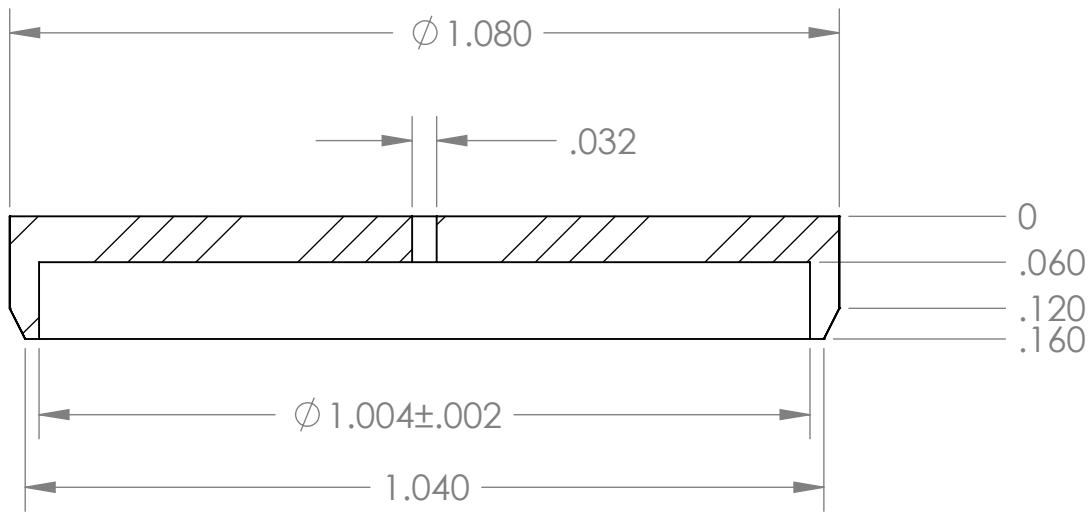
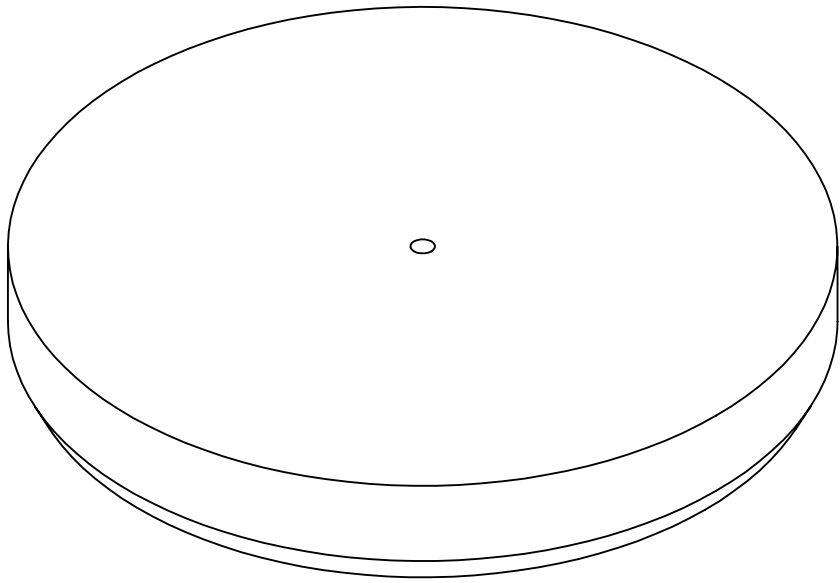
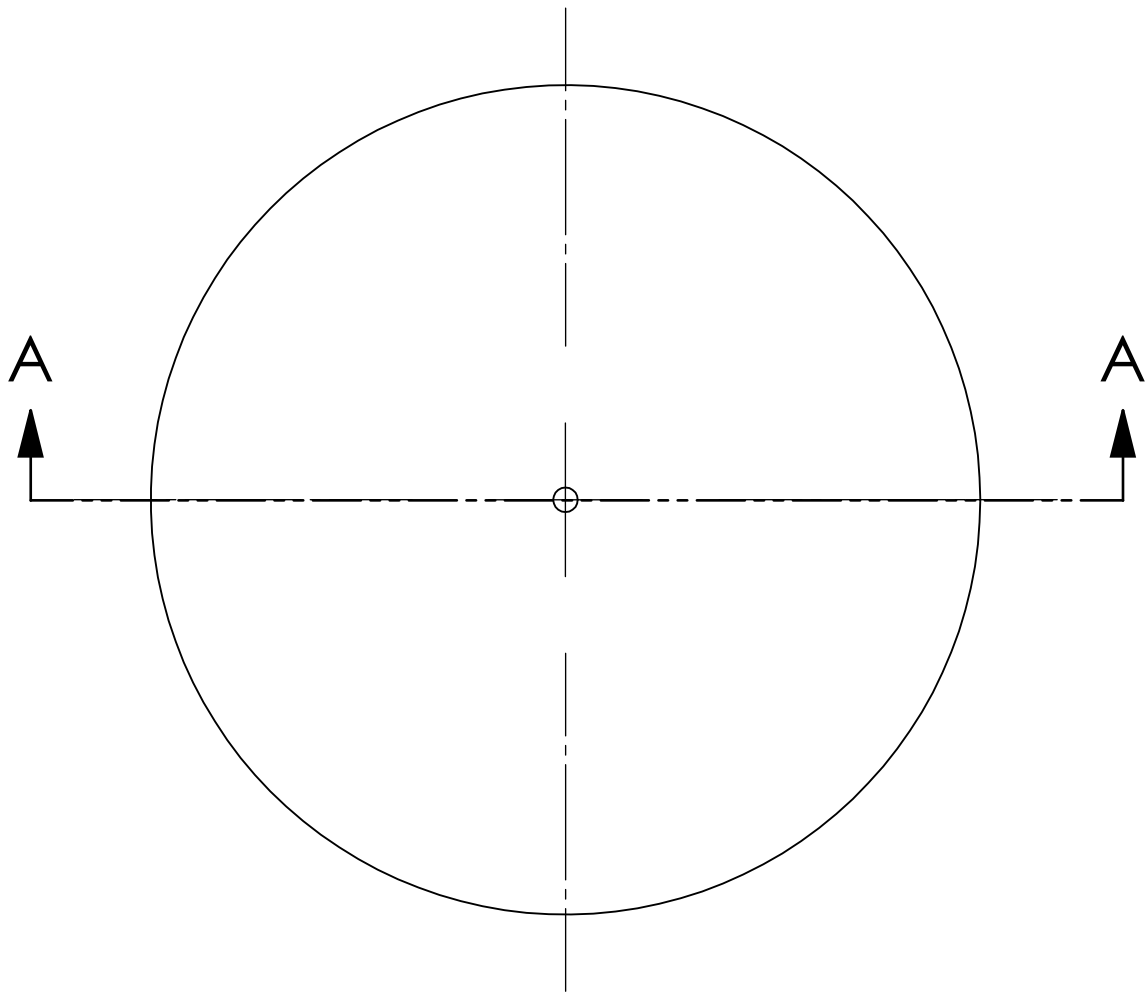


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SECTION A-A

Material: Black Delrin

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			INITIAL RELEASE	xx	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700				
Inspector	1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	rev 1	xx						
Shop Foreman	1. DIMENSIONS ARE IN INCHES			DRAWN	Klimov	xx	DRAWING NAME and MODEL FILE NAME 10020227-008 - End Cap Light				
Engineer	2. DIMENSION LIMITS HELD AFTER PLATING.			ENGINEER	Klimov	10/15/2008					
NEXT ASSY	3. REMOVE BURRS AND SHARP EDGES .015 MAX.			CHECKED			SIZE B DWG. NO. 10020227-008 REV. 1				
Application	4. MACHINED FILLET RADII .0150-.030.			PROJECT NO.	900392						
	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			PROJECT	BIOSA		SCALE 4:1 WEIGHT				SHEET 1 OF 1
	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DO NOT SCALE DRAWING							