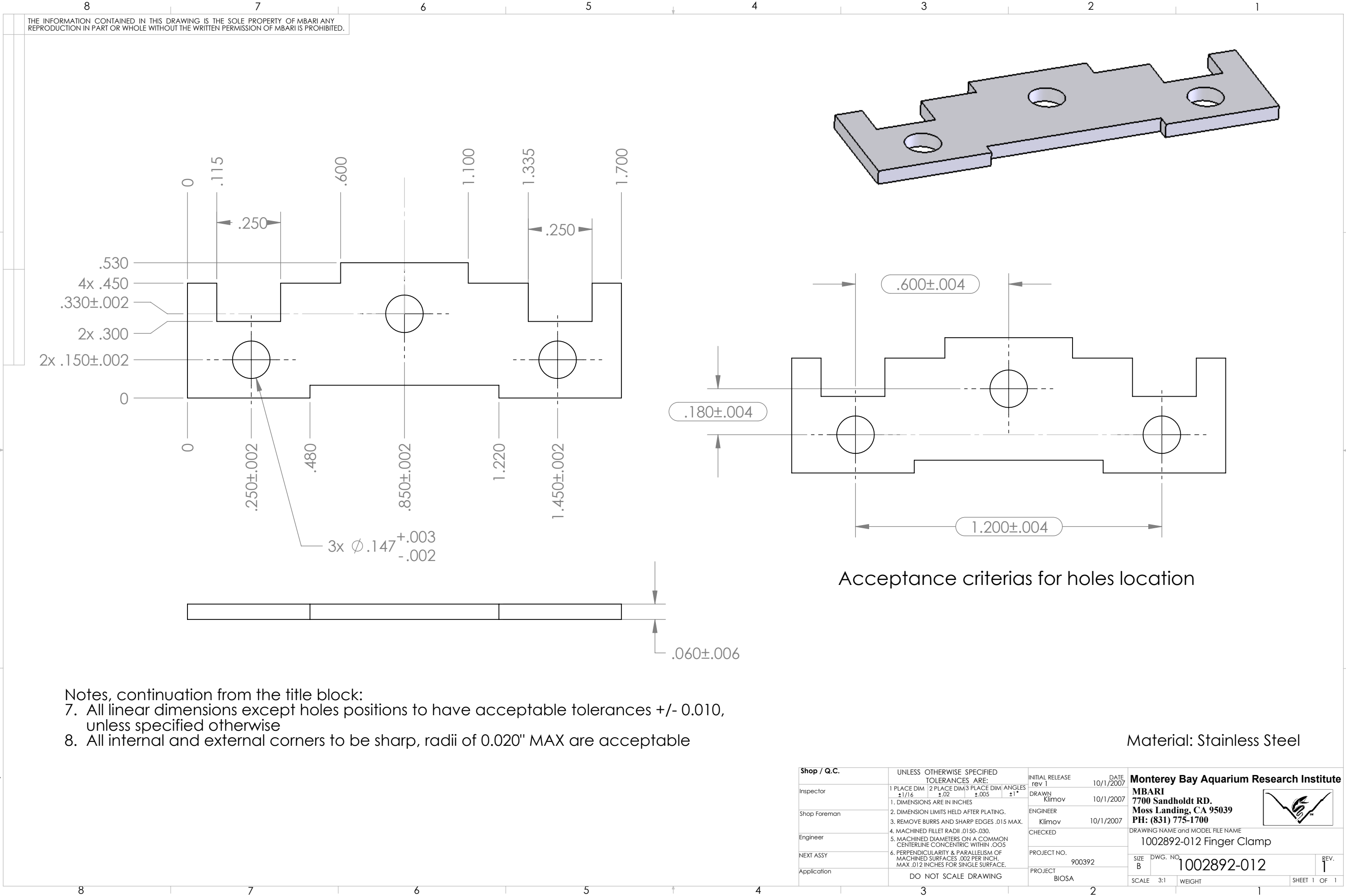




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Acceptance criterias for holes location

Material: Stainless Steel

Notes, continuation from the title block:
7. All linear dimensions except holes positions to have acceptable tolerances +/- 0.010, unless specified otherwise
8. All internal and external corners to be sharp, radii of 0.020" MAX are acceptable

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			INITIAL RELEASE	DATE	Monterey Bay Aquarium Research Institute	
Inspector	1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	rev 1	10/1/2007		
Shop Foreman	1. DIMENSIONS ARE IN INCHES			DRAWN	10/1/2007	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Engineer	2. DIMENSION LIMITS HELD AFTER PLATING.			ENGINEER	10/1/2007		
NEXT ASSY	3. REMOVE BURRS AND SHARP EDGES .015 MAX.			CHECKED		DRAWING NAME and MODEL FILE NAME 1002892-012 Finger Clamp	
Application	4. MACHINED FILLET RADII .0150-.030.			PROJECT NO.	900392		
	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			PROJECT	BIOSA	SIZE B	DWG. NO. 1002892-012
	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.					SCALE 3:1	REV. 1
	DO NOT SCALE DRAWING					WEIGHT	SHEET 1 OF 1