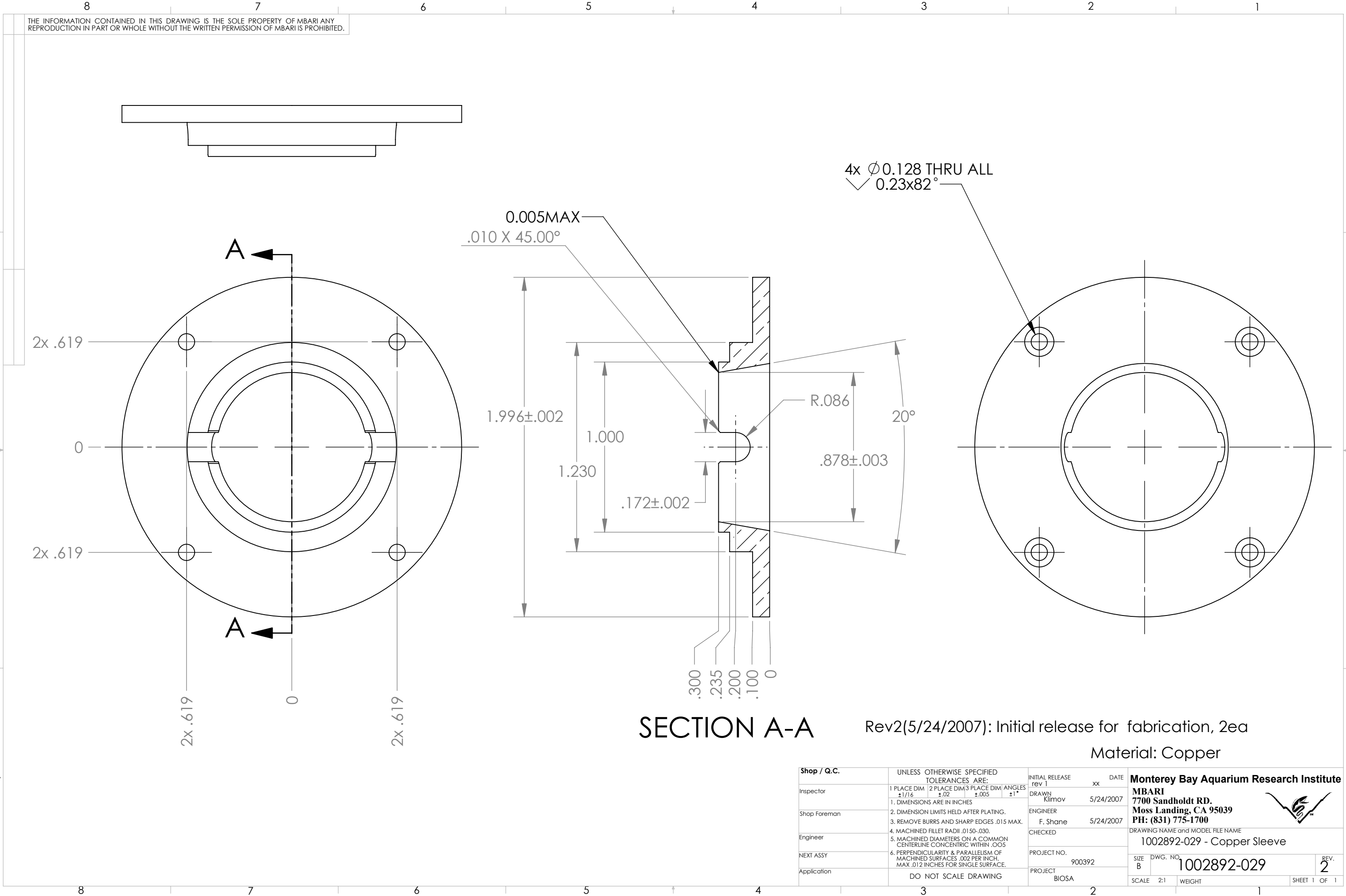




Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				INITIAL RELEASE	xx	DATE	Monterey Bay Aquarium Research Institute		
Inspector	1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	rev 1					
Shop Foreman	1. DIMENSIONS ARE IN INCHES				DRAWN	Klimov	5/24/2007	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Engineer	2. DIMENSION LIMITS HELD AFTER PLATING.				ENGINEER	F. Shane	5/24/2007			
NEXT ASSY	3. REMOVE BURRS AND SHARP EDGES .015 MAX.				CHECKED			DRAWING NAME and MODEL FILE NAME 1002892-029 - Copper Sleeve		
Application	4. MACHINED FILLET RADII .0150-.030.				PROJECT NO.	900392				
	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.				PROJECT	BIOSA		SIZE B	DWG. NO. 1002892-029	REV. 2
	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.							SCALE 2:1	WEIGHT	SHEET 1 OF 1
	DO NOT SCALE DRAWING									