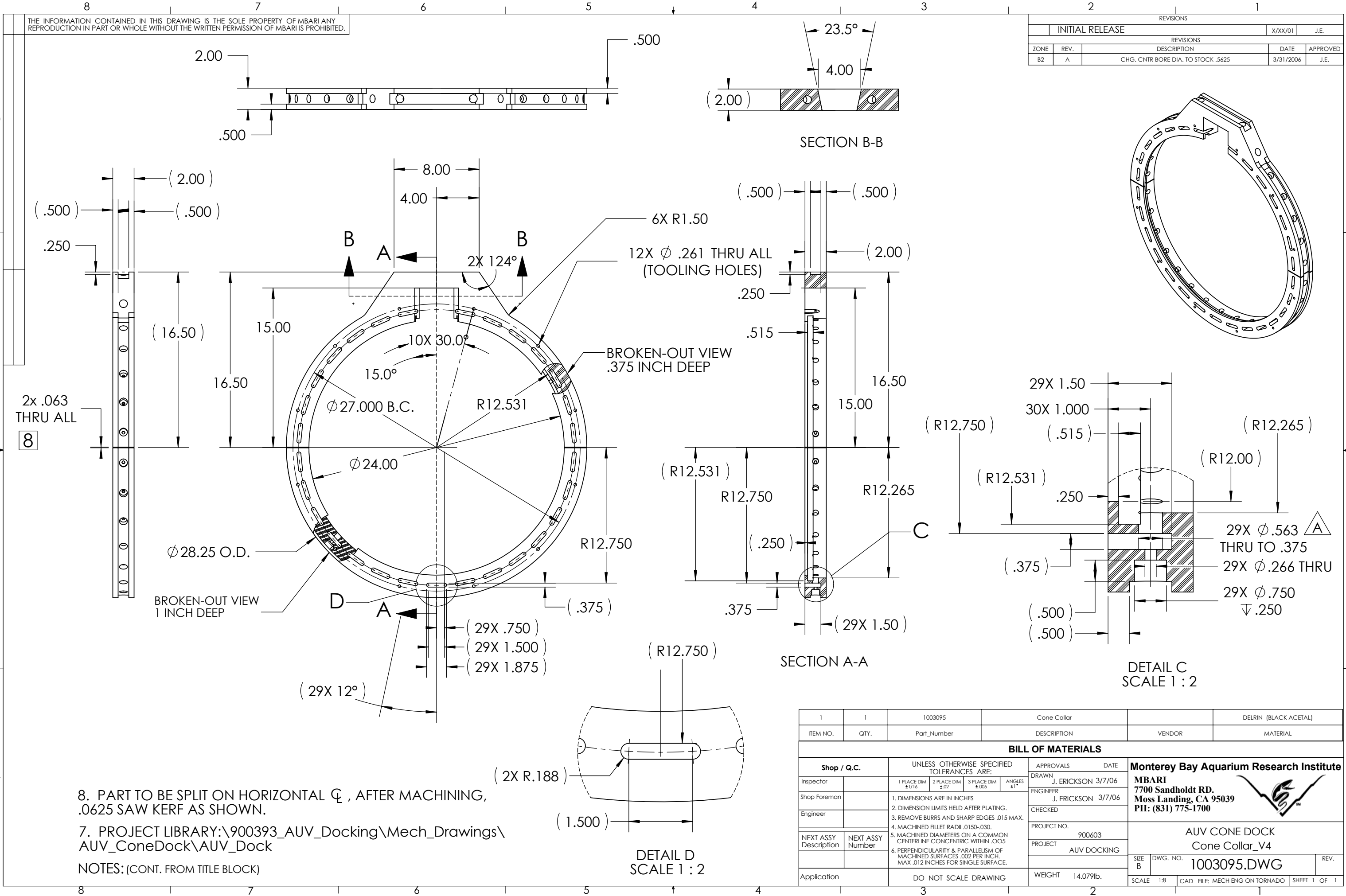




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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
B2	A	CHG. CNTR BORE DIA. TO STOCK .5625	3/31/2006	J.E.

SECTION B-B

SECTION A-A

DETAIL C
SCALE 1 : 2

DETAIL D
SCALE 1 : 2

1	1	1003095	Cone Collar		DELRIN (BLACK ACETAL)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 3/7/06	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 3/7/06	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900603	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT AUV DOCKING	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 14.079lb.	
Application		DO NOT SCALE DRAWING		SCALE 1:8	
			CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1

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AUV CONE DOCK
Cone Collar_V4
SIZE B DWG. NO. 1003095.DWG
SCALE 1:8 REV.