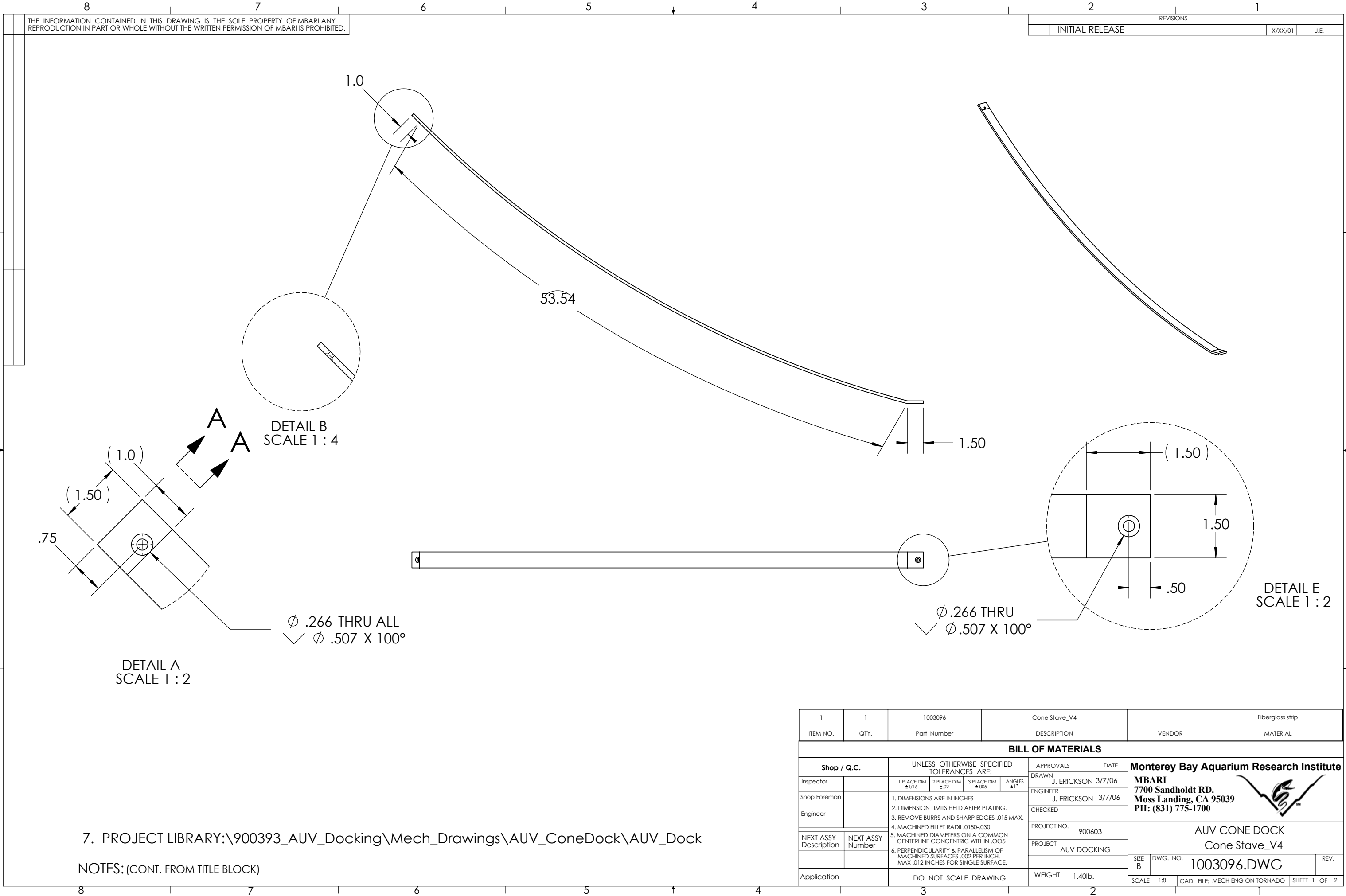




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

DETAIL B
SCALE 1 : 4

DETAIL A
SCALE 1 : 2

DETAIL E
SCALE 1 : 2

✓ ϕ .266 THRU ALL
✓ ϕ .507 X 100°

✓ ϕ .266 THRU
✓ ϕ .507 X 100°

7. PROJECT LIBRARY:\900393_AUV_Docking\Mech_Drawings\AUV_ConeDock\AUV_Dock

NOTES: (CONT. FROM TITLE BLOCK)

1	1	1003096	Cone Stave_V4			Fiberglass strip		
ITEM NO.	QTY.	Part_Number	DESCRIPTION			VENDOR		MATERIAL
BILL OF MATERIALS								
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 3/7/06		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 3/7/06		
Engineer						CHECKED		
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 900603		
						PROJECT AUV DOCKING		
						SIZE B DWG. NO. 1003096.DWG REV.		
Application		DO NOT SCALE DRAWING				WEIGHT 1.40lb.		
						SCALE 1:8 CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 2

