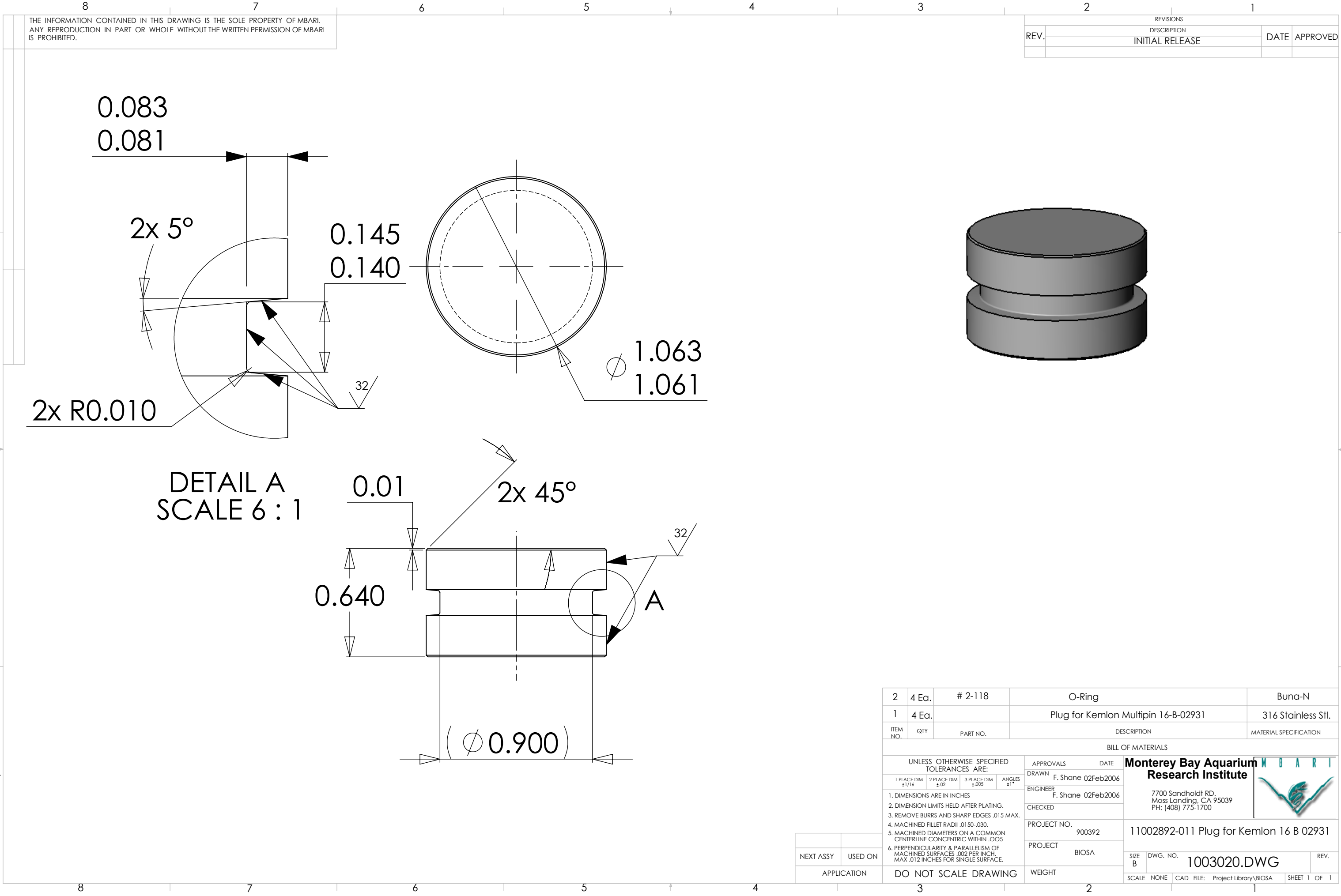




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2	4 Ea.	# 2-118	O-Ring	Buna-N
1	4 Ea.		Plug for Kemlon Multipin 16-B-02931	316 Stainless Stl.
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN	F. Shane 02Feb2006
1. DIMENSIONS ARE IN INCHES			ENGINEER	F. Shane 02Feb2006
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	900392
4. MACHINED FILLET RADII .0150-.030.			PROJECT	BIOSA
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			SCALE	NONE
DO NOT SCALE DRAWING			CAD FILE:	Project Library\BIOSA
			SIZE	B
			DWG. NO.	1003020.DWG
			REV.	
			SHEET	1 OF 1

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