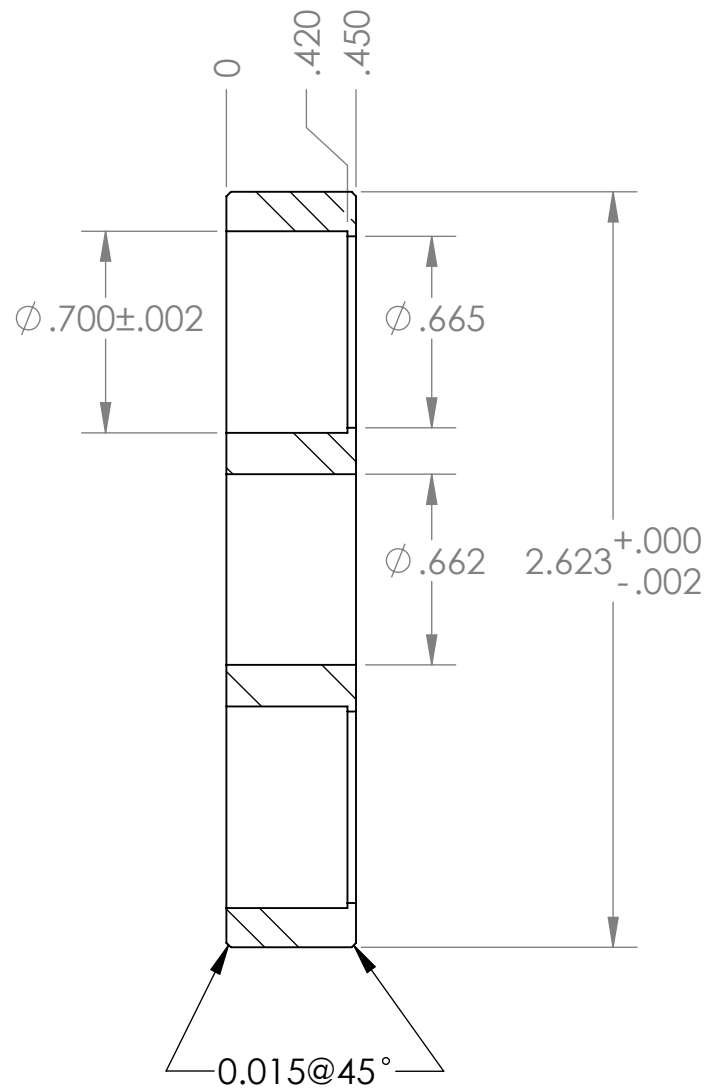
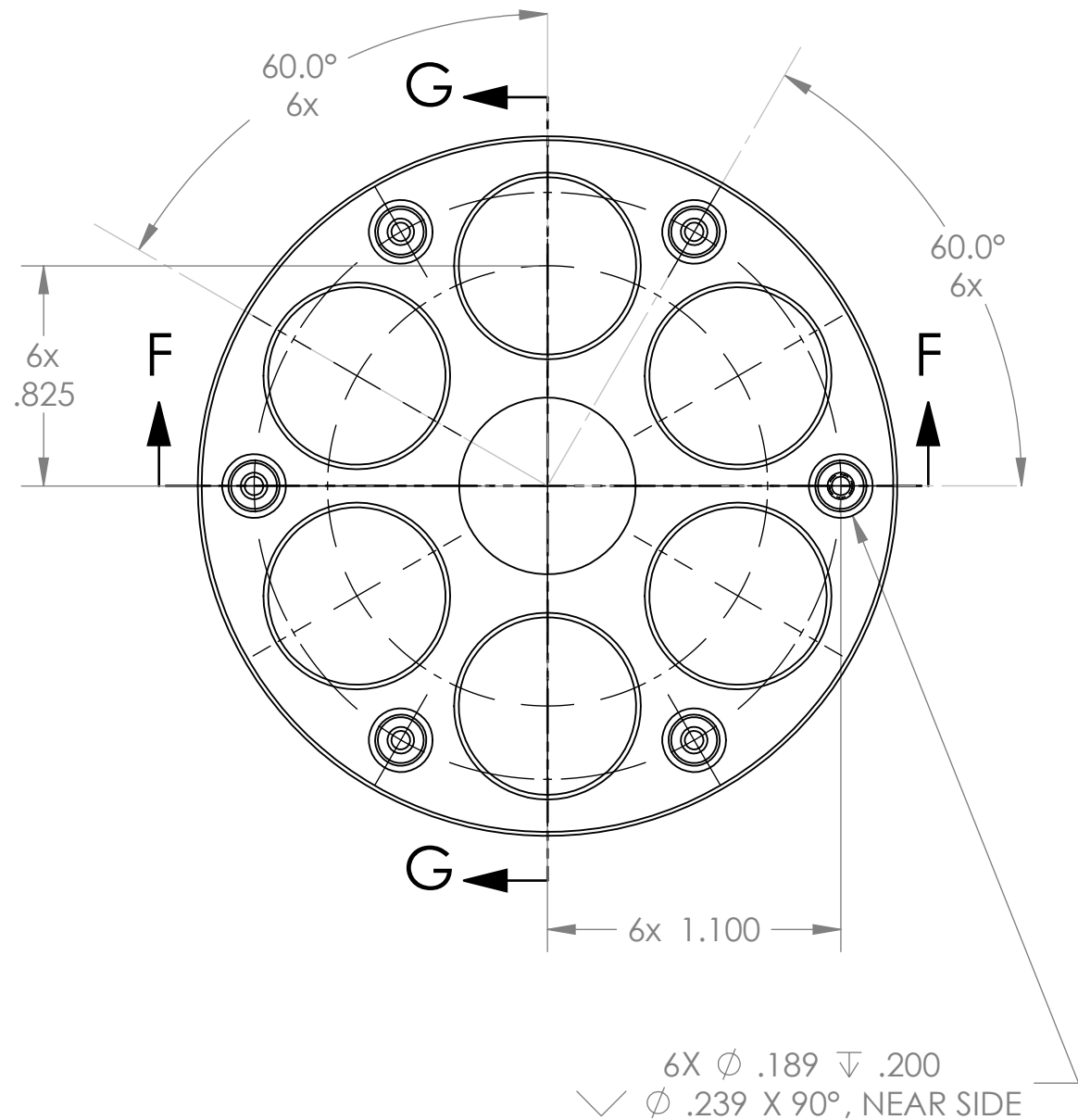
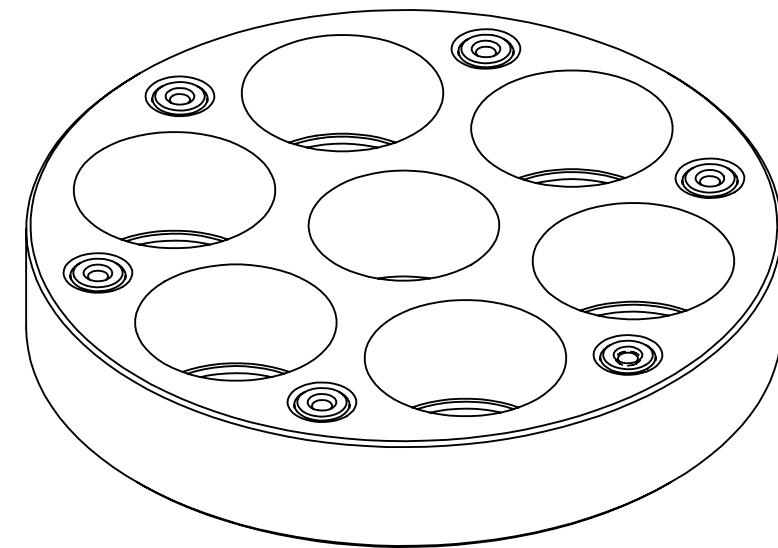


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SECTION G-G



Press threaded insert
2-56x 5/32L MC97191A110
flash with the surface
6 places

drill angle ok
flat bottom ok



SECTION F-F

Material: Titanium 6Al-4V

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	INITIAL CONCEPT F. Shane	DATE 06/30/2008	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector	1 PLACE DIM $\pm$ 1/16 2 PLACE DIM $\pm$.02 3 PLACE DIM $\pm$.005 ANGLES $\pm$ 1°	INITIAL RESEAL Klimov	11/10/2008		
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX.	LAST REVISION Klimov	11/10/2008	DRAWING NAME and MODEL FILE NAME 1002892-021 - Front Sensor Insert	
Engineer	4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	CHECKED			
NEXT ASSY	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	PROJECT NO. 900392-900638		SIZE B	DWG. NO. 1002892-021
Application	DO NOT SCALE DRAWING	PROJECT BIOSEA-FRR		SCALE 1:5:1	WEIGHT
				SHEET 1	OF 1