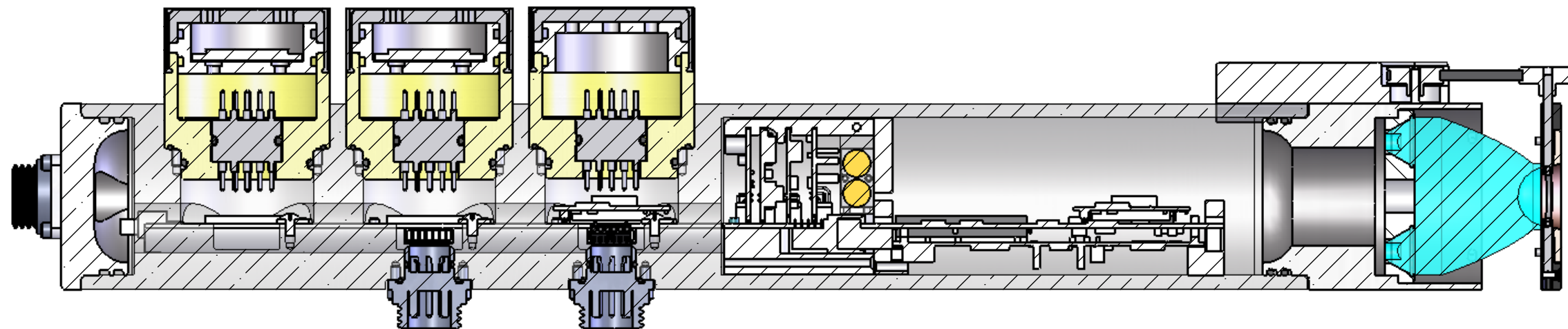
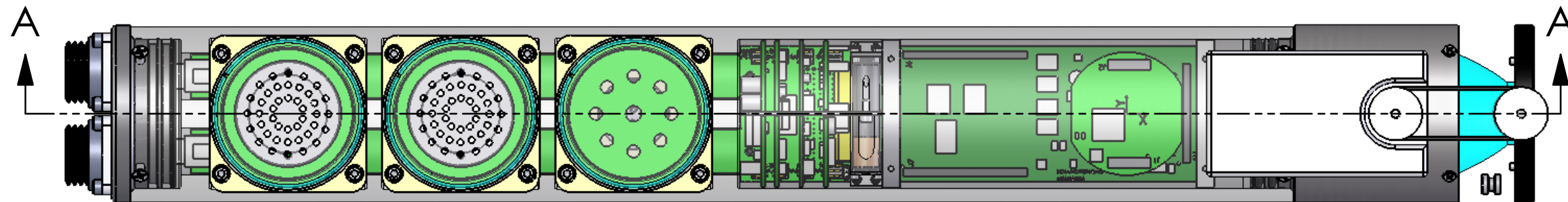
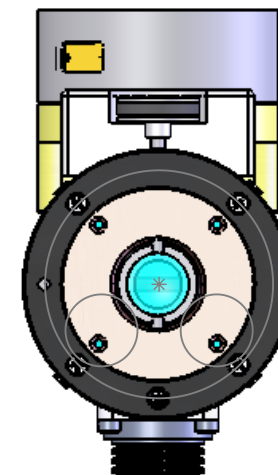
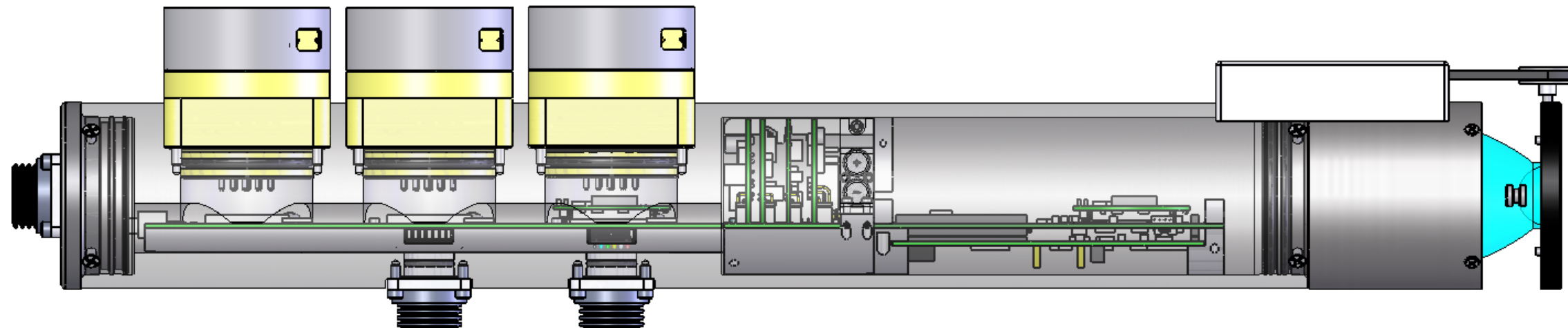


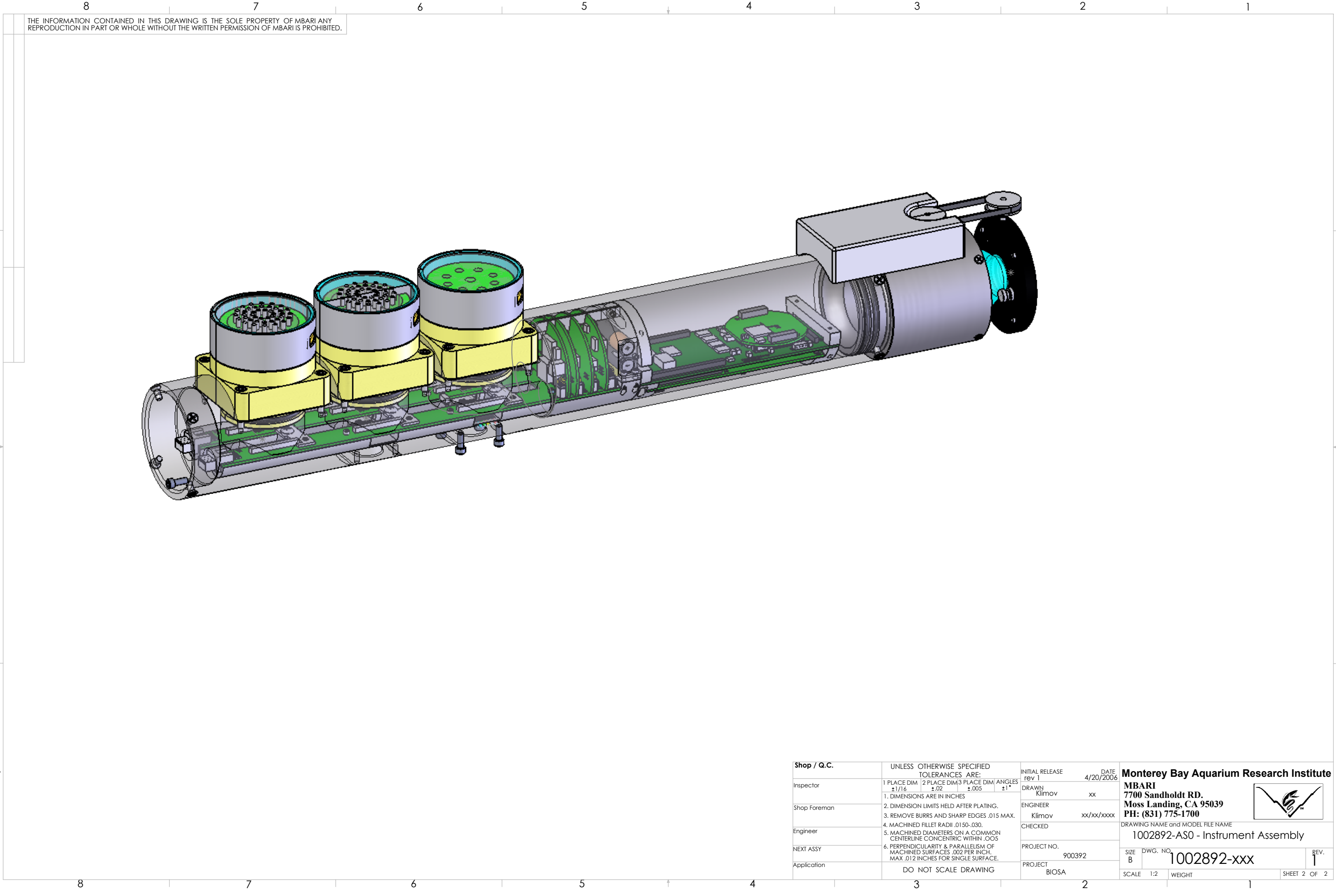
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SECTION A-A



Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	INITIAL RELEASE rev 1	DATE 4/20/2006	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector	1 PLACE DIM $\pm 1/16$ 2 PLACE DIM $\pm .02$ 3 PLACE DIM $\pm .005$ ANGLES $\pm 1^\circ$	DRAWN Klimov	xx		
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX.	ENGINEER Klimov	xx/xx/xxxx	DRAWING NAME and MODEL FILE NAME 1002892-AS0 - Instrument Assembly	
Engineer	4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.	CHECKED			
NEXT ASSY	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	PROJECT NO. 900392		SIZE B	DWG. NO. 1002892-xxx
Application	DO NOT SCALE DRAWING	PROJECT BIOSEA		SCALE 1:2	WEIGHT
				SHEET 1 OF 2	REV. 1



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shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		INITIAL RELEASE rev 1		DATE 4/20/2006		Monterey Bay Aquarium Research Institute			
Inspector	1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Klimov	xx	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700				
Shop Foreman	1. DIMENSIONS ARE IN INCHES				ENGINEER Klimov	xx/xx/xxxx	DRAWING NAME and MODEL FILE NAME 1002892-AS0 - Instrument Assembly				
Engineer	2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED						
NEXT ASSY	3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 900392						
Application	4. MACHINED FILLET RADII .0150-.030.				PROJECT BIOSA						
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005					SIZE B					DWG. NO. 1002892-xxx	REV. 1
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.					SCALE 1:2					WEIGHT	SHEET 2 OF 2
DO NOT SCALE DRAWING											