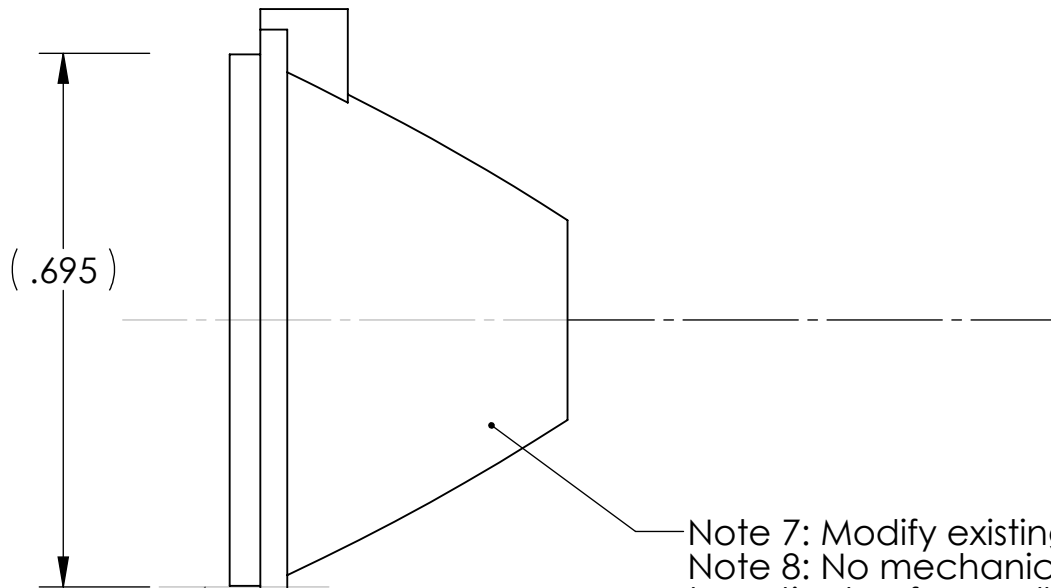
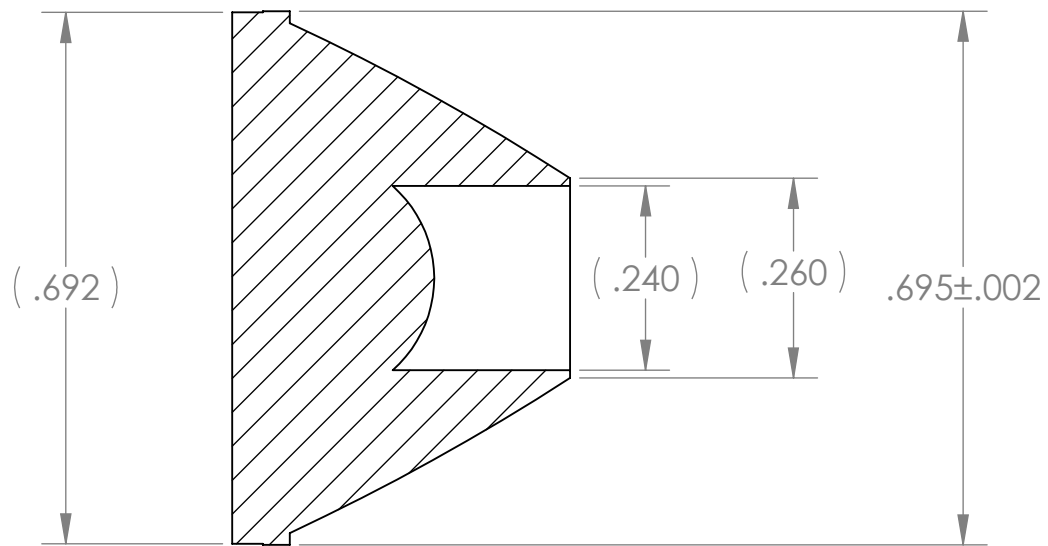
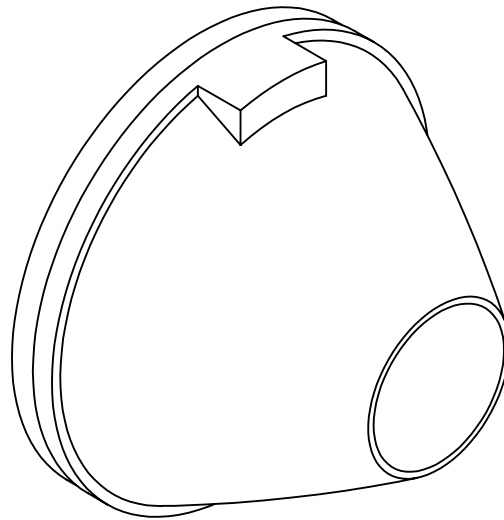
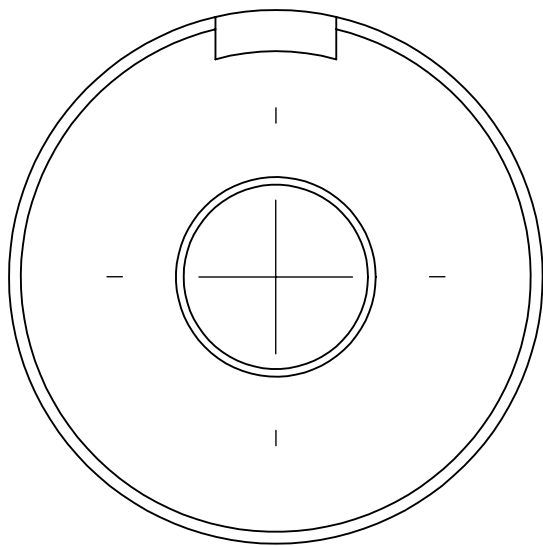
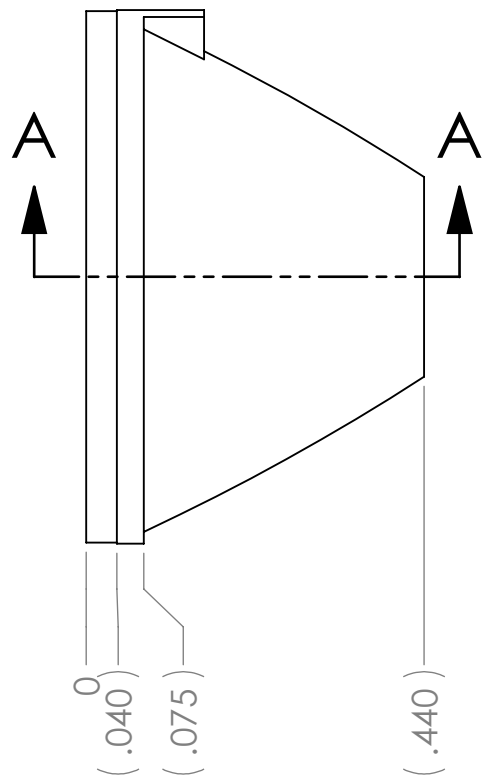


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Note 7: Modify existing part.
Note 8: No mechanical damage (scratches, digs) to optical surfaces allowed
Note 9: No finger prints allowed on optical surfaces due to future deterioration

Original part shown cut 360 degrees

Material: Acrylic (existing part)

SECTION A-A

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	INITIAL CONCEPT F. Shane	DATE June 2008	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector	1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°	INITIAL RESEAL Klimov	11/10/2008		
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX.	LAST REVISION Klimov	11/10/2008	DRAWING NAME and MODEL FILE NAME 1002892-031 - Luxeon Refl Modified	
Engineer	4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.	CHECKED			
NEXT ASSY	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	PROJECT NO. 900392-900368		SIZE B	DWG. NO. 1002892-031
Application	DO NOT SCALE DRAWING	PROJECT BIOSEA-FRR		SCALE 4:1	WEIGHT
				SHEET 1	OF 1