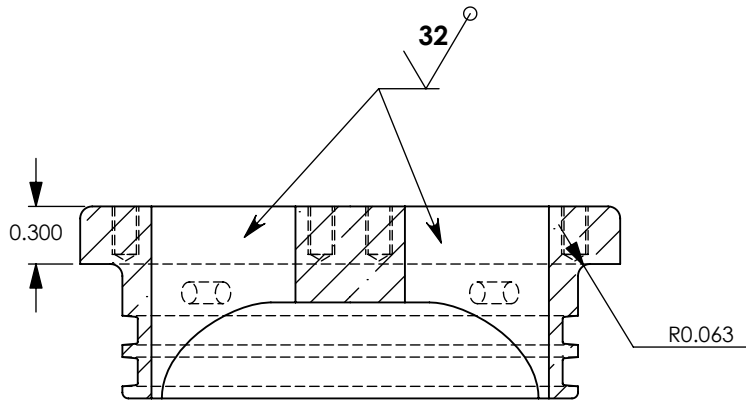
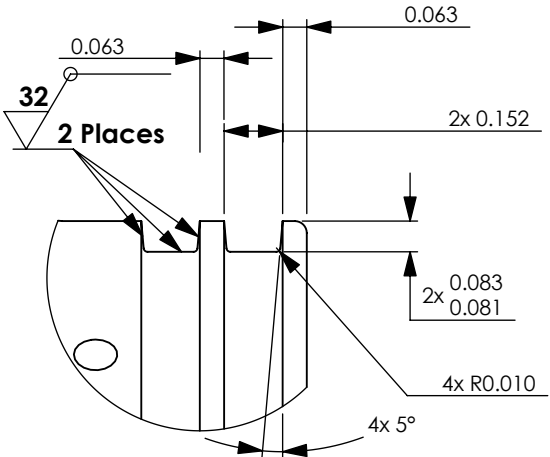


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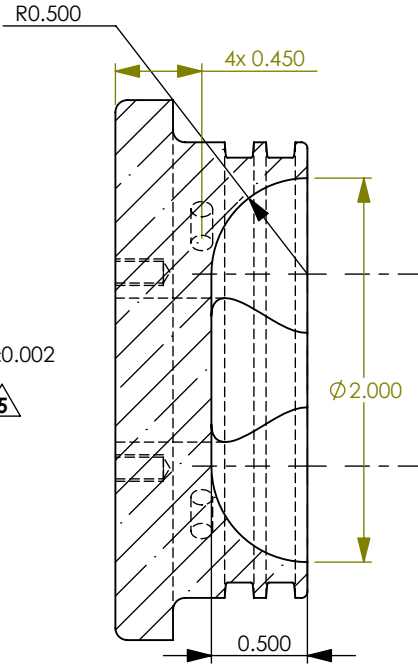
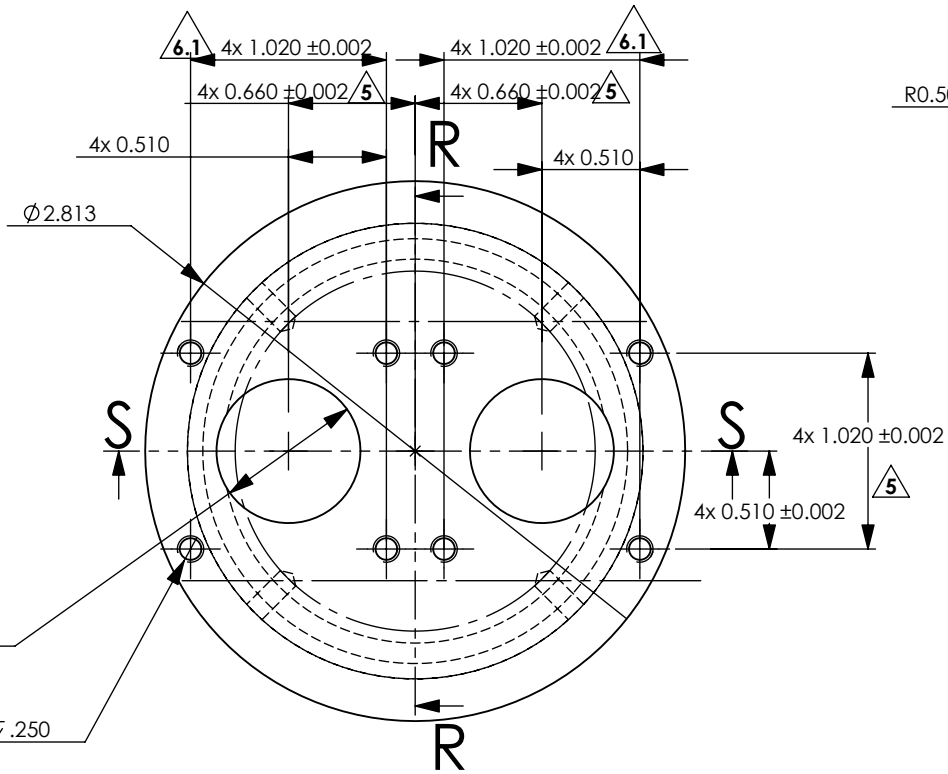
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			
5	1. Add Press. comp. holes.	16Nov05	F. Shane
6	1. Add Tolerancing	08Dec05	F. Shane
7	1. Remove Press. comp. holes.	28Sep06	F. Shane



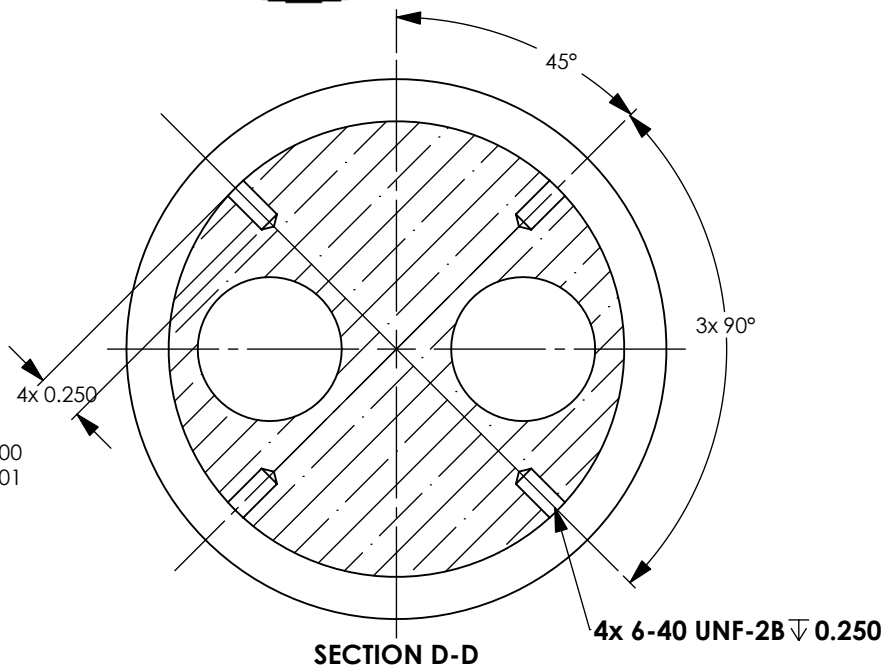
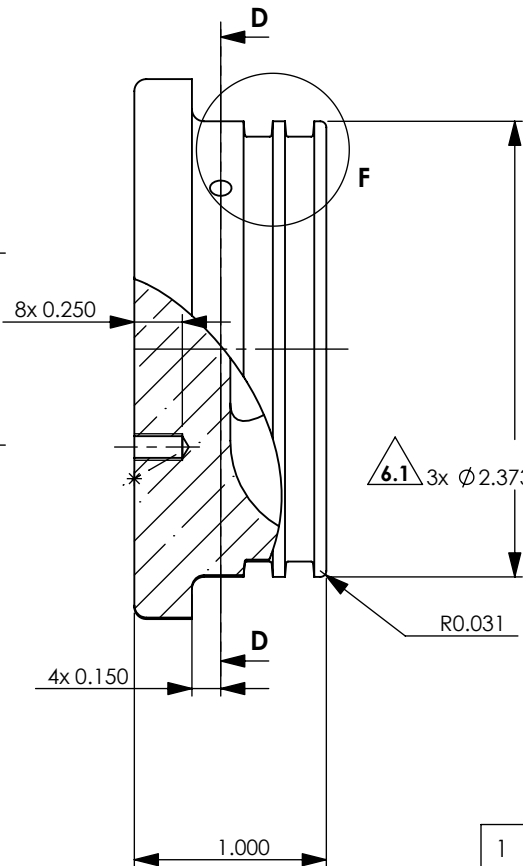
SECTION S-S



DETAIL F
SCALE 2 : 1



SECTION R-R



SECTION D-D

1		1 Ea.		Connector Endcap			6Al-4V Titanium		
Item No.		Qty		Part No.		Description		Material Specification	
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:						APPROVALS		DATE	
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN Klimov 11/23/2005	
1. DIMENSIONS ARE IN INCHES						ENGINEER F. Shane 11/23/2005			
2. DIMENSION LIMITS HELD AFTER PLATING.						CHECKED			
3. REMOVE BURRS AND SHARP EDGES .015 MAX.						PROJECT NO. 900392			
4. MACHINED FILLET RADII .0150-.030.						PROJECT BIOSA			
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005						SIZE B DWG. NO. 1002892DWG-003 REV. 7			
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.						SCALE NONE CAD FILE: Project Library/BIOSA SHEET 1 OF 1			
DO NOT SCALE DRAWING						WEIGHT			

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1002892DWG-003 Conn Endcap

SIZE B	DWG. NO. 1002892DWG-003	REV. 7
SCALE NONE	CAD FILE: Project Library/BIOSA	SHEET 1 OF 1