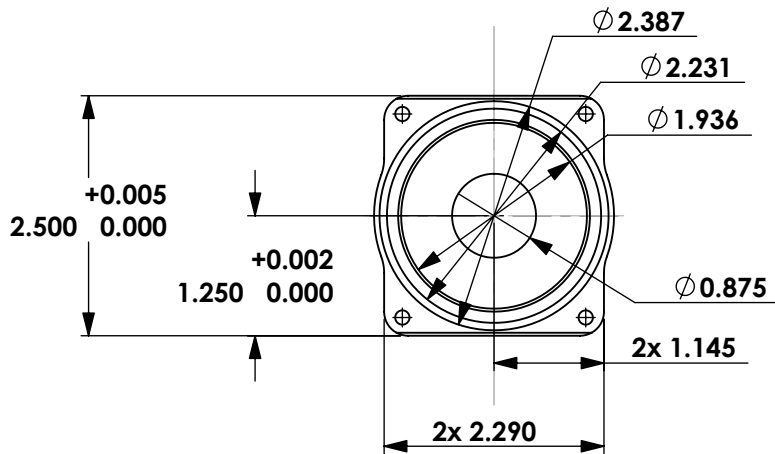
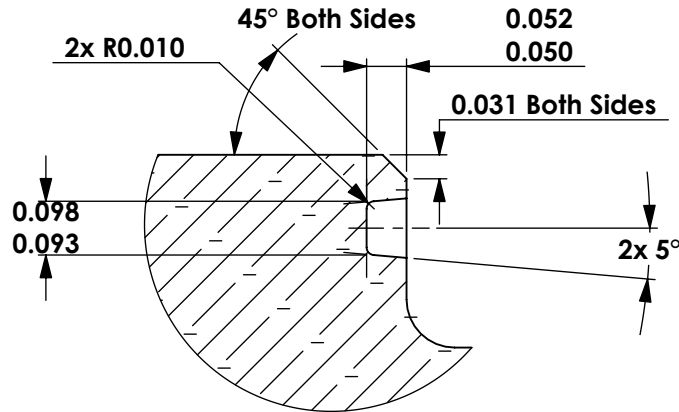
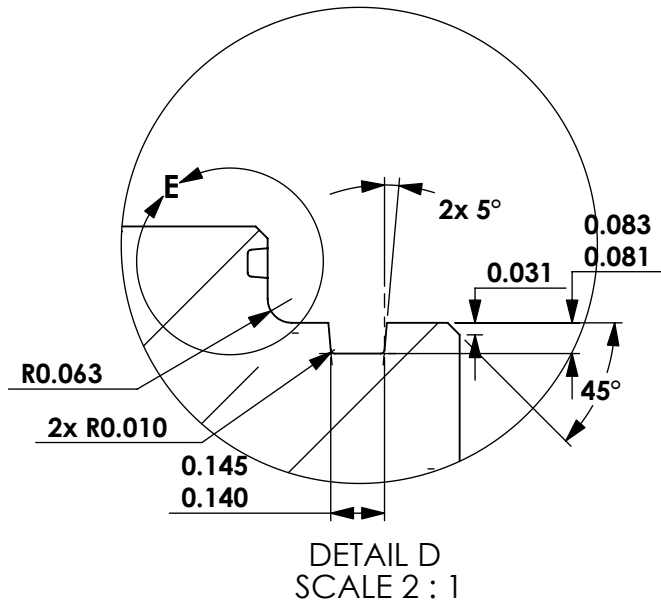
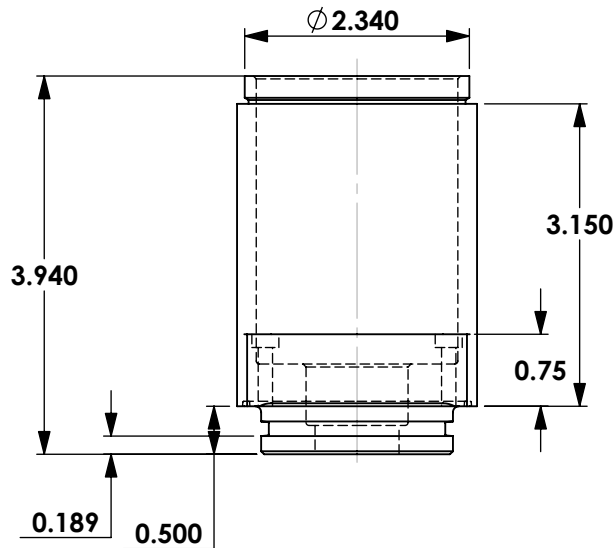
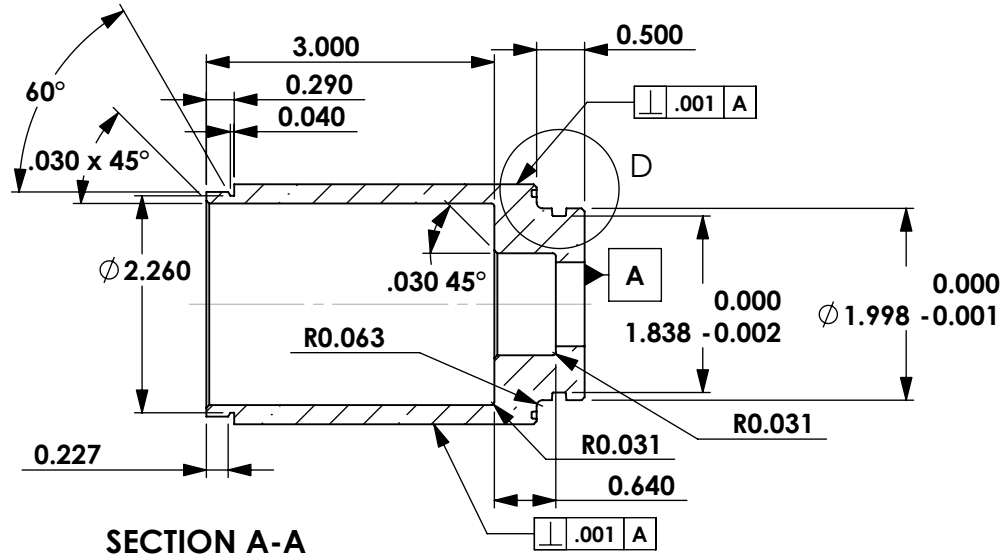
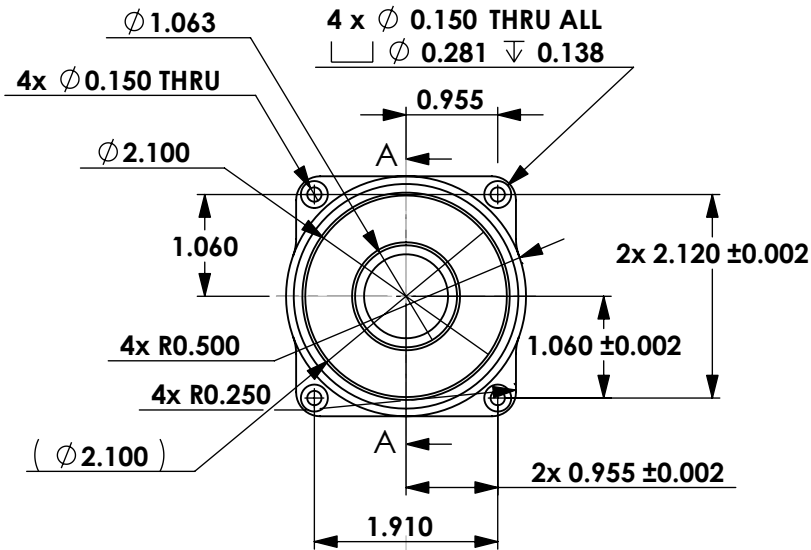


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



DETAIL E
SCALE 4 : 1

DETAIL D
SCALE 2 : 1

2					
1	6 sets of 3 Ea.			Extended Optical Sensor Base	6Al-4V Titanium
ITEM NO.	QTY	PART NO.		DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	DRAWN	F. Shane	XXXXX99
1. DIMENSIONS ARE IN INCHES			ENGINEER	F. Shane	
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED		
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	900392 / 701520.01 /	
4. MACHINED FILLET RADII .0150-.030.			PROJECT	BIOSA / NOSA /	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT		
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.					
NEXT ASSY			USED ON		
APPLICATION			DO NOT SCALE DRAWING		

Monterey Bay Aquarium Research Institute

7700 Sandholdt RD.
Moss Landing, CA 95039
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BIOSA
Extended Optical Sensor Base

SIZE B DWG. NO. 1003226.DWG

SCALE NONE CAD FILE: Project Library\Biosa SHEET 1 OF 1