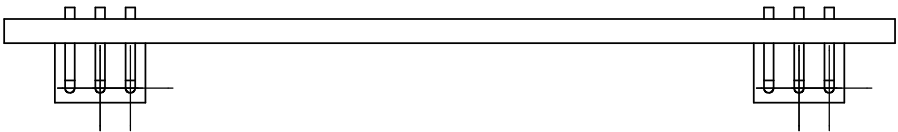


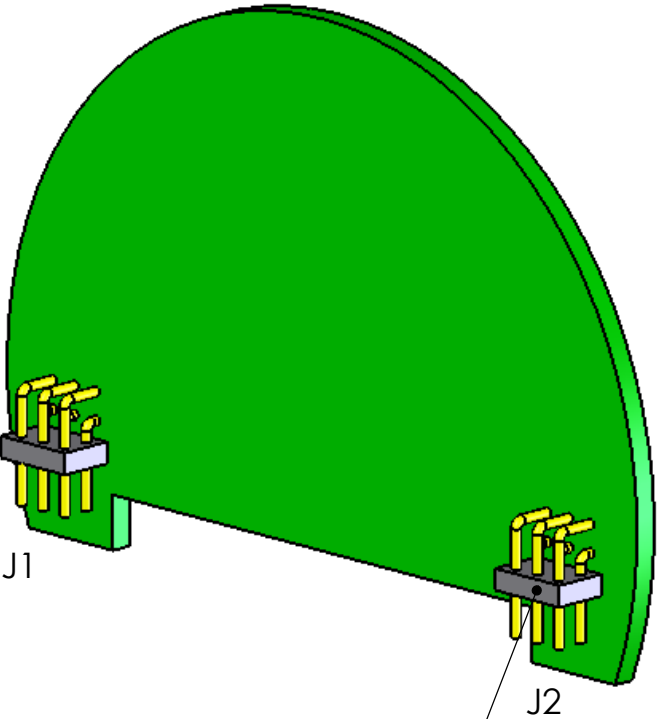
8 7 6 5 4 3 2 1

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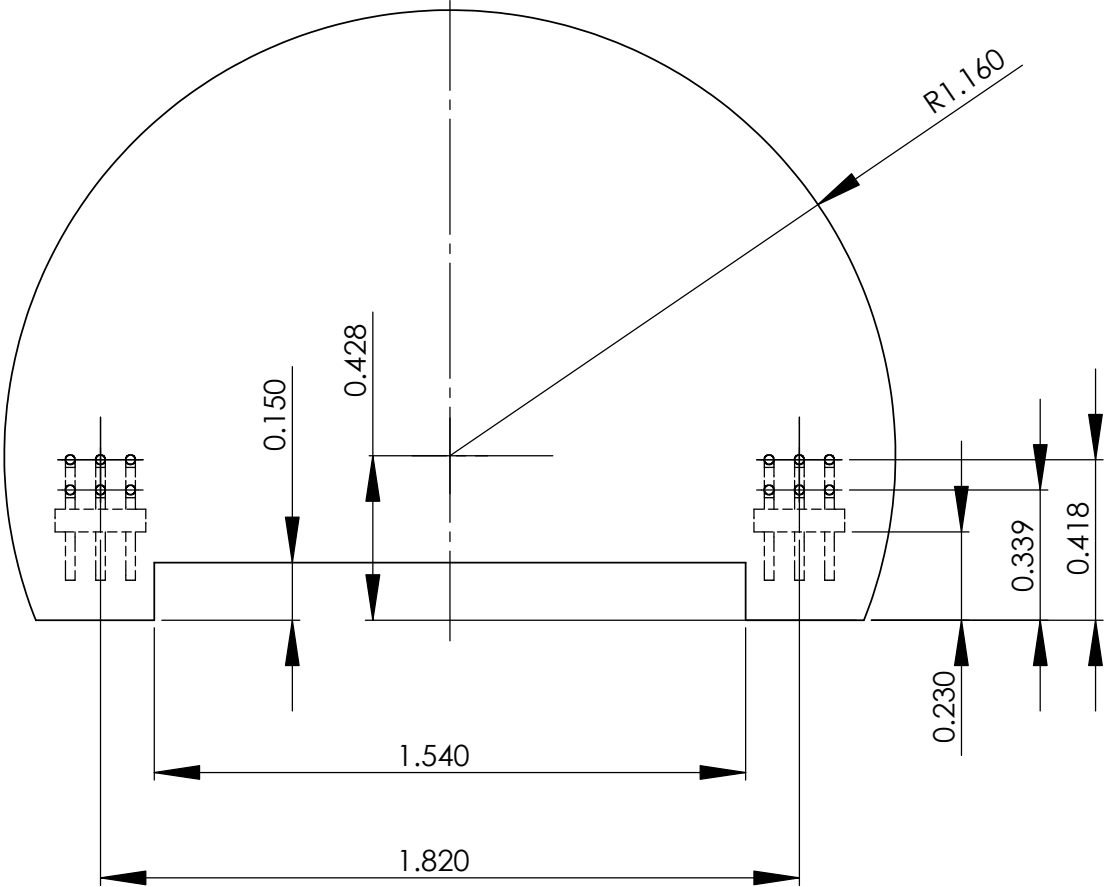
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Power 6V bipolar



SAMTEC TMM-103-01-G-D-RA



BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Z. Kolber	12/13/04	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Z. Kolber	12/13/04	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	900392		
						PROJECT	BiOSA		
Application		DO NOT SCALE DRAWING				WEIGHT			
						SIZE B	DWG. NO.	100XXWDWG	REV. 1.1
						SCALE 2:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1	

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Power_6V_Bipolar