

AUV/UUV Advanced Fuel Cell Propulsion Options

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Outline

- Introduction to IdaTech
- Introduction to fuel cell technology
- Propulsion concepts
- Comparison of energy densities
- Potential utility of fuel cell power plants
- Conclusions

About IdaTech

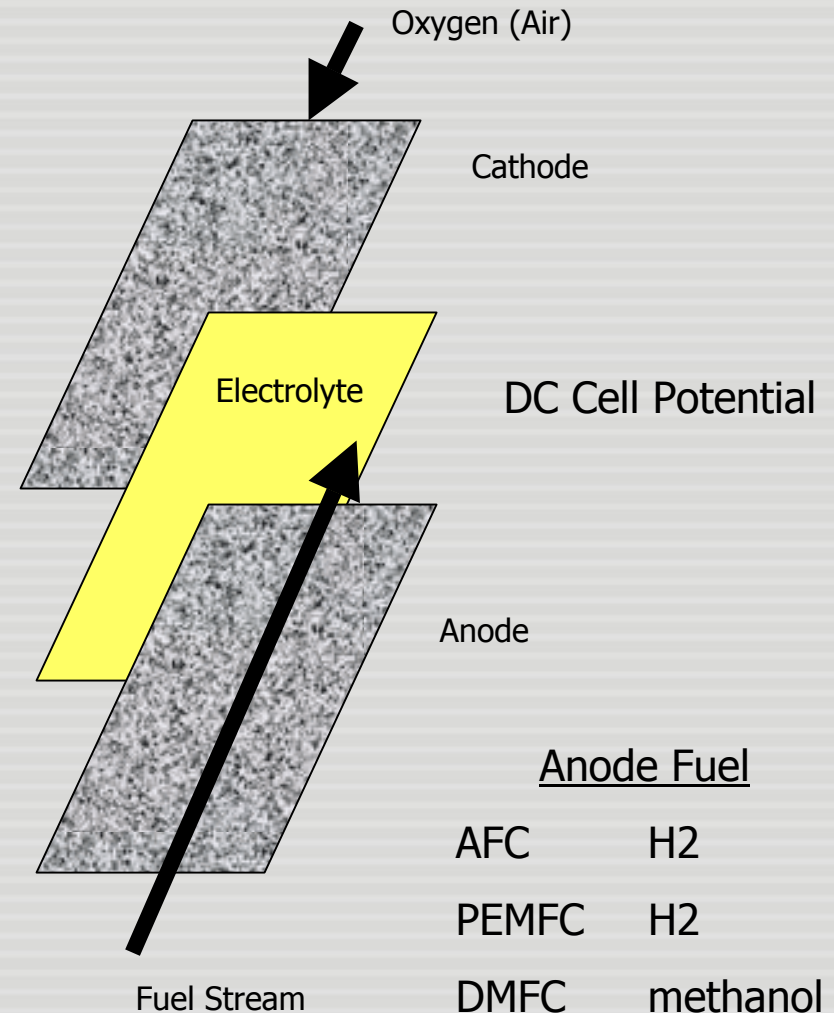
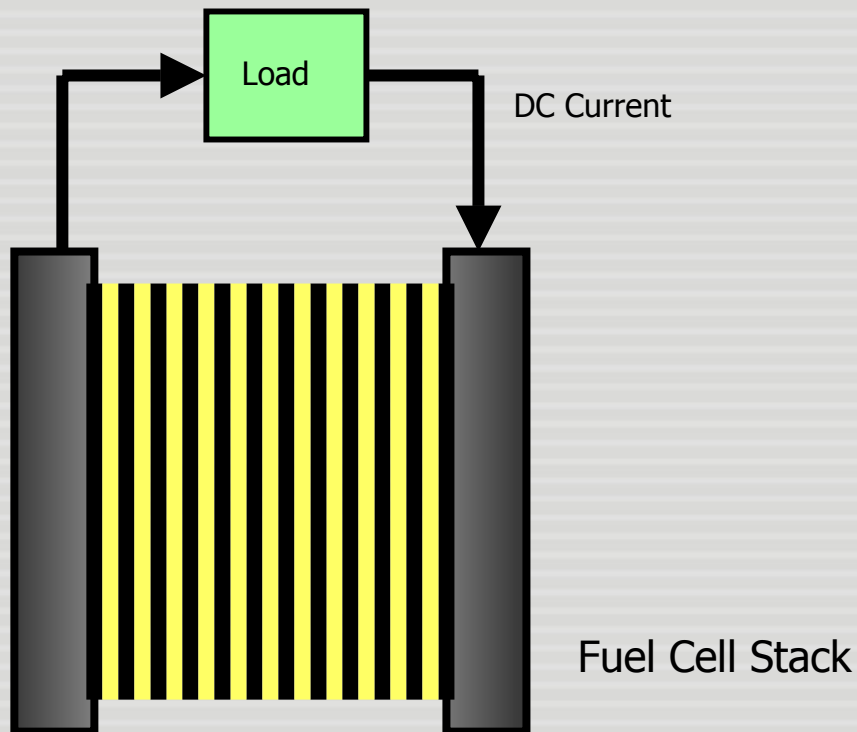
- Founded in 1996
- Approximately 80 employees focused on development of hydrogen generators and fuel cell systems
- Aggressive patenting policy
- Previously worked with Ballard (submarine propulsion); Daimler Benz (automotive propulsion); hydrogen purification (about 40 man-years of experience)

Fuel Cell Chemistry

- Electrochemical conversion of fuel/oxidant into electricity and heat
 - Not limited by the Carnot Cycle
 - Generally offers high energy efficiency (>50%)
- Hydrogen is the typical fuel, air the oxidant
- $2 \text{H}_2 + \text{O}_2 = 2 \text{H}_2\text{O} + \text{electricity} + \text{heat}$
 - Anode: $\text{H}_2 = 2 \text{H}^+ + 2 \text{e}^-$
 - Cathode: $4 \text{H}^+ + \text{O}_2 + 4 \text{e}^- = 2 \text{H}_2\text{O} + \text{heat}$

Introduction to Fuel Cells

Primary types: AFC (alkaline); PEMFC (proton-exchange membrane); DMFC (direct methanol)



Low-Temperature Fuel Cells

All offer immediate cold start-up

++ Good
0 Fair
-- Poor

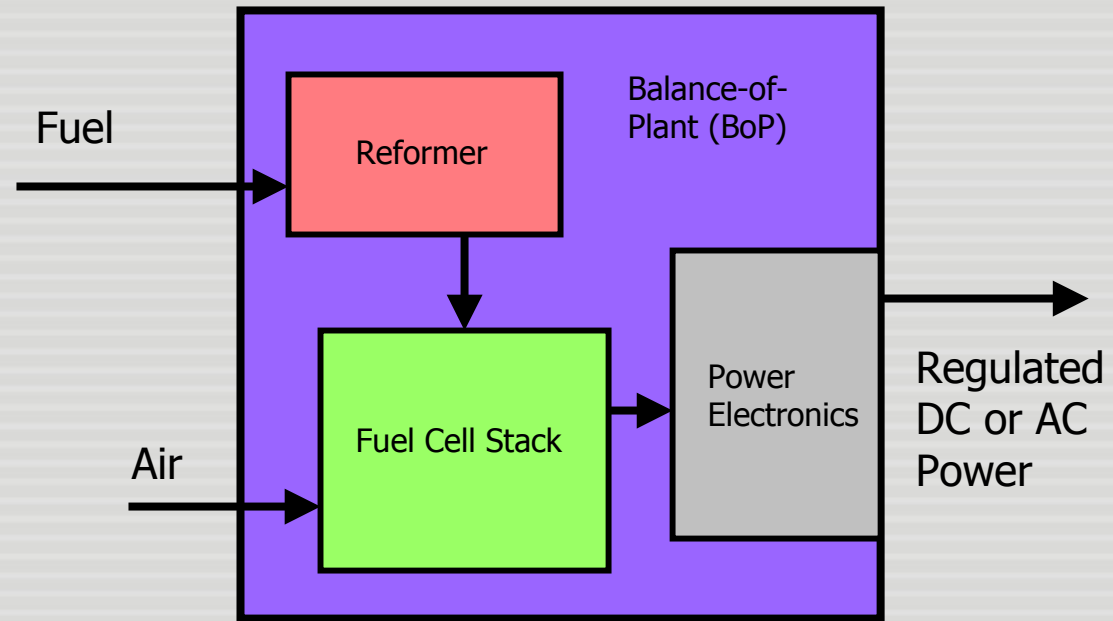
	PEMFC	DMFC	AFC
Degree of Development	++	--	--
Commercialized	0	--	--
Fuel Versatility	++	--	++
Fuel Sensitivity	0 prefers pure H ₂	0 fuel must be pure	-- intolerant of CO ₂
Comments	relatively mature system designs	low volumetric power density	better system designs needed

Introduction and Definitions

Fuel and Oxidant (air) are stored externally—differing from batteries

Low-temperature fuel cells require H_2 for fuel

H_2 purity is a key issue



Typical Fuel Cell System

Portable PEMFC System

IdaTech FCS 1200

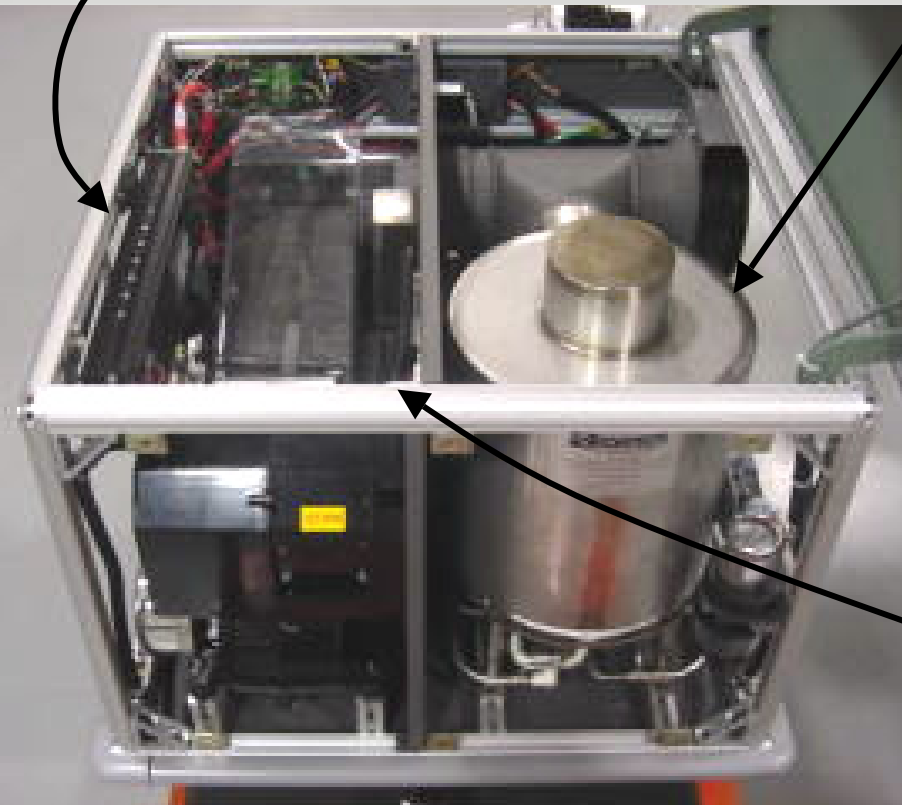
Fuel Processor
(IdaTech FPM 20)

Power Electronics



Fuel Cell Stack and BoP
(Ballard Nexa™)

Power Electronics



Sample Fuel Cell Systems



FCS 1200 portable system
1000 W regulated DC power

FCS 5000 stationary system
5 kW combined heat and power



Fuel Reforming Technology

- Hydrocarbons and alcohols
- Principle methods
 - Steam reforming (SR)
 - $\text{CH}_4 + 2 \text{H}_2\text{O} \Rightarrow \text{CO}_2 + 4 \text{H}_2$
 - Partial oxidation (POX)
 - $\text{CH}_4 + \text{O}_2 \Rightarrow \text{CO}_2 + 2 \text{H}_2$
 - Autothermal reforming (ATR)
 - Thermal anaerobic decomposition (Pyrolysis)
 - $\text{CH}_4 \Rightarrow \text{C} + 2 \text{H}_2$
 - Plasma assisted ATR or SR

Commercial Fuel Processor



Fully packaged subsystem

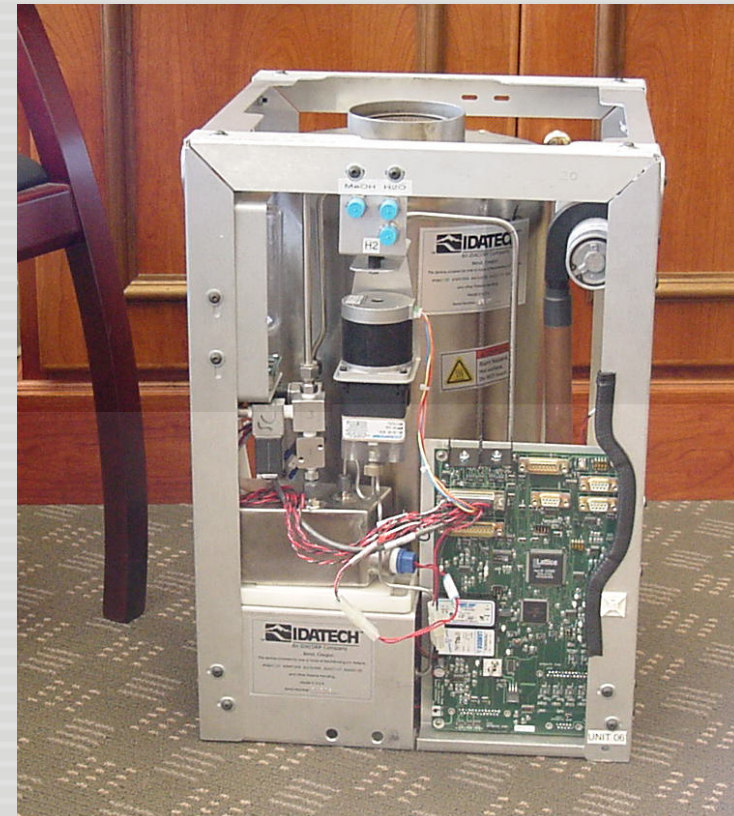
>99.95% H₂ with <3 ppm CO, < 5 ppm CO₂

31 x 37 x 47 cm; 36 kg

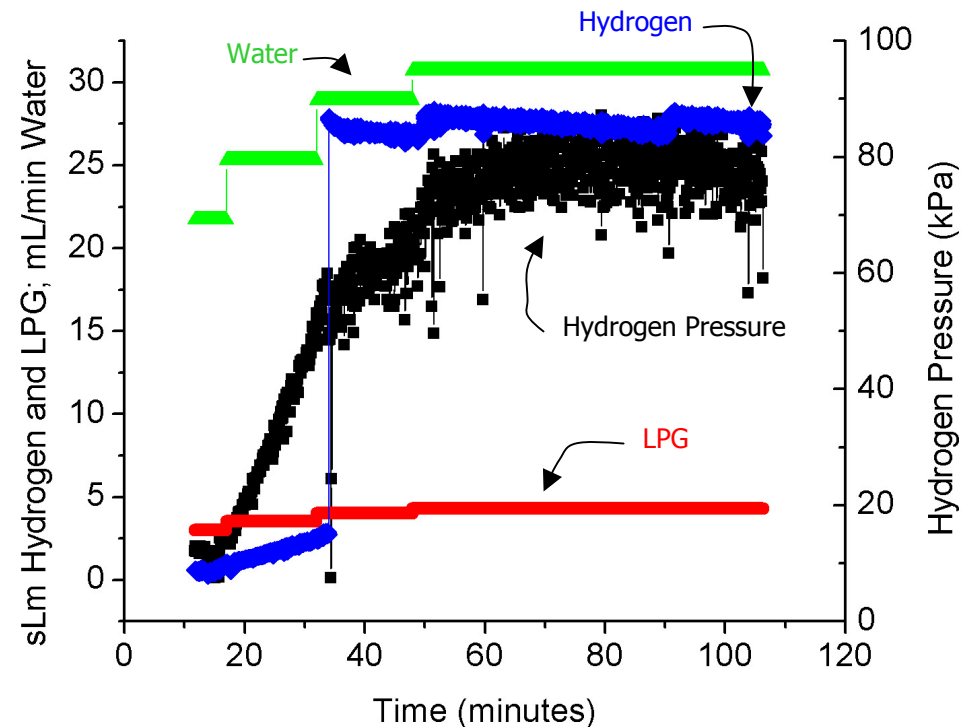
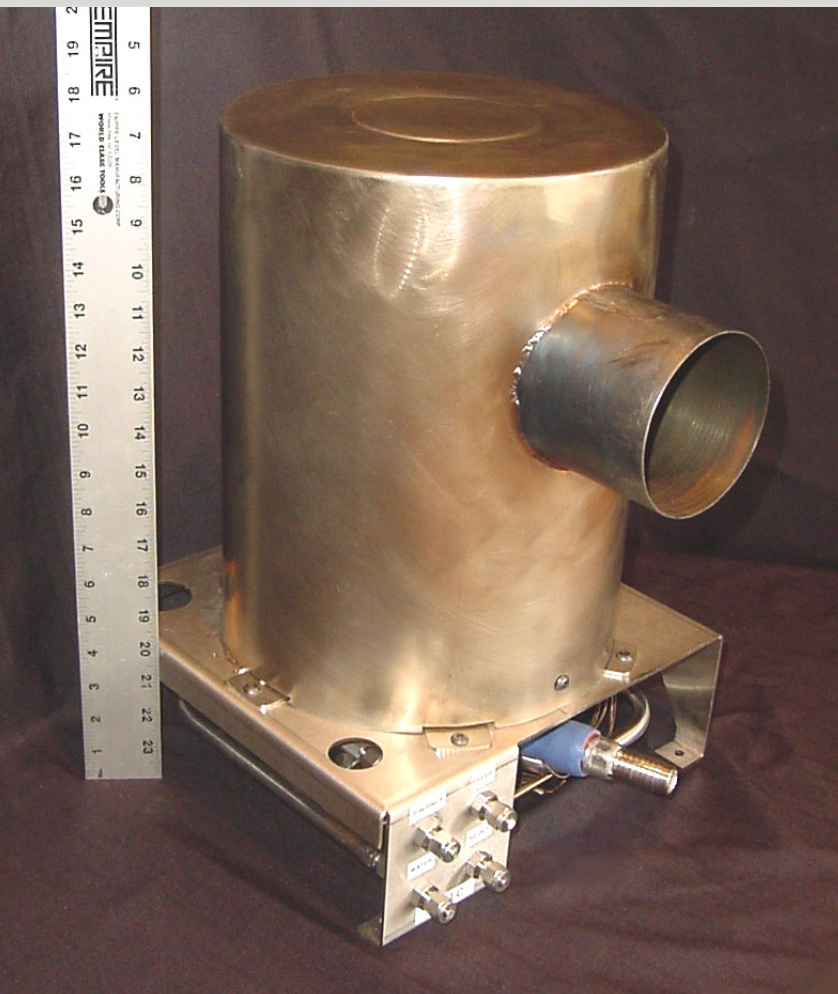
<50 db at 1 m; ready for integration

H₂ (max) >30 sLm (rated at 20 sLm)

RS-485 communication interface

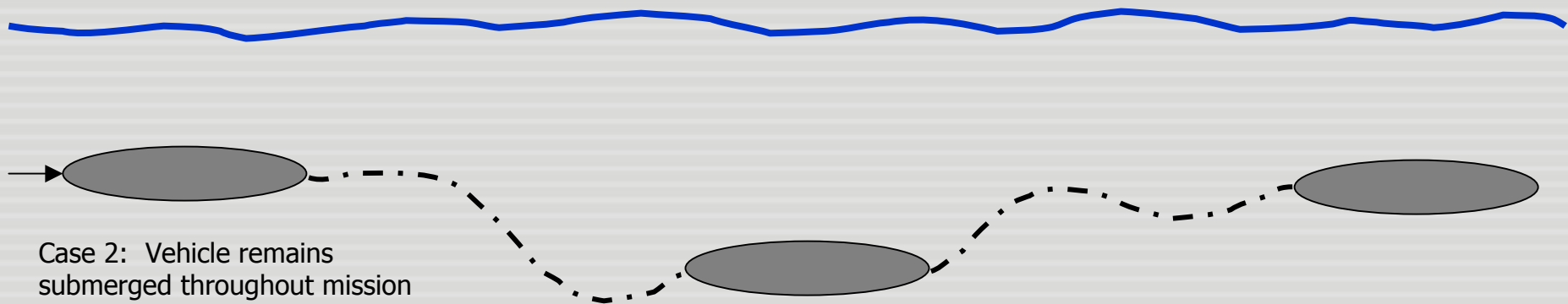
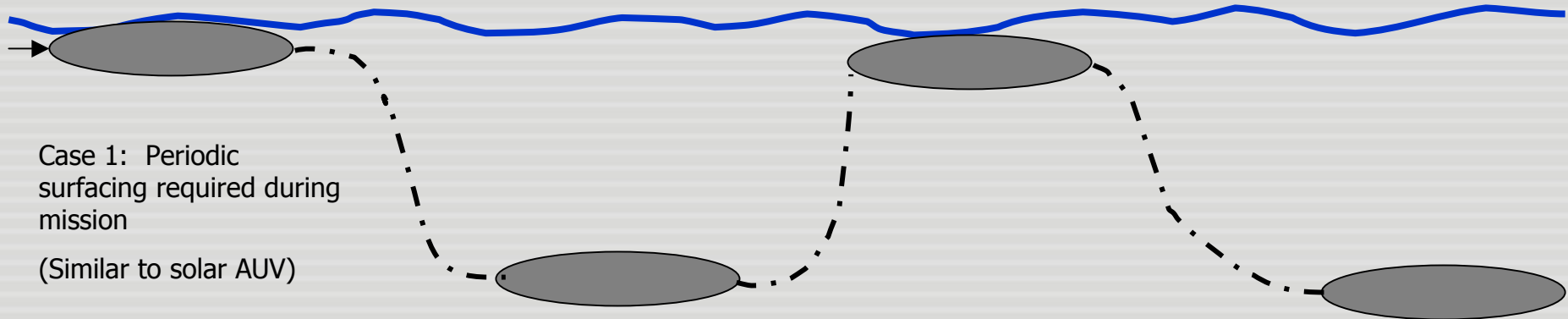


LPG Fuel Processor Development

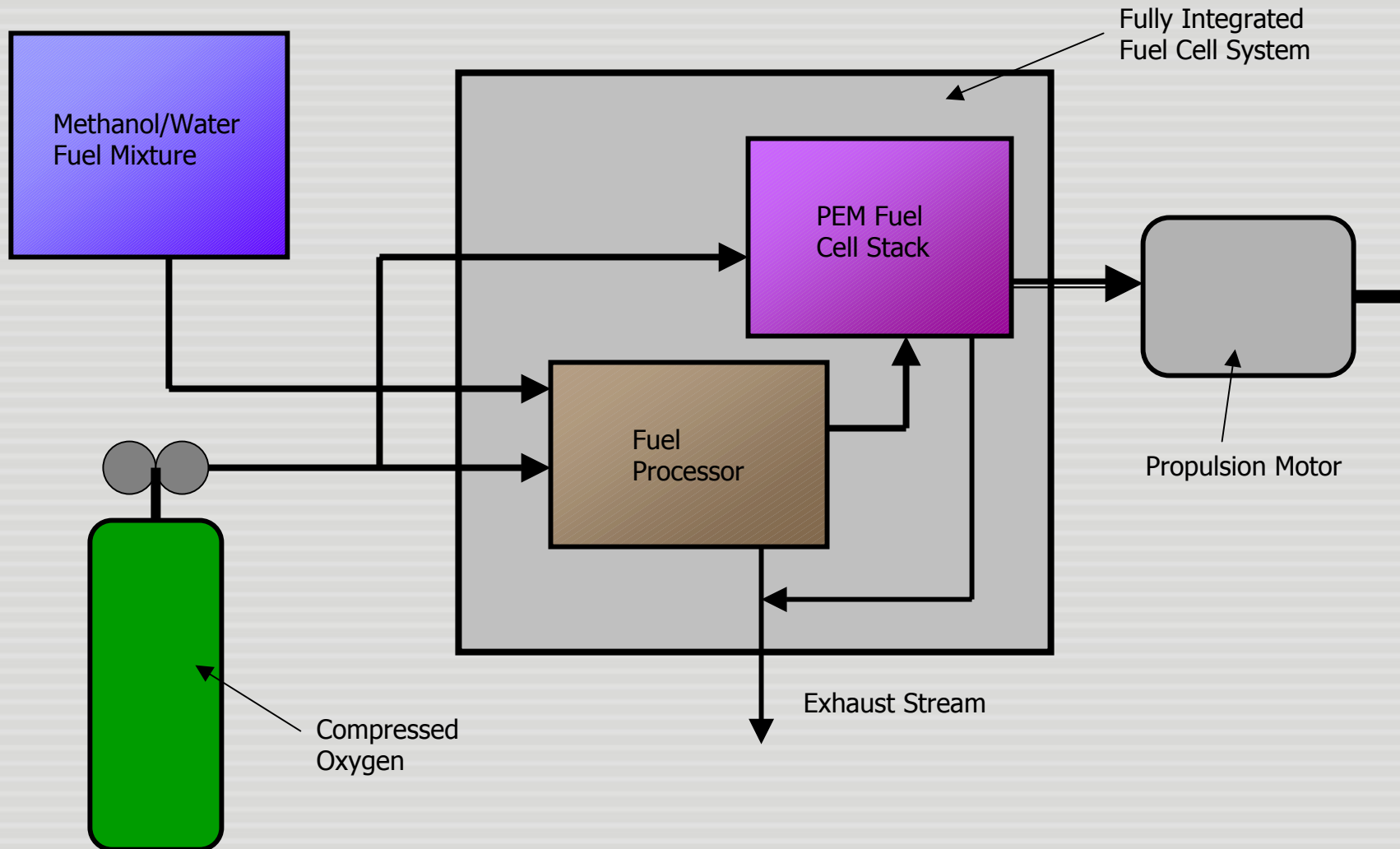


Prototype rated at 25 sLm pure H₂
>99.95% H₂, <3 ppm CO, <5 ppm CO₂
App. 50 cm (H) X 25 cm X 25 cm

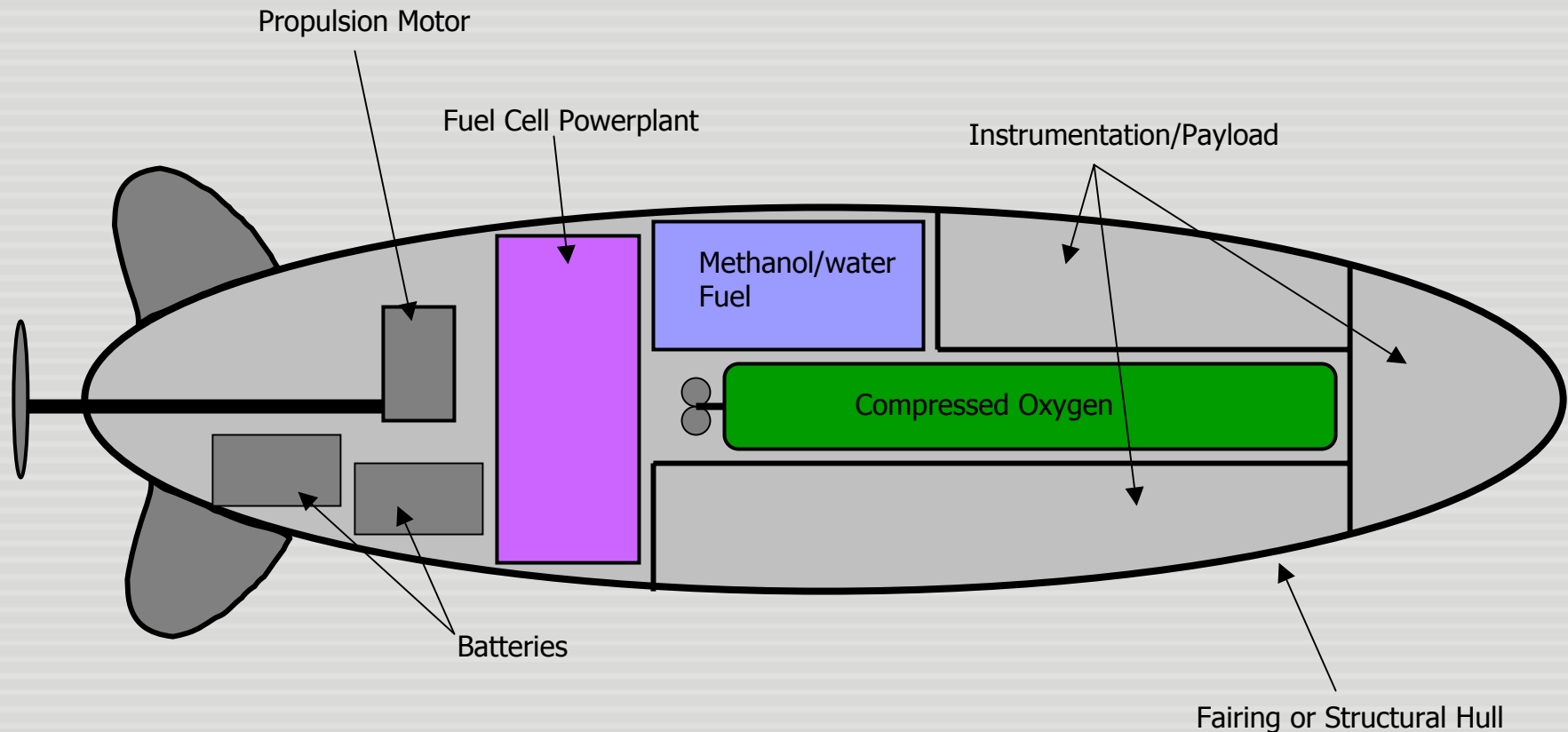
Mission Profile



Fuel Cell Powerplant



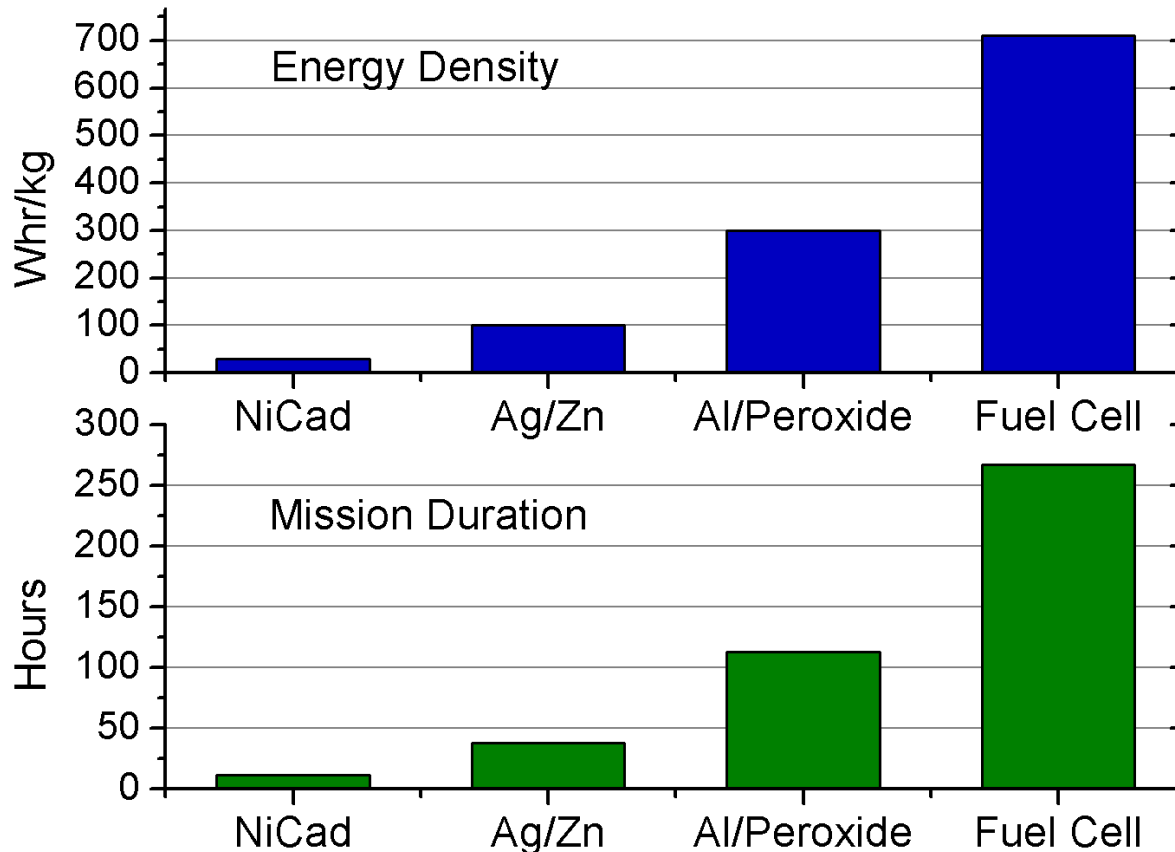
Fuel Cell Propulsion Concept



Exhaust gases from PEMFC = about 7.8 sL/kWhr (electric)

Novel design = no discharge problem

Comparative Energy Densities



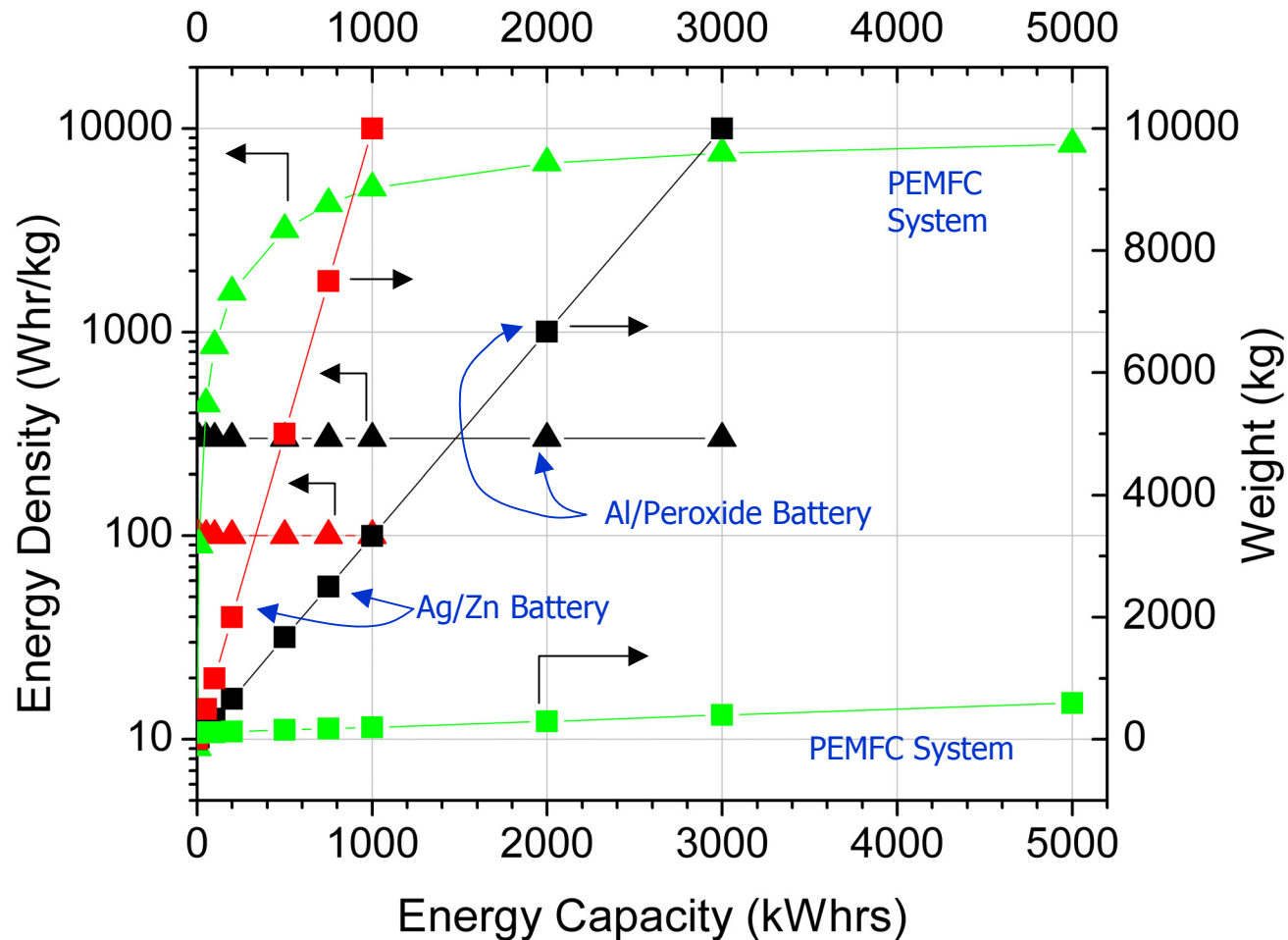
Basis: Batteries/Fuel Cell
Weigh 113 kg

Assumes total load is
300W

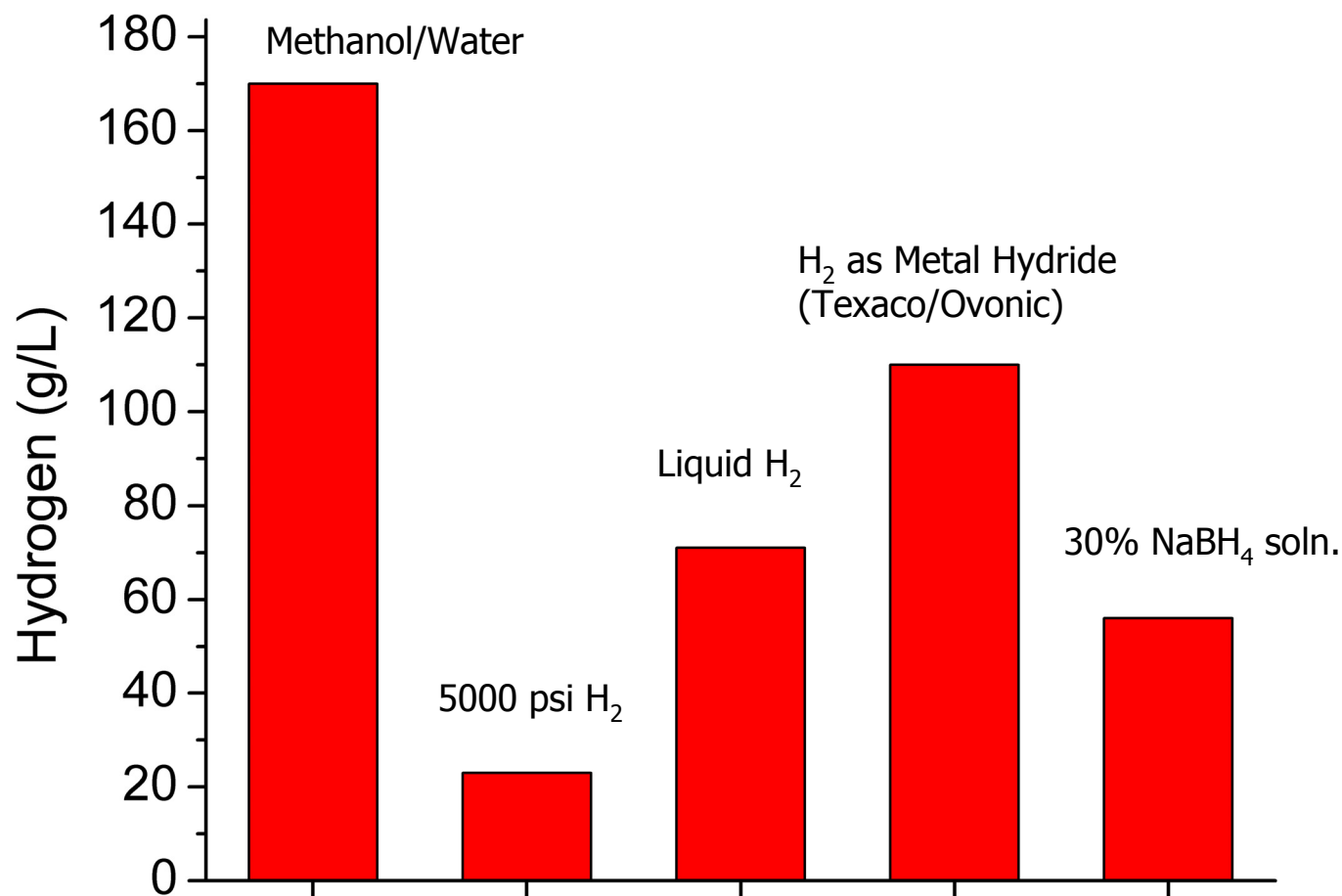
Fuel Cell System:

- Fully integrated system
- 1.45 L methanol/water fuel
- 573 std. L oxygen
- Total weight = 113 kg

Energy Density vs. Capacity

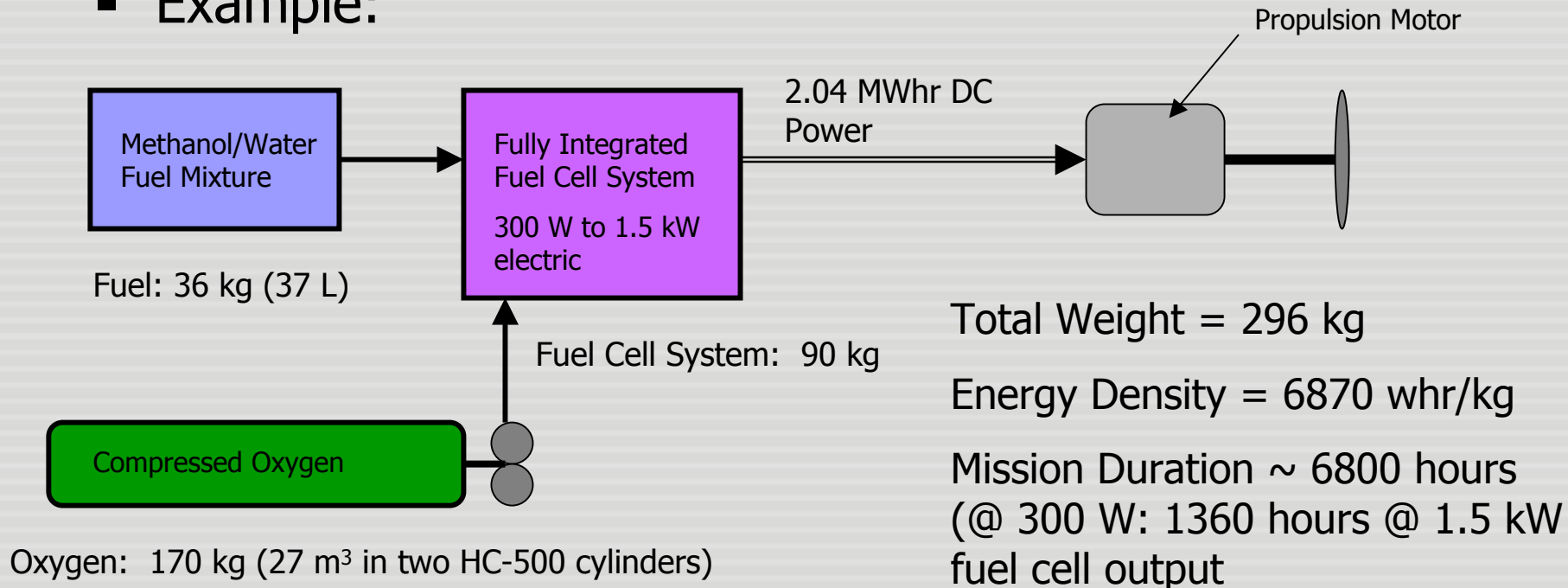


Stored Hydrogen Energy Density



Long-Duration Missions

- Fuel Cells offer advantage over batteries due to high energy density of stored fuel/oxidant
- Example:



Potential Utility

- Long-duration mission (possibly weeks or months)
- Could operate in “sleeper” mode
- Fuel cell may be a battery charger/range extender
- Quiet operation