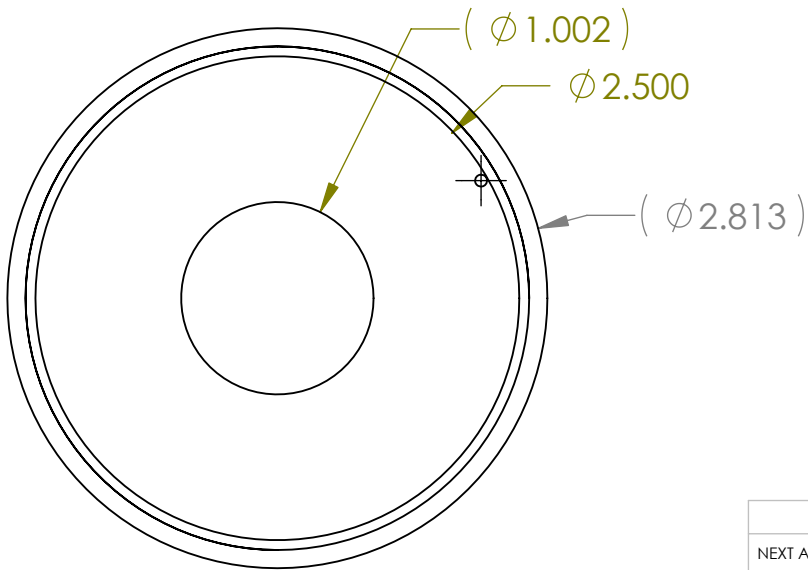
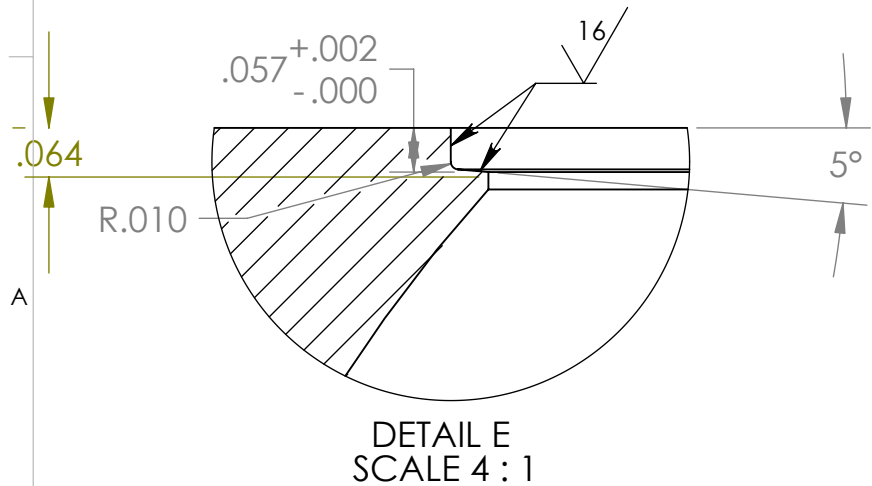
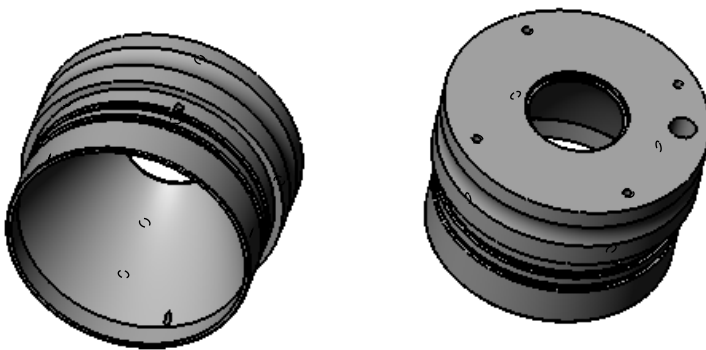
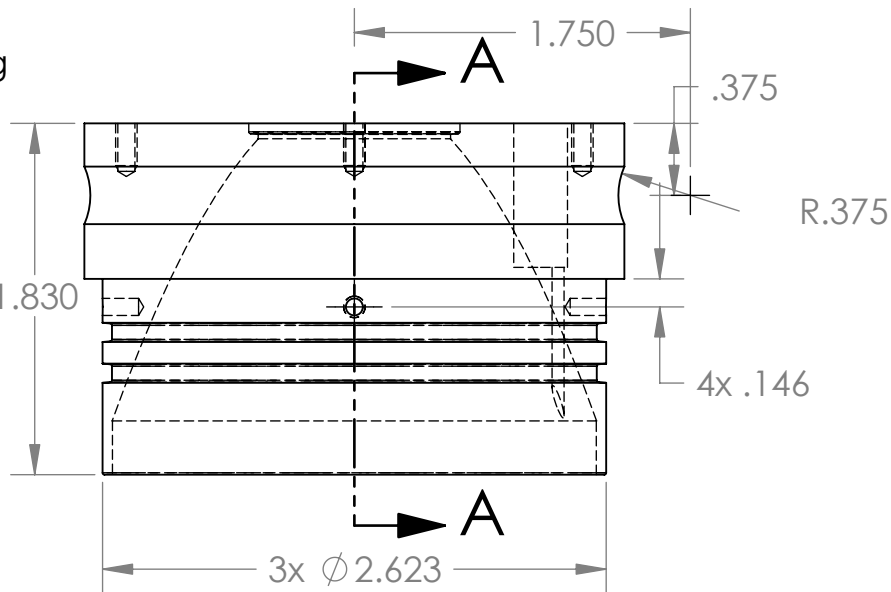
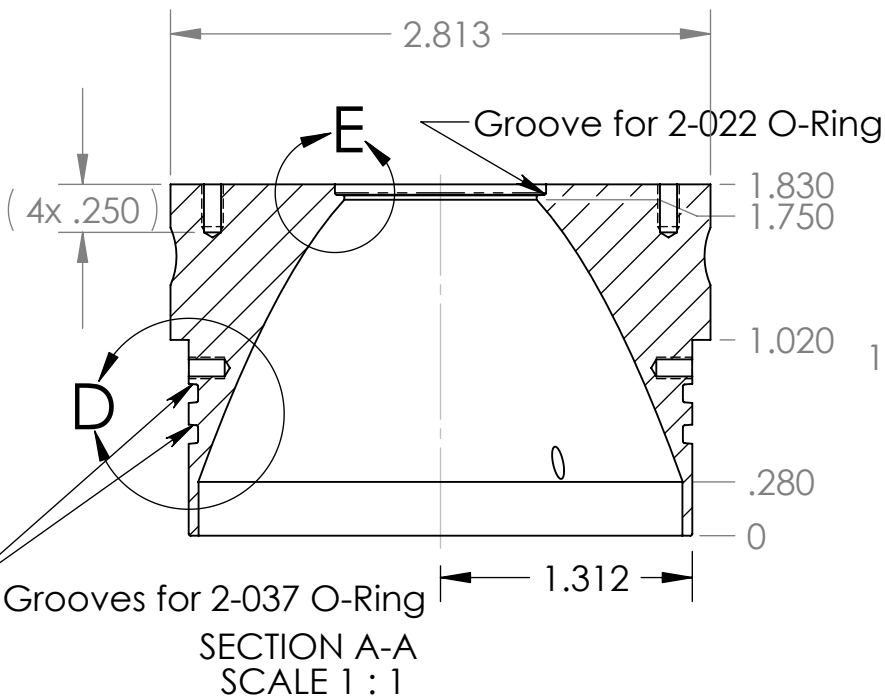
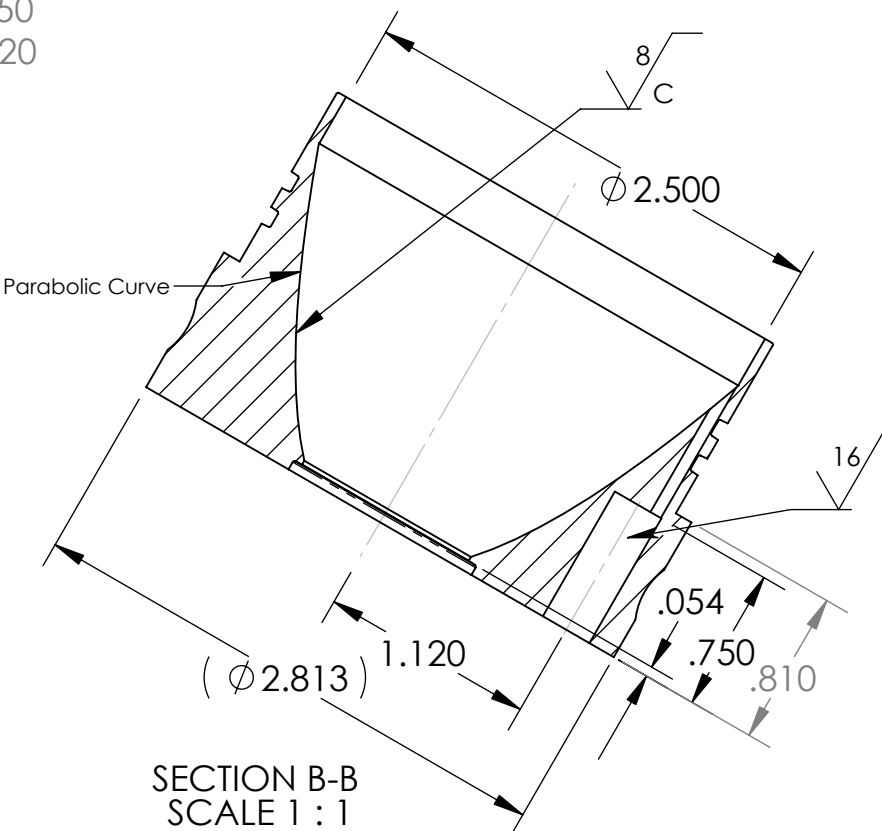
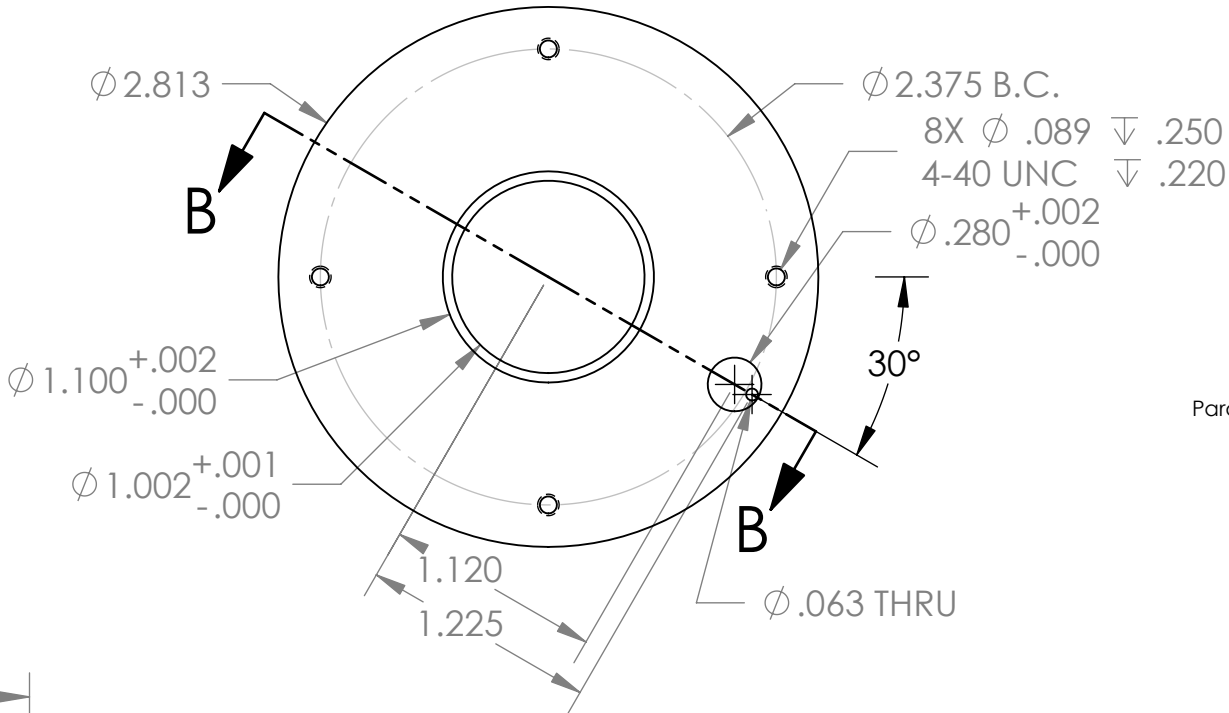
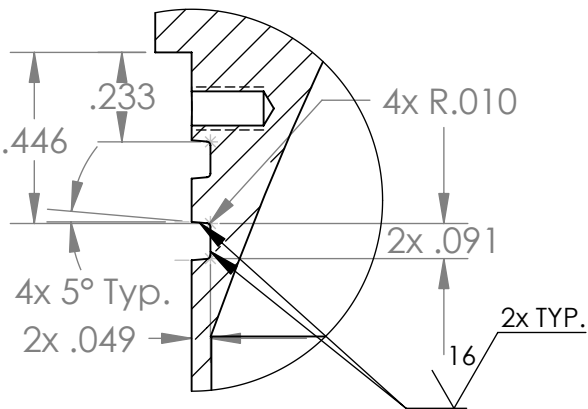


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



1	1 Ea.	Front Sensor Reflector	6Al-4V Ti
ITEM NO.	QTY	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS			
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	DRAWN F. Shane	28Feb07
3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	ENGINEER F. Shane	28Feb07
1. DIMENSIONS ARE IN INCHES		CHECKED	
2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	900392
3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	BIOSA
4. MACHINED FILLET RADII .0150-.030.		WEIGHT	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			
NEXT ASSY		USED ON	
APPLICATION		DO NOT SCALE DRAWING	
		SCALE 1:4	CAD FILE: Project Library\900392Biosa
		SIZE B	DWG. NO. 1002892-023
		REV. 2	
		SHEET 1 OF 1	

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1002892-023 - Front Sensor Reflector