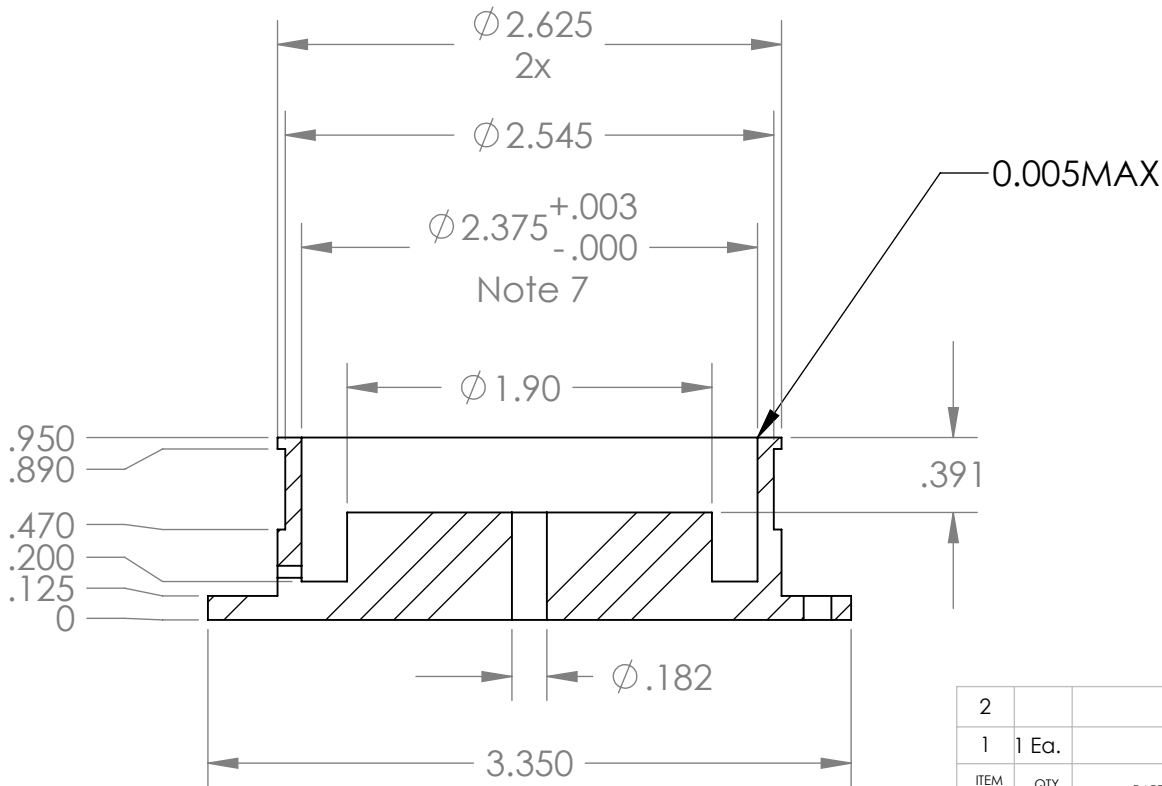
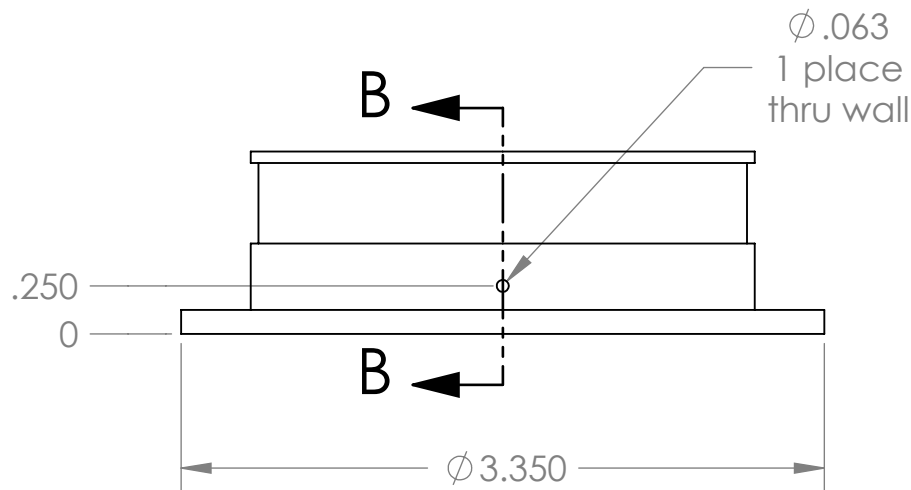
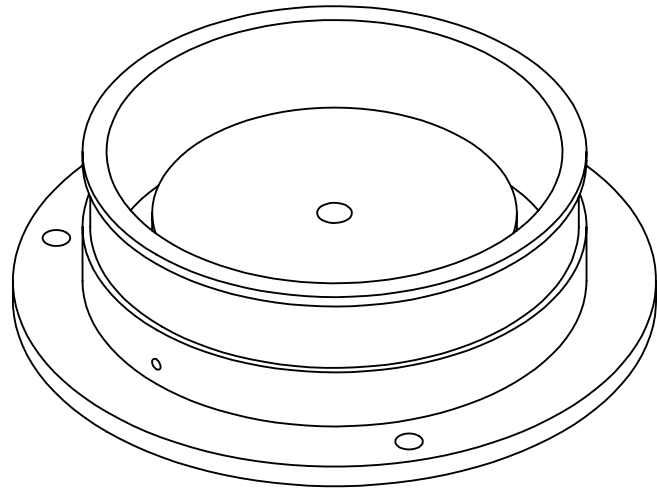
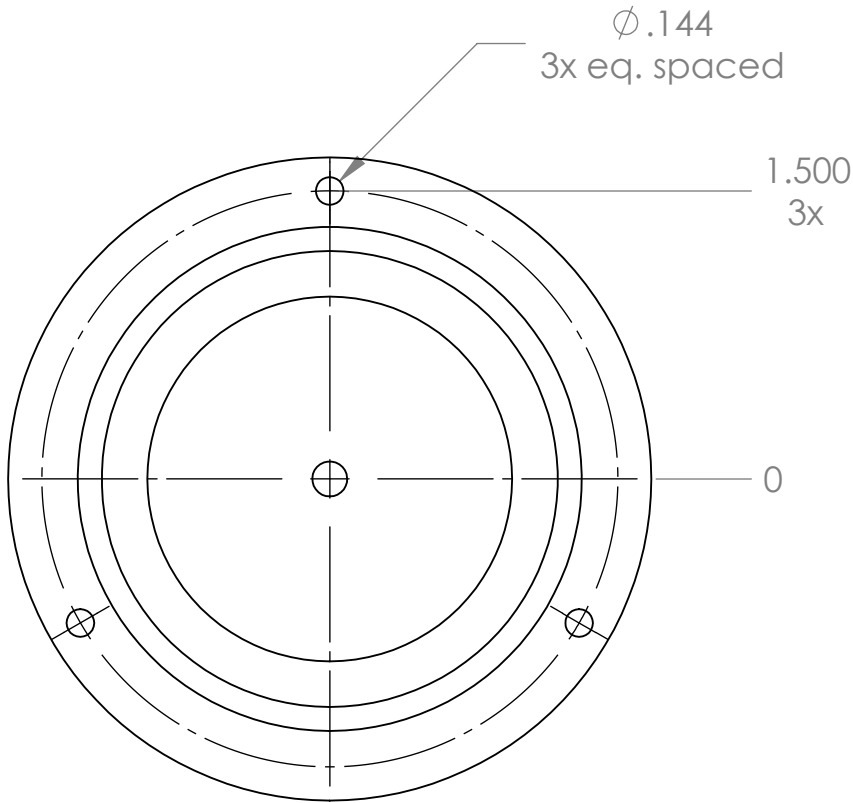


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SECTION B-B
SCALE 1 : 1

NOTE: 7. Verify this diameter with a sliding fit cylinder.
Cylinder diameter should be $\phi 2.375 +0.000 / - 0.002$.

2							
1	1 Ea.	Acrylic Parabola Polishing/Coating Fixture				Black Delrin	
ITEM NO.	QTY	PART NO.		DESCRIPTION		MATERIAL SPECIFICATION	
BILL OF MATERIALS							
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
1 PLACE DIM ±1/16				DRAWN F. Shane		10Oct08	
2 PLACE DIM ±.02				ENGINEER F. Shane		10Oct08	
3 PLACE DIM ±.005				CHECKED Klimov		10/16/2008	
ANGLES ±1°				PROJECT NO.		900392	
1. DIMENSIONS ARE IN INCHES				PROJECT		Research Engineering Sensor Project	
2. DIMENSION LIMITS HELD AFTER PLATING.				WEIGHT		VOLUME	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				X #		X cu. in.	
4. MACHINED FILLET RADII .0150-.030.				SCALE		NONE	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				CADFILE:		Project Library\Bioss 900398	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				SHEET		1 OF 1	
DO NOT SCALE DRAWING				SIZE B		DWG. NO. 10020227-002	
3				2		1	