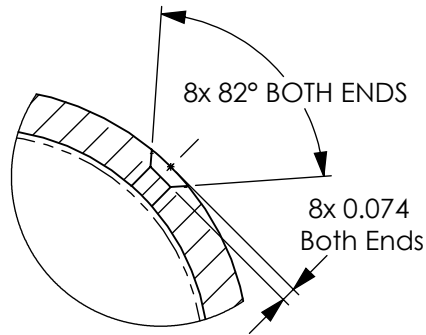
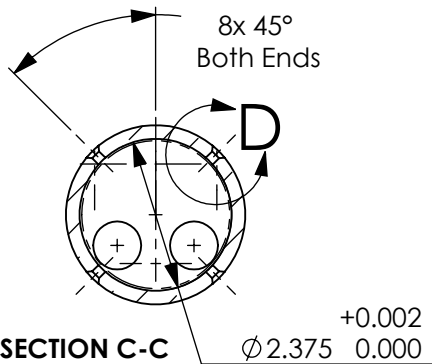
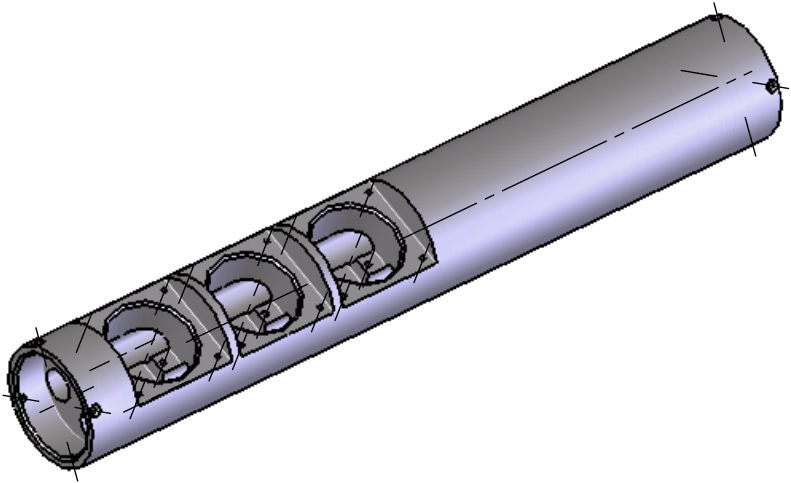


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



2									
1	3x 2 Ea.						Housing, Modified BIOSA		6Al-4V Titanium
ITEM NO.	QTY		PART NO.				DESCRIPTION		MATERIAL SPECIFICATION
BILL OF MATERIALS									
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute 	
1 PLACE DIM ±.1/16				DRAWN		F. Shane 21Aug2006			
2 PLACE DIM ±.02				ENGINEER		F. Shane 21Aug2006			
3 PLACE DIM ±.005				CHECKED					
ANGLES ±1°				PROJECT NO.		1002892-001B Housing			
1. DIMENSIONS ARE IN INCHES				900392 / 701520.01 /		version of 1002892-001, no bottom holes			
2. DIMENSION LIMITS HELD AFTER PLATING.				PROJECT		BIO SA / NOSA /			
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				SIZE		B		REV.	
4. MACHINED FILLET RADII .0150-.030.				DWG. NO.		1002892-001B			
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				SCALE		NONE		CAD FILE: Project Library\ Biosa	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				SHEET		1		OF 1	
DO NOT SCALE DRAWING				WEIGHT					