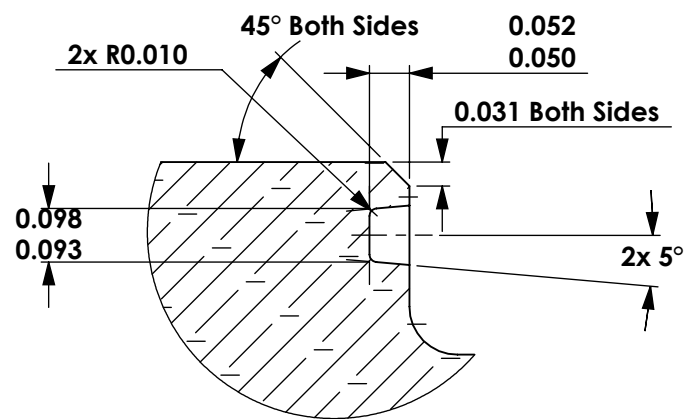
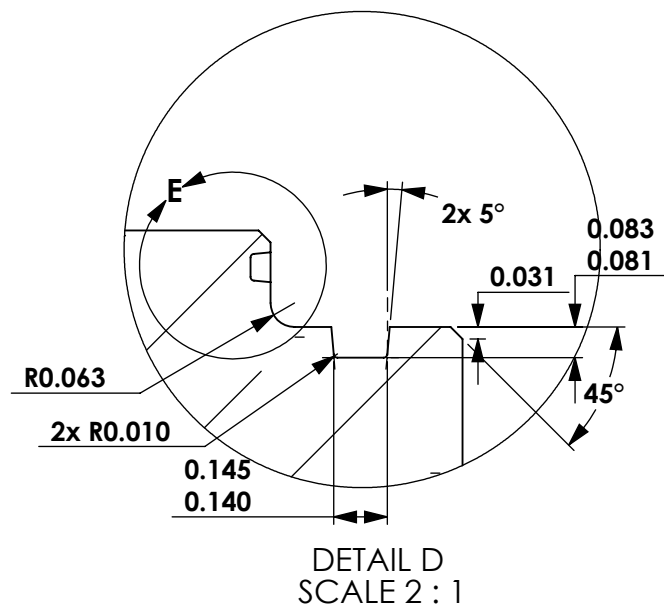
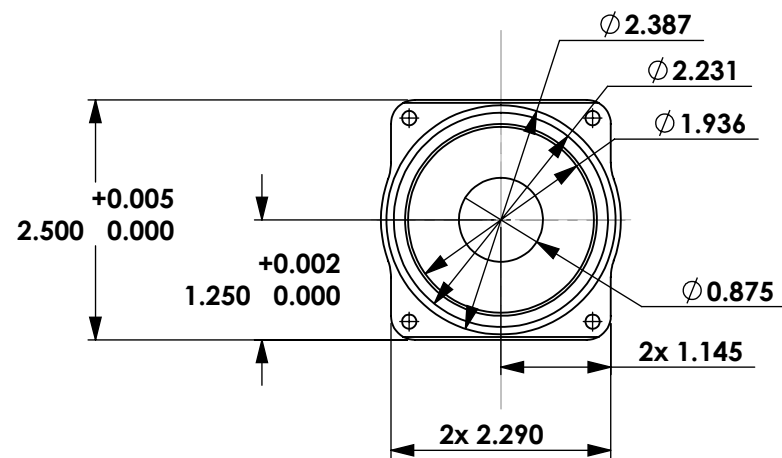
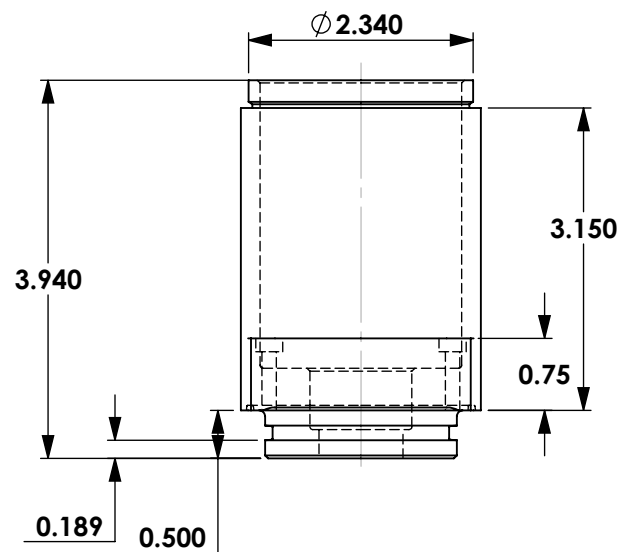
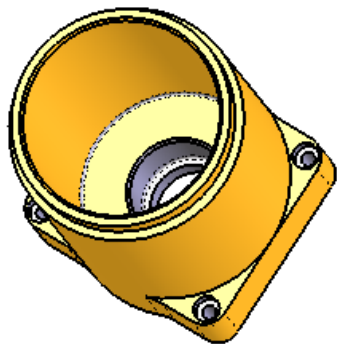
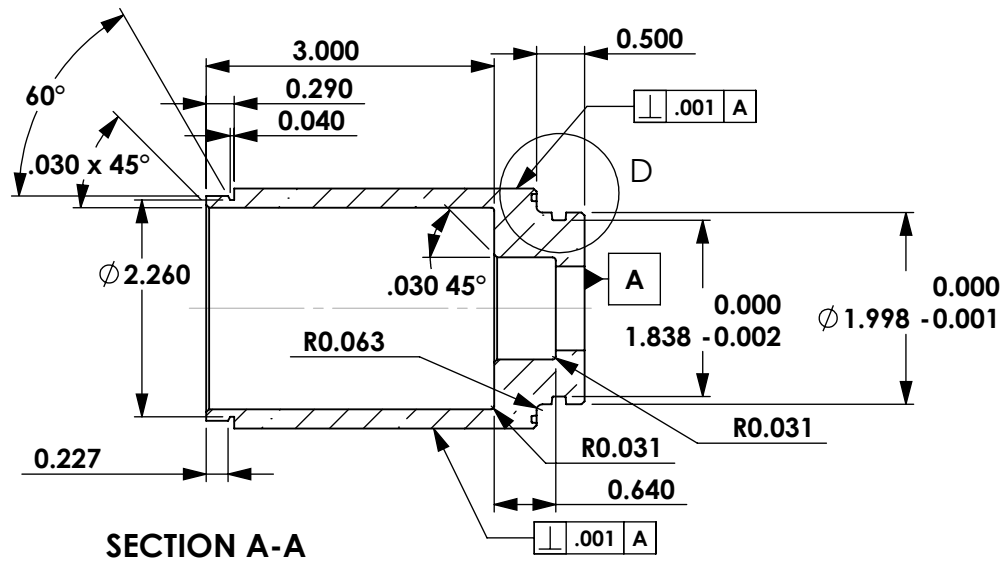
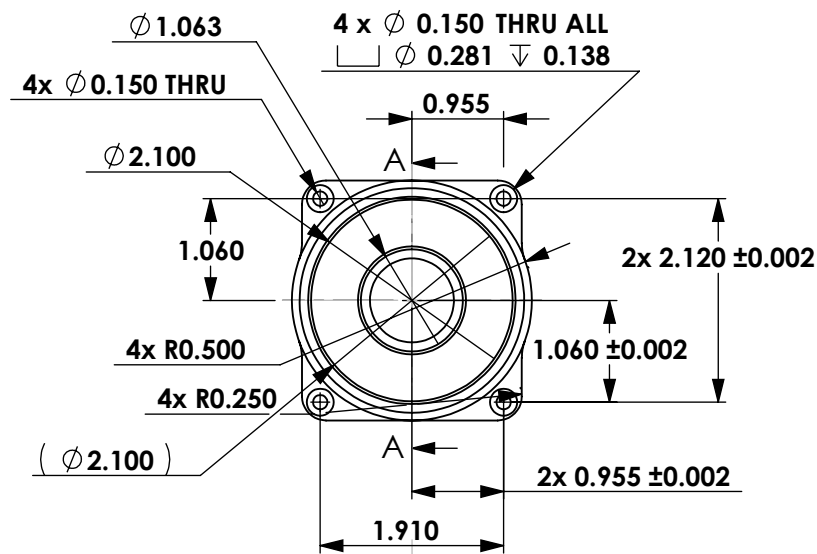


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



2								
1	6 sets of 3 Ea.			Extended Optical Sensor Base				6Al-4V Titanium
ITEM NO.	QTY	PART NO.		DESCRIPTION				MATERIAL SPECIFICATION
BILL OF MATERIALS								
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
1 PLACE DIM $\pm .1/16$				DRAWN F. Shane		XXXXXX99		
2 PLACE DIM $\pm .02$				ENGINEER F. Shane				
3 PLACE DIM $\pm .005$				CHECKED				
ANGLES $\pm 1^\circ$				PROJECT NO.		Monterey Bay Aquarium Research Institute  7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700		
1. DIMENSIONS ARE IN INCHES				900392 / 701520.01 /				
2. DIMENSION LIMITS HELD AFTER PLATING.				PROJECT				
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT		BIOSA Extended Optical Sensor Base		
4. MACHINED FILLET RADII .0150-.030.				BIOSA / NOSA /		SIZE B DWG. NO. 1003226.DWG		REV.
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				DO NOT SCALE DRAWING		SCALE NONE		CAD FILE: Project Library\Biosa
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				WEIGHT		SHEET 1 OF 1		