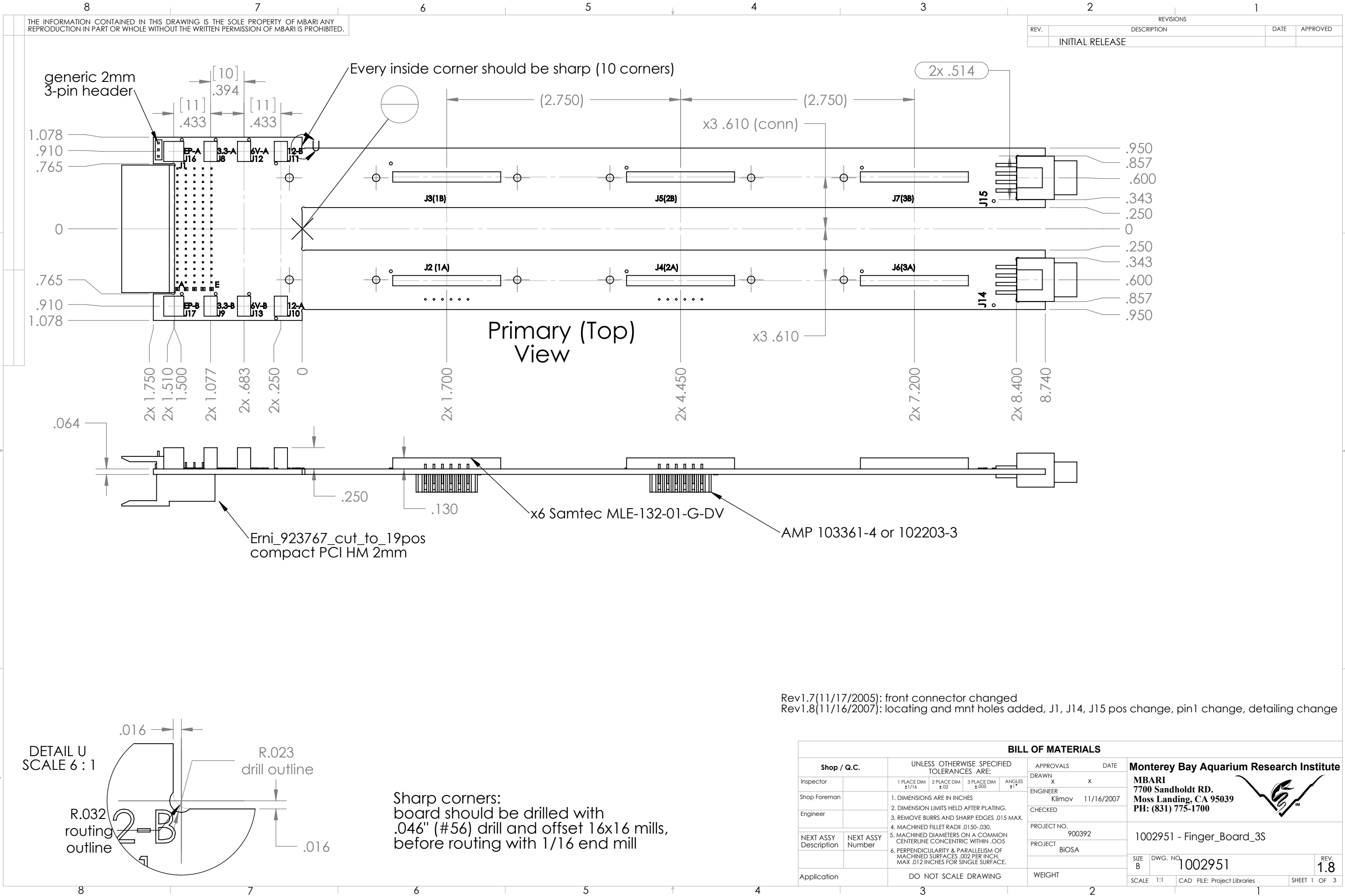


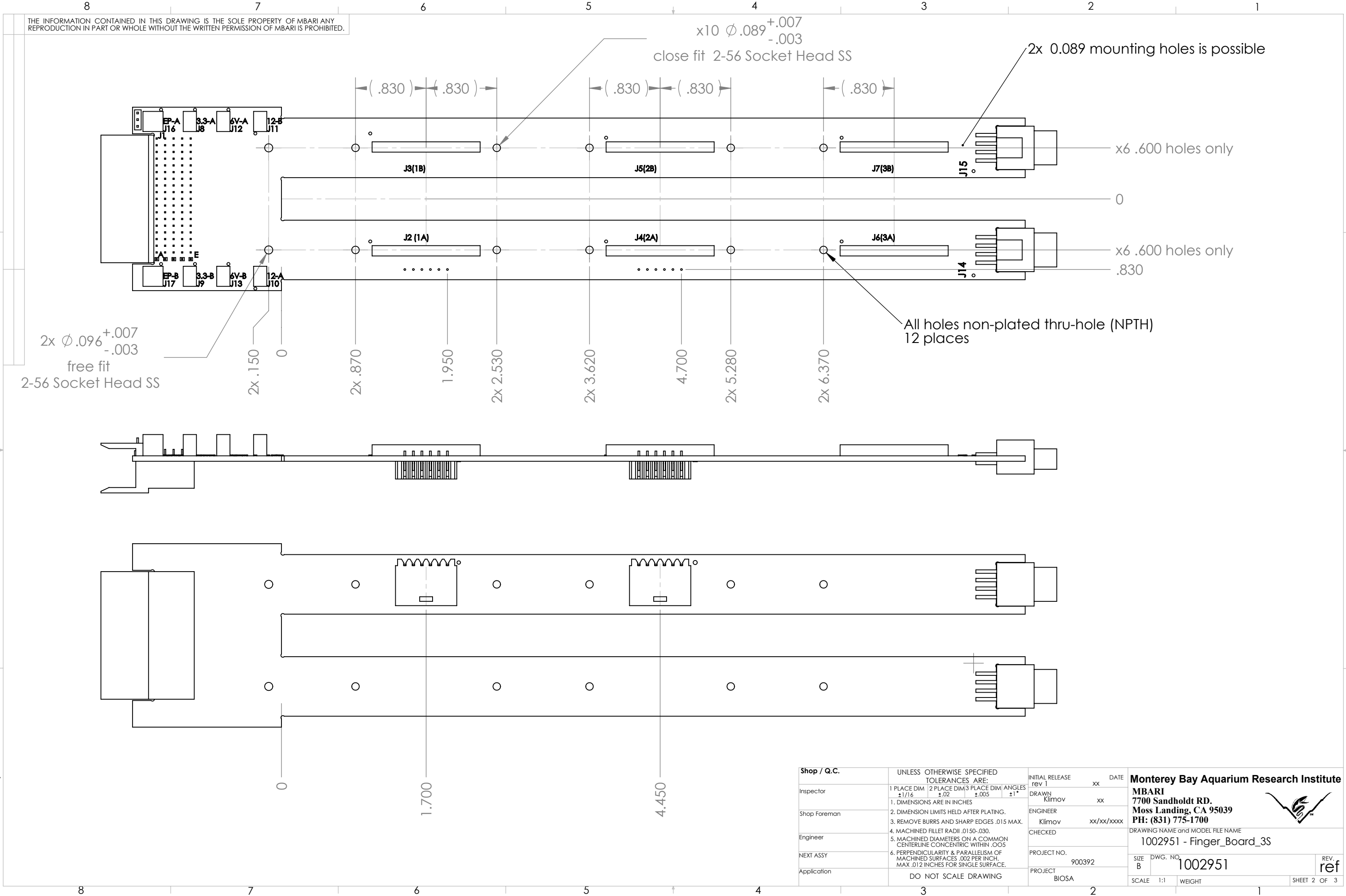


Rev1.7(11/17/2005): front connector changed
Rev1.8(11/16/2007): locating and mnt holes added, J1, J14, J15 pos change, pin1 change, detailing change

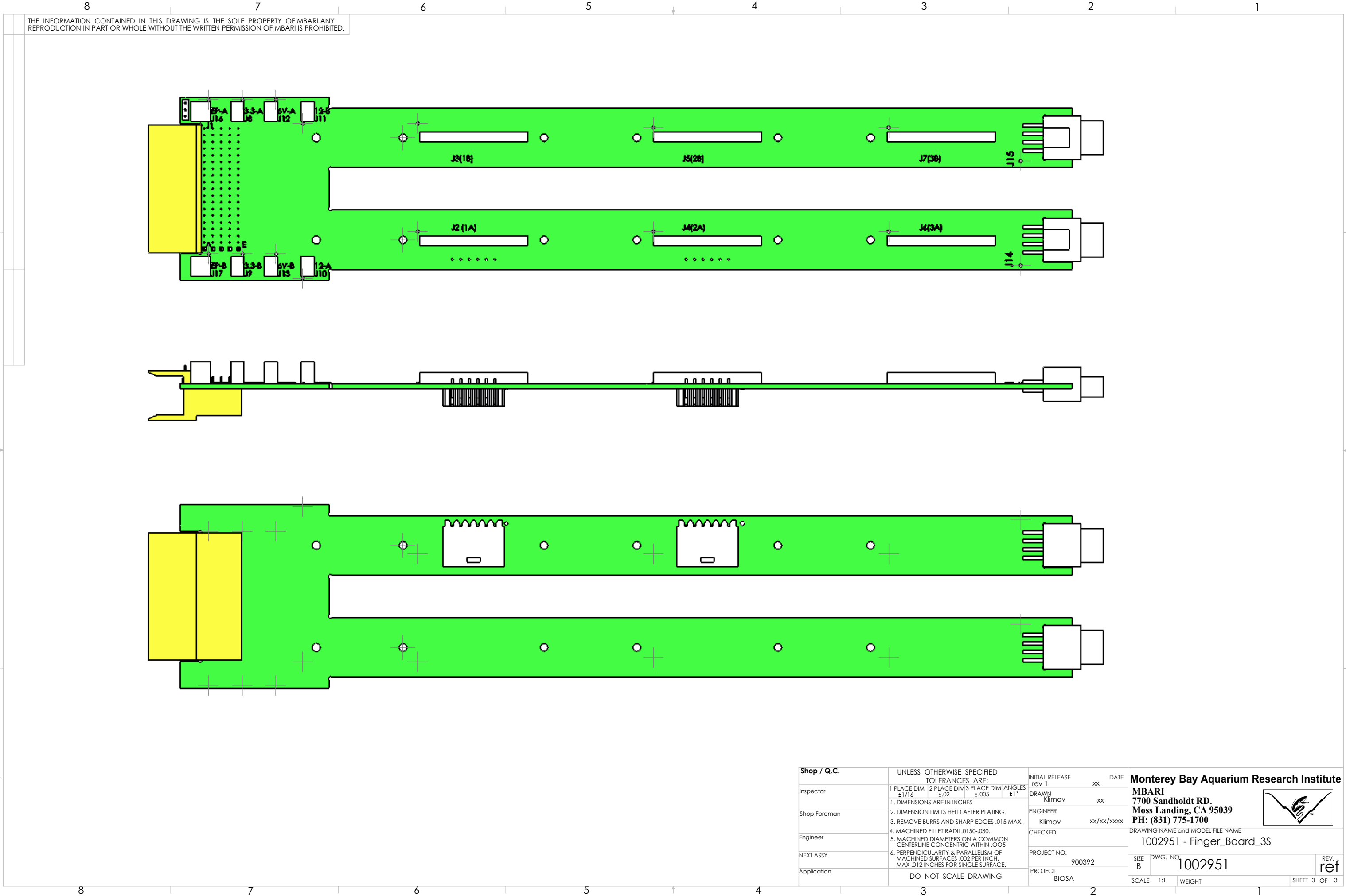
BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	X	X	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Klimov	11/16/2007	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	900392		
						PROJECT	BiOSA		
						PROJECT NO.	1002951 - Finger_Board_3S		
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Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

1002951 - Finger Board 3S



Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			INITIAL RELEASE (rev 1)	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Inspector	1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	xx	xx			
Shop Foreman	1. DIMENSIONS ARE IN INCHES			DRAWN Klimov	xx	DRAWING NAME and MODEL FILE NAME 1002951 - Finger_Board_3S		
Engineer	2. DIMENSION LIMITS HELD AFTER PLATING.			ENGINEER Klimov	xx/xx/xxxx			
NEXT ASSY	3. REMOVE BURRS AND SHARP EDGES .015 MAX.			CHECKED		SIZE B		
Application	4. MACHINED FILLET RADII .0150-.030.			PROJECT NO. 900392		DWG. NO. 1002951		
	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			PROJECT BIOSA		REV. ref		
	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.					SCALE 1:1		
	DO NOT SCALE DRAWING					WEIGHT		
						SHEET 2 OF 3		



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Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			INITIAL RELEASE	DATE	Monterey Bay Aquarium Research Institute		
Inspector		1 PLACE DIM	2 PLACE DIM	3 PLACE DIM	ANGLES	rev 1			
		$\pm 1/16$	$\pm .02$	$\pm .005$	$\pm 1^\circ$	xx	DRAWN Klimov		
Shop Foreman		1. DIMENSIONS ARE IN INCHES				xx			
		2. DIMENSION LIMITS HELD AFTER PLATING.					ENGINEER Klimov		
Engineer		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				xx/xx/xxxx			
NEXT ASSY		4. MACHINED FILLET RADII .0150-.030.					CHECKED		
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.					PROJECT NO. 900392		
		DO NOT SCALE DRAWING							
							PROJECT BIOSA		
							DRAWING NAME and MODEL FILE NAME		
							1002951 - Finger_Board_3S		
							SIZE B		
							DWG. NO. 1002951		
							SCALE 1:1		
							WEIGHT		
							SHEET 3 OF 3		
							REV ref		