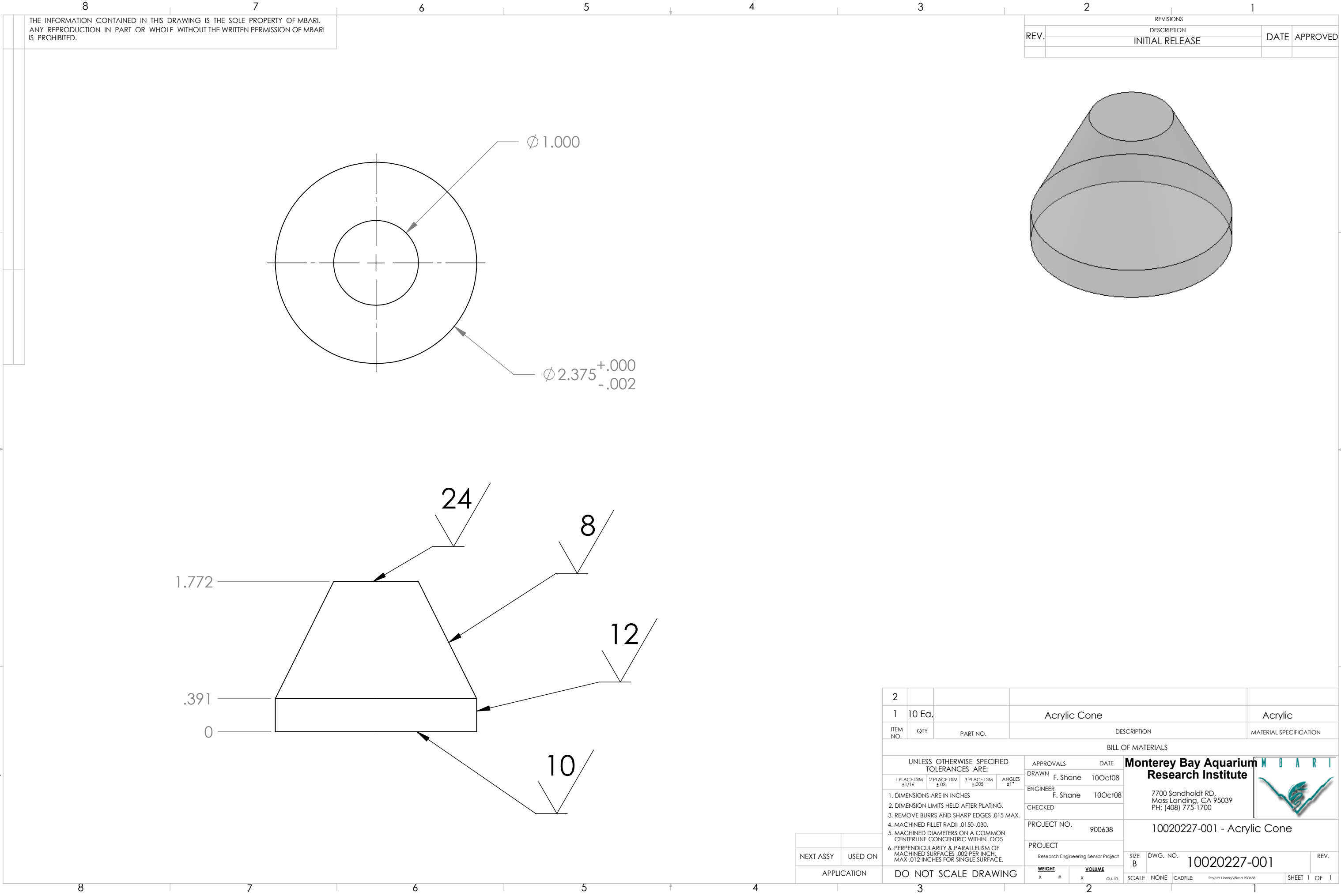
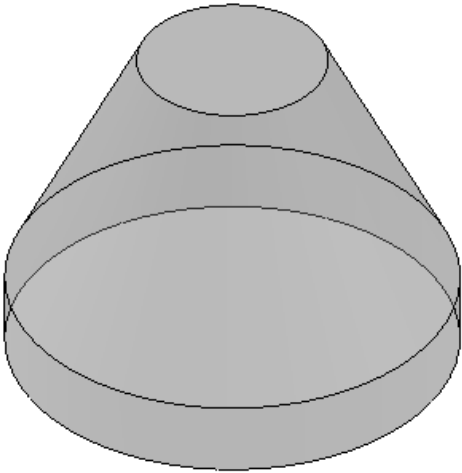




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



2				
1	10 Ea.		Acrylic Cone	Acrylic
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN	F. Shane 10Oct08
			ENGINEER	F. Shane 10Oct08
			CHECKED	
			PROJECT NO.	900638
			PROJECT	Research Engineering Sensor Project
			WEIGHT	VOLUME
			X #	X cu. in.
			SCALE	NONE
			CADFILE:	Project Library\Bioss 900638
			SHEET	1 OF 1

10020227-001 - Acrylic Cone

SIZE B DWG. NO. 10020227-001 REV.

Monterey Bay Aquarium Research Institute

7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (408) 775-1700

1. DIMENSIONS ARE IN INCHES

2. DIMENSION LIMITS HELD AFTER PLATING.

3. REMOVE BURRS AND SHARP EDGES .015 MAX.

4. MACHINED FILLET RADII .0150-.030.

5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005

6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.

NEXT ASSY	USED ON

DO NOT SCALE DRAWING