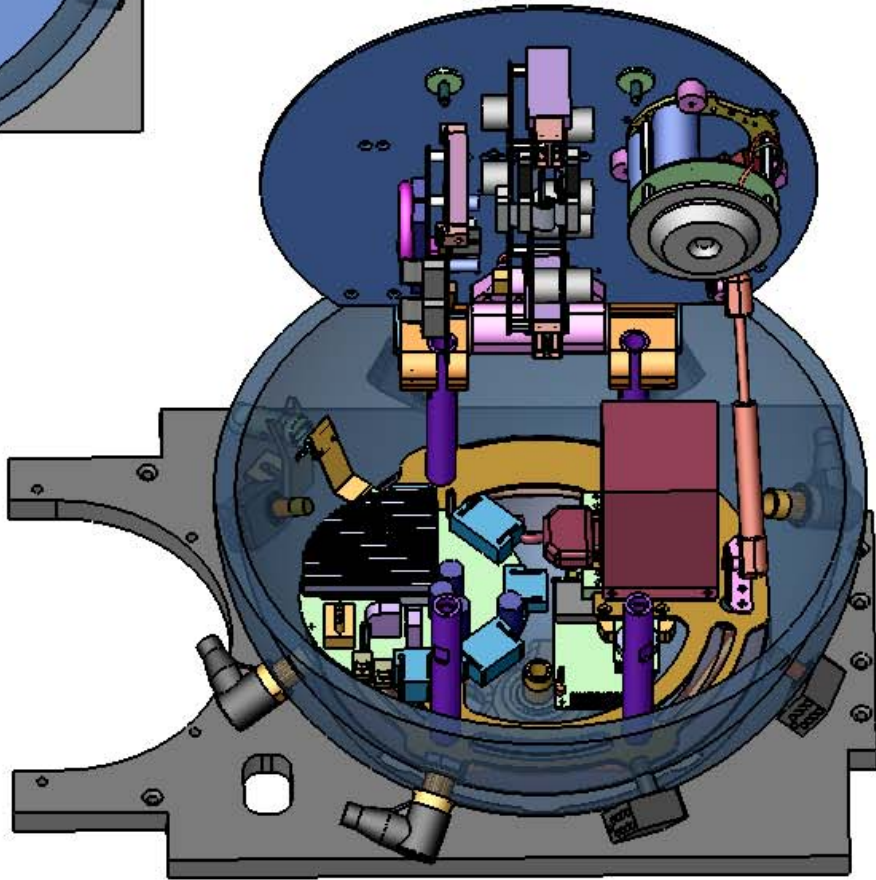
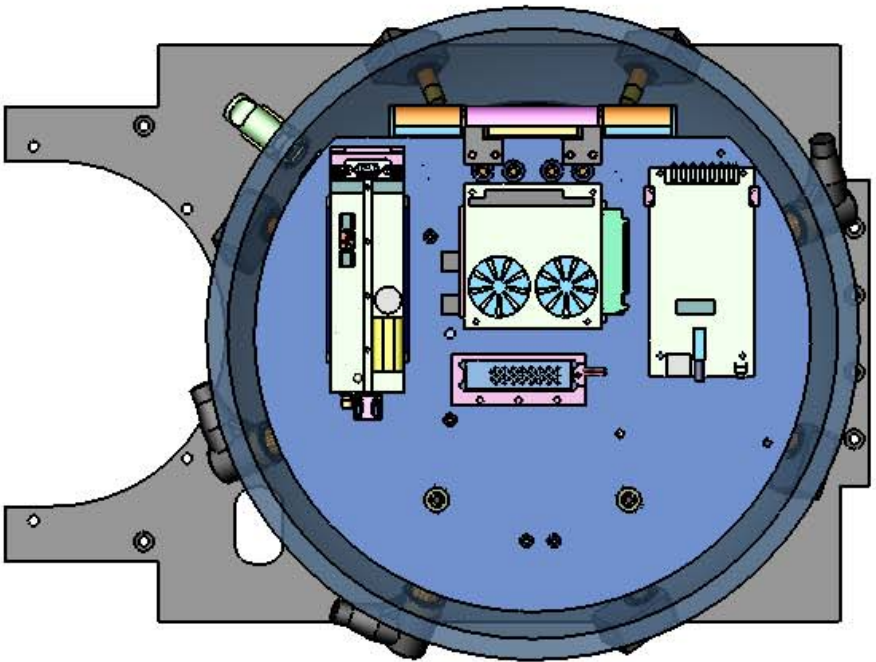


56	1				
55	8		7		6
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52	4				
51	2				
50	1				
49	1				
48	1				
47	1				
46	1				
45	2				
44	1				
43	1				
42	1				
41	2				
40	1				
39	2				
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23	1				
22	1				
21	1				
20	6				
19	2				
18	2				
17	1				
16	1				
15	1				
14	1				
13	1				
12	1				
11	1				
10	1				
9	1				
8	1				
7	1				
6	1				
5	1				
4	1				
3	1				
2	1				
1	1				
ITEM NO.	Frame Up_Maint/QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL



BILL OF MATERIALS									
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1° 1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. DO NOT SCALE DRAWING				APPROVALS		DATE		Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 MEH_ASSEMBLY, AUV TAILCONE	
				DRAWN		3/5/03			
ENGINEER		3/5/03							
CHECKED									
PROJECT NO.		600024							
				PROJECT		Dorado			
				SIZE B	DWG. NO.			1001847	REV.
				SCALE		NONE		CAD FILE: TORNADO\ARCHIVE	
								SHEET 1 OF 1	

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

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1	1 Ea.		MAIN ELECTRONICS HOUSING, AUV SPHERE	NA
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN R. FUHRMANN ENGINEER
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED
PROJECT NO. 600024				Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700
PROJECT DORADO				
NEXT ASSY		USED ON	MEH_ASSEMBLY, AUV TAILCONE	
APPLICATION		DO NOT SCALE DRAWING		SCALE NONE
		WEIGHT		CAD FILE: TORNADO\ARCHIVE
				SHEET 1 OF 1

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