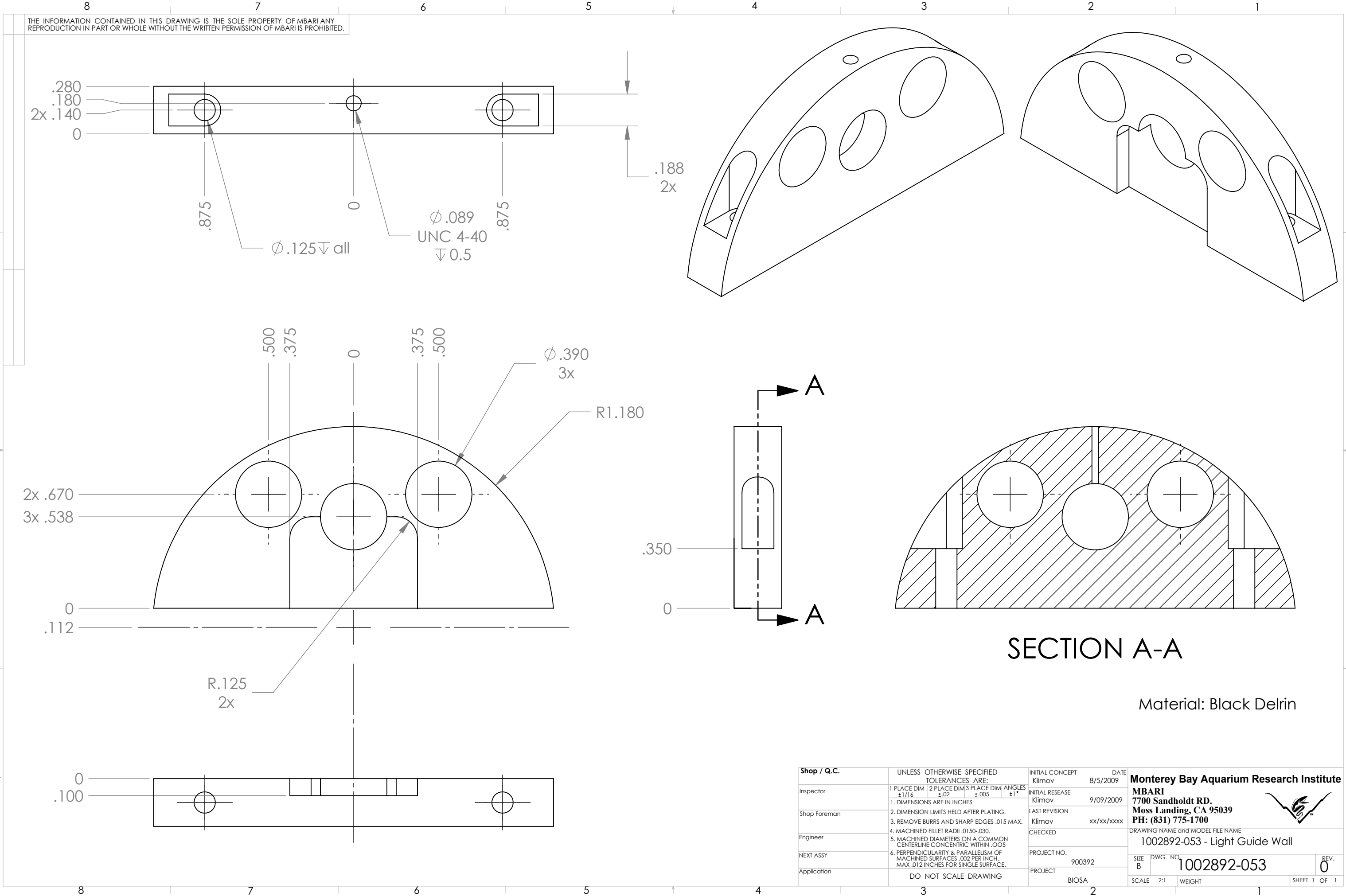




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.280
.180
2x .140
0
.875
 $\phi .125 \nabla$ all
0
 $\phi .089$
UNC 4-40
 $\nabla 0.5$
.875
.188
2x

.500
.375
0
.375
.500
 $\phi .390$
3x
R1.180
2x .670
3x .538
0
.112
R.125
2x

0
.100

SECTION A-A

Material: Black Delrin

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	INITIAL CONCEPT Klimov	DATE 8/5/2009	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector	1 PLACE DIM $\pm 1/16$ 2 PLACE DIM $\pm .02$ 3 PLACE DIM $\pm .005$ ANGLES $\pm 1^\circ$	INITIAL RESEAL Klimov	9/09/2009		
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX.	LAST REVISION Klimov	xx/xx/xxxx	DRAWING NAME and MODEL FILE NAME 1002892-053 - Light Guide Wall	
Engineer	4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	CHECKED			
NEXT ASSY	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	PROJECT NO. 900392		SIZE B	DWG. NO. 1002892-053
Application	DO NOT SCALE DRAWING	PROJECT BIOSEA		SCALE 2:1	WEIGHT
				SHEET 1	OF 1