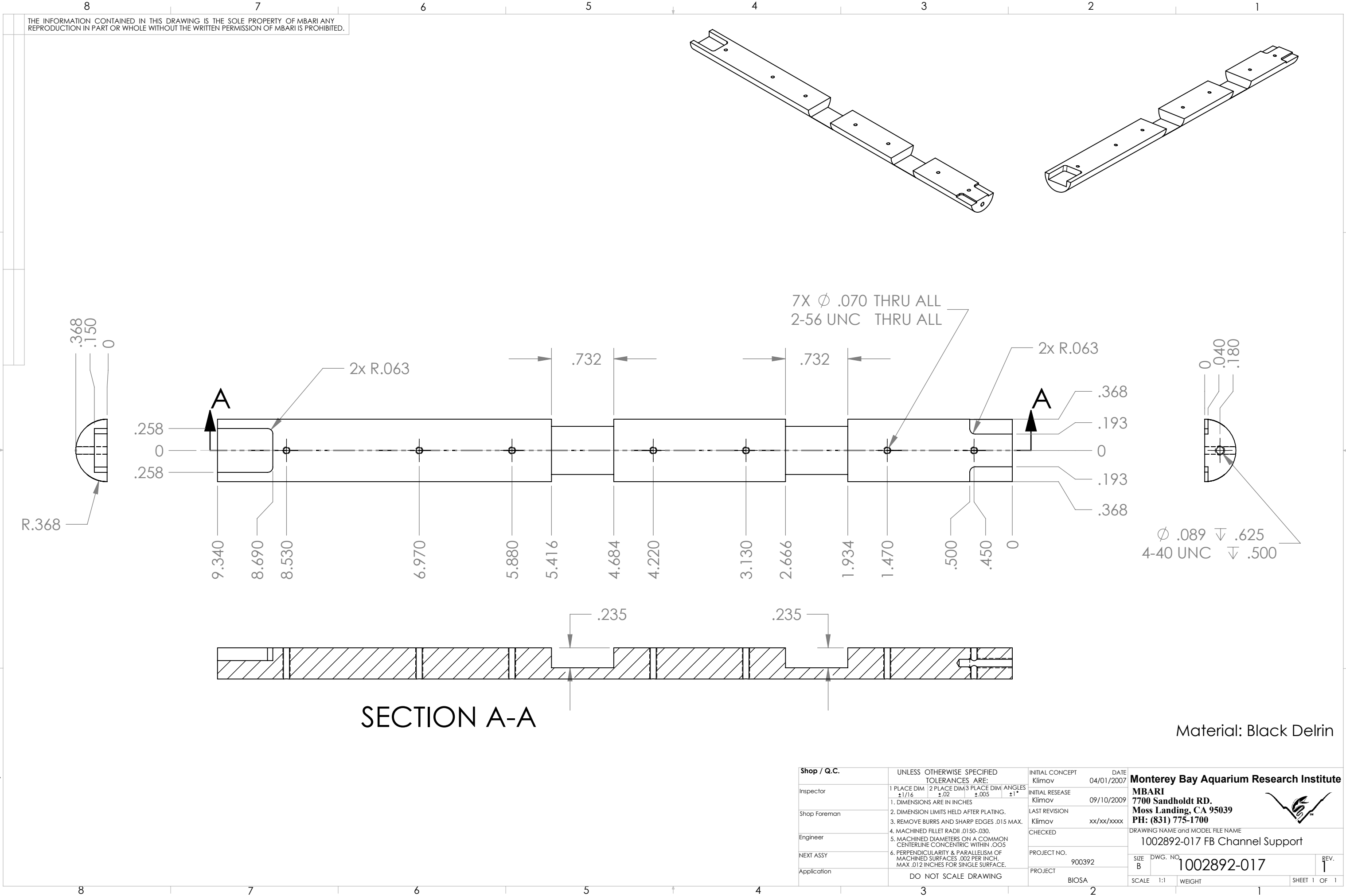




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SECTION A-A

Material: Black Delrin

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 1 PLACE DIM $\pm 1/16$ 2 PLACE DIM $\pm .02$ 3 PLACE DIM $\pm .005$ ANGLES $\pm 1^\circ$ 1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005. 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE. DO NOT SCALE DRAWING	INITIAL CONCEPT Klimov	DATE 04/01/2007	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		INITIAL RESEAL Klimov	DATE 09/10/2009			
Shop Foreman		LAST REVISION Klimov	DATE xx/xx/xxxx			
Engineer		CHECKED		DRAWING NAME and MODEL FILE NAME 1002892-017 FB Channel Support		
NEXT ASSY		PROJECT NO. 900392		SIZE B	DWG. NO. 1002892-017	REV. 1
Application		PROJECT BIOSEA		SCALE 1:1	WEIGHT	SHEET 1 OF 1