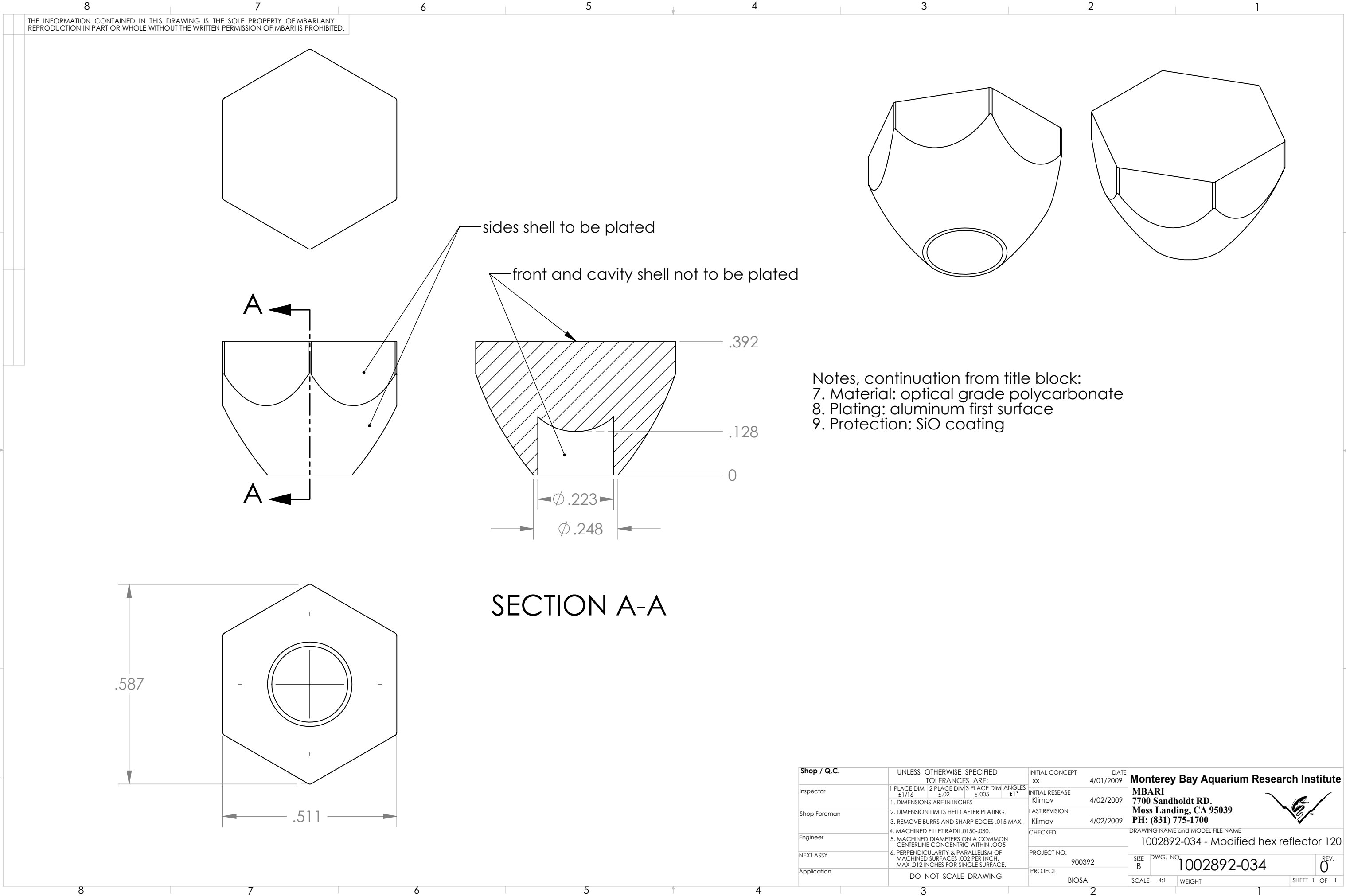




Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	INITIAL CONCEPT xx	DATE 4/01/2009	Monterey Bay Aquarium Research Institute		
Inspector	1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	INITIAL RESEAL Klimov	DATE 4/02/2009	MBARI
Shop Foreman	1. DIMENSIONS ARE IN INCHES	2. DIMENSION LIMITS HELD AFTER PLATING.	3. REMOVE BURRS AND SHARP EDGES .015 MAX.	LAST REVISION Klimov	DATE 4/02/2009	7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700
Engineer	4. MACHINED FILLET RADII .0150-.030.	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	CHECKED		
NEXT ASSY				PROJECT NO. 900392		
Application				PROJECT BIOSA		
DO NOT SCALE DRAWING				SIZE B	DWG. NO. 1002892-034	REV. 0
				SCALE 4:1	WEIGHT	SHEET 1 OF 1