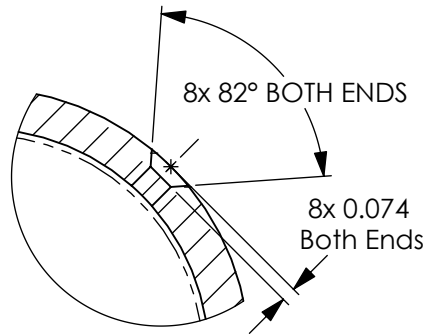
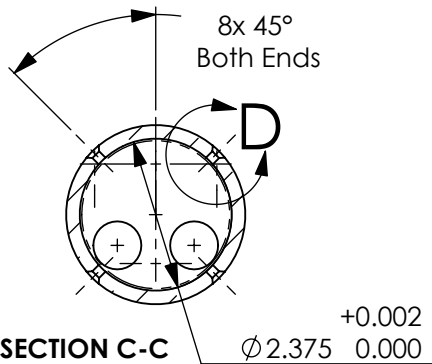
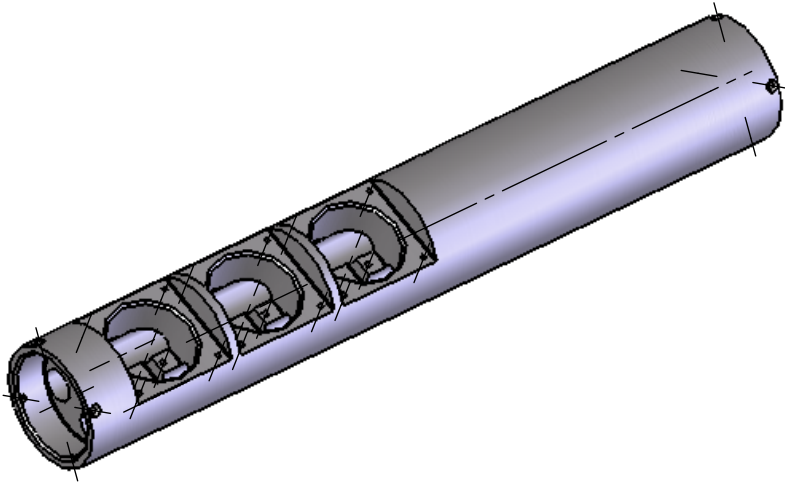


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



DETAIL D
SCALE 1 : 1

2					
1	3x 2 Ea.			Housing, Modified BIOSA	6Al-4V Titanium
ITEM NO.	QTY	PART NO.		DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	
1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Monterey Bay Aquarium Research Institute 	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS OF A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				DRAWN F. Shane 21Aug2006 ENGINEER F. Shane 21Aug2006 CHECKED PROJECT NO. 900392 / 701520.01 / PROJECT BIOSA / NOSA /	
DO NOT SCALE DRAWING				SIZE B DWG. NO. 1003225.DWG SCALE NONE CAD FILE: Project Library\ Biossa	REV.
WEIGHT				SHEET 1 OF 1	