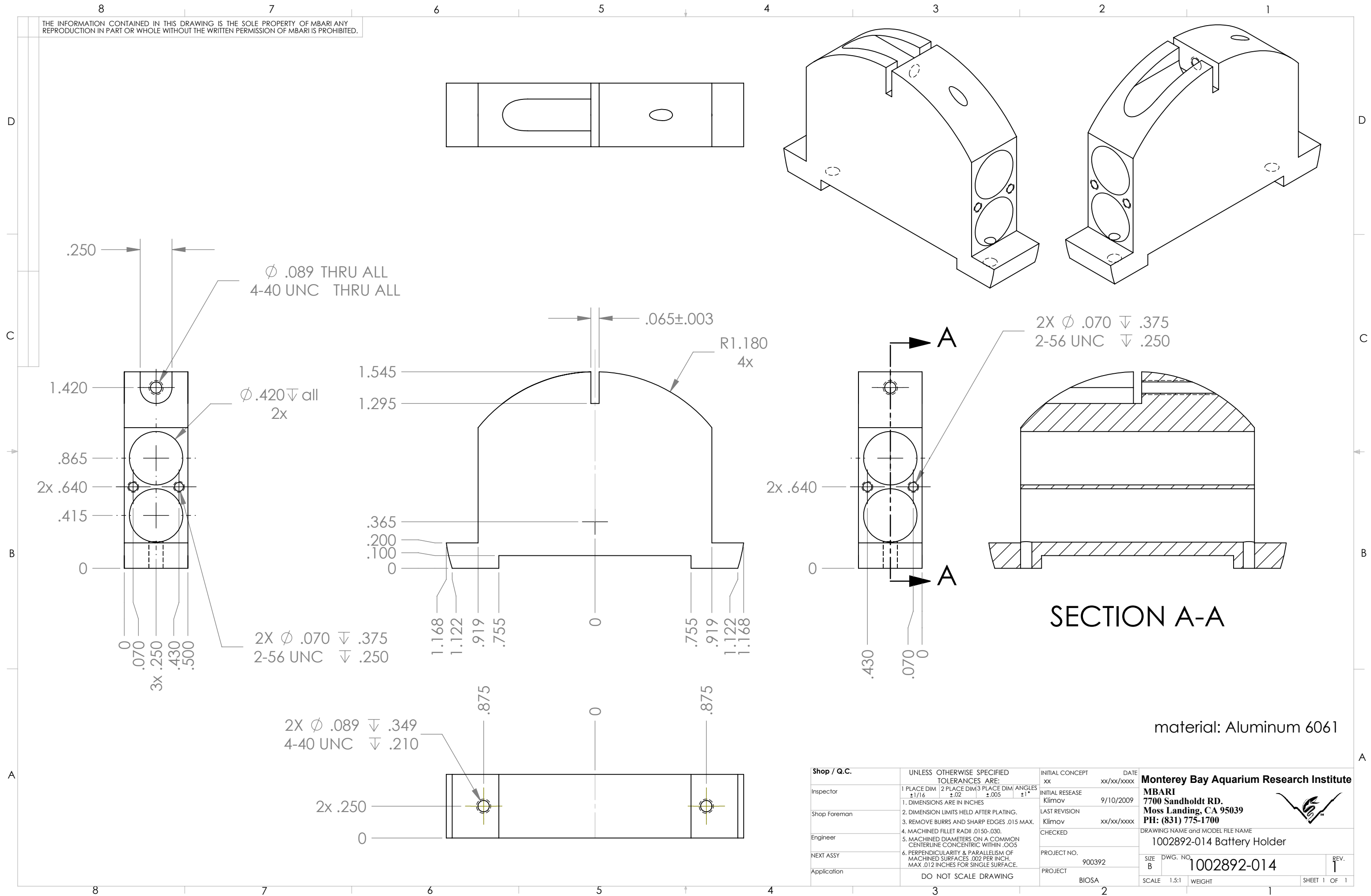


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material: Aluminum 6061

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	INITIAL CONCEPT xx	DATE xx/xx/xxxx	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector	1 PLACE DIM $\pm 1/16$ 2 PLACE DIM $\pm .02$ 3 PLACE DIM $\pm .005$ ANGLES $\pm 1^\circ$	INITIAL RESEASE Klimov	9/10/2009			
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX.	LAST REVISION Klimov	xx/xx/xxxx	DRAWING NAME and MODEL FILE NAME 1002892-014 Battery Holder		
Engineer	4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	CHECKED		PROJECT NO. 900392		
NEXT ASSY	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	PROJECT	BIOSA	SIZE B	DWG. NO. 1002892-014	REV. 1
Application	DO NOT SCALE DRAWING			SCALE 1.5:1	WEIGHT	SHEET 1 OF 1