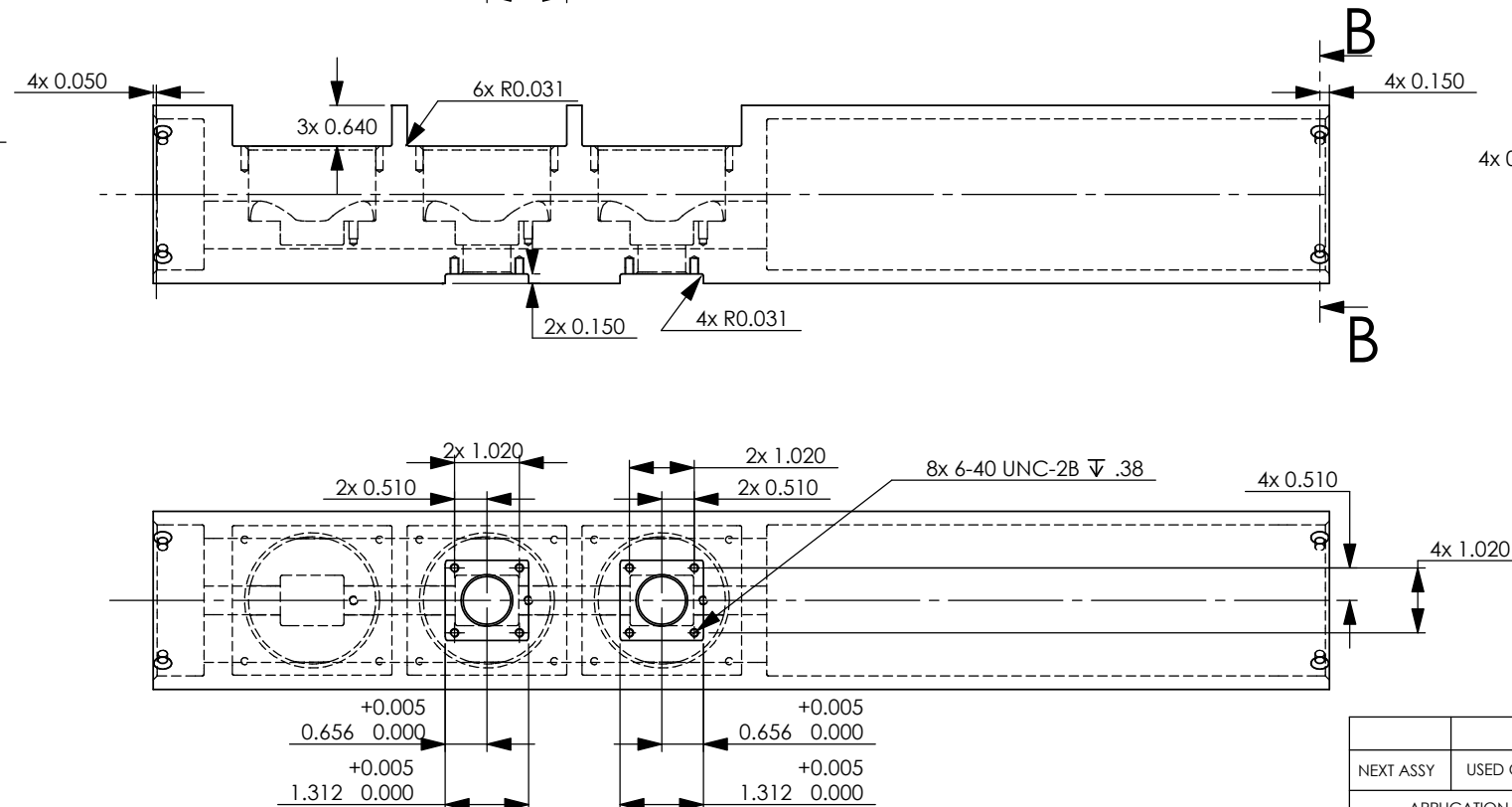
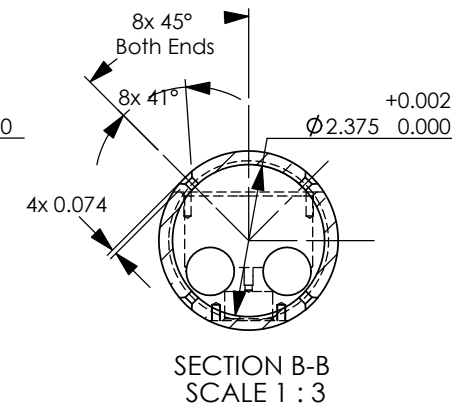
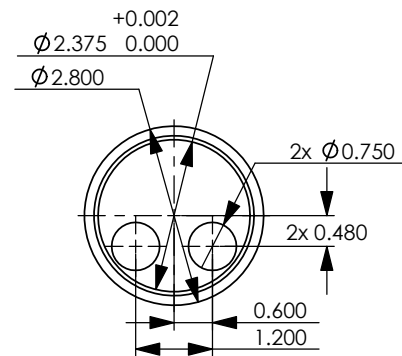
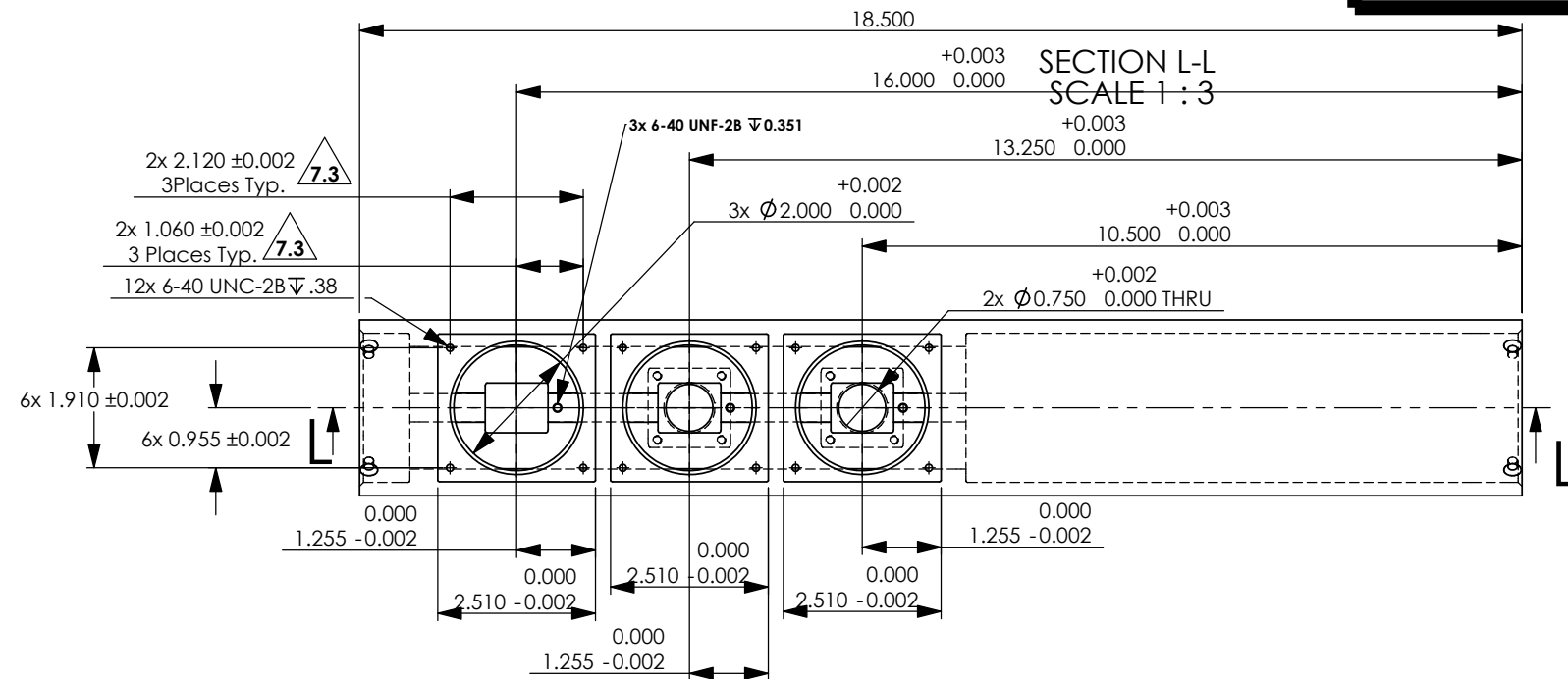
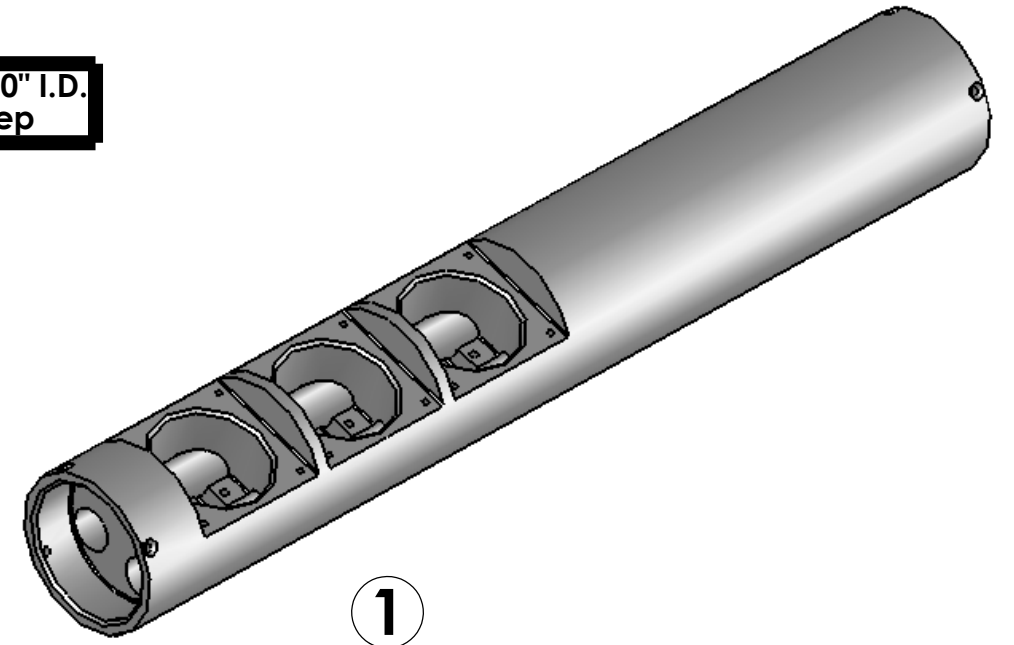
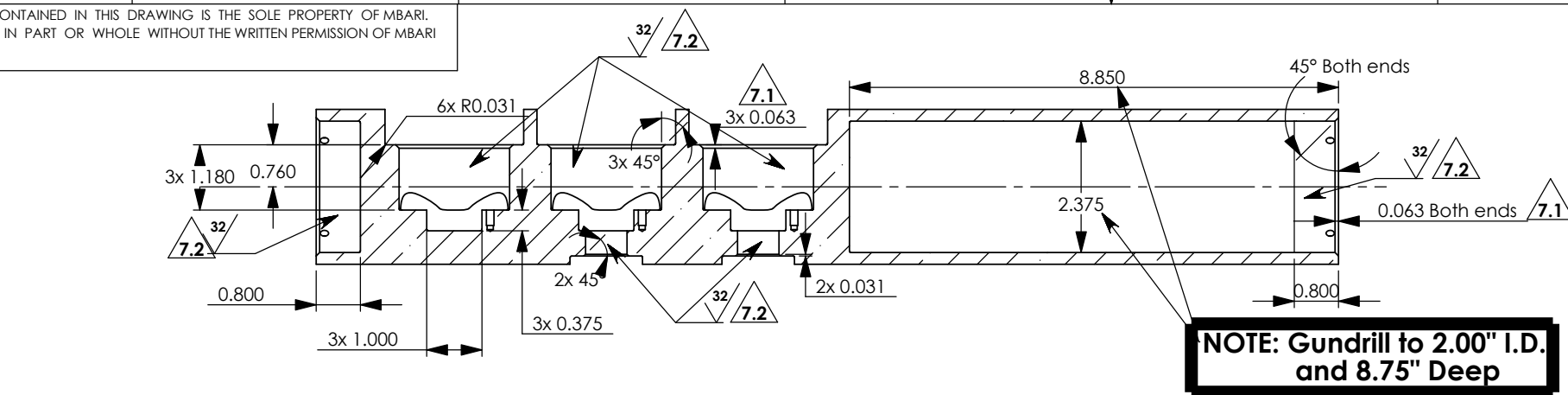


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
7	1. Modify Chamfer. 2. Add Surface Finish designations. 3. Add tolerancing.	07Dec05	F. Shane



1	1ea.		Housing, BIOSA	6AI-4V Ti
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	±.015 ANGLES	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DRAWN	F. Shane 11/11/2005
			ENGINEER	F. Shane 11/11/2005
			CHECKED	
			PROJECT NO.	900392
			PROJECT	BIOSA
DO NOT SCALE DRAWING			WEIGHT	

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BIOSA
Titanium Housing

SIZE B	DWG. NO. 1002892.DWG-001 Housing	REV. 7
SCALE NONE	CAD FILE: Project Library/BIOSA	SHEET 1 OF 1