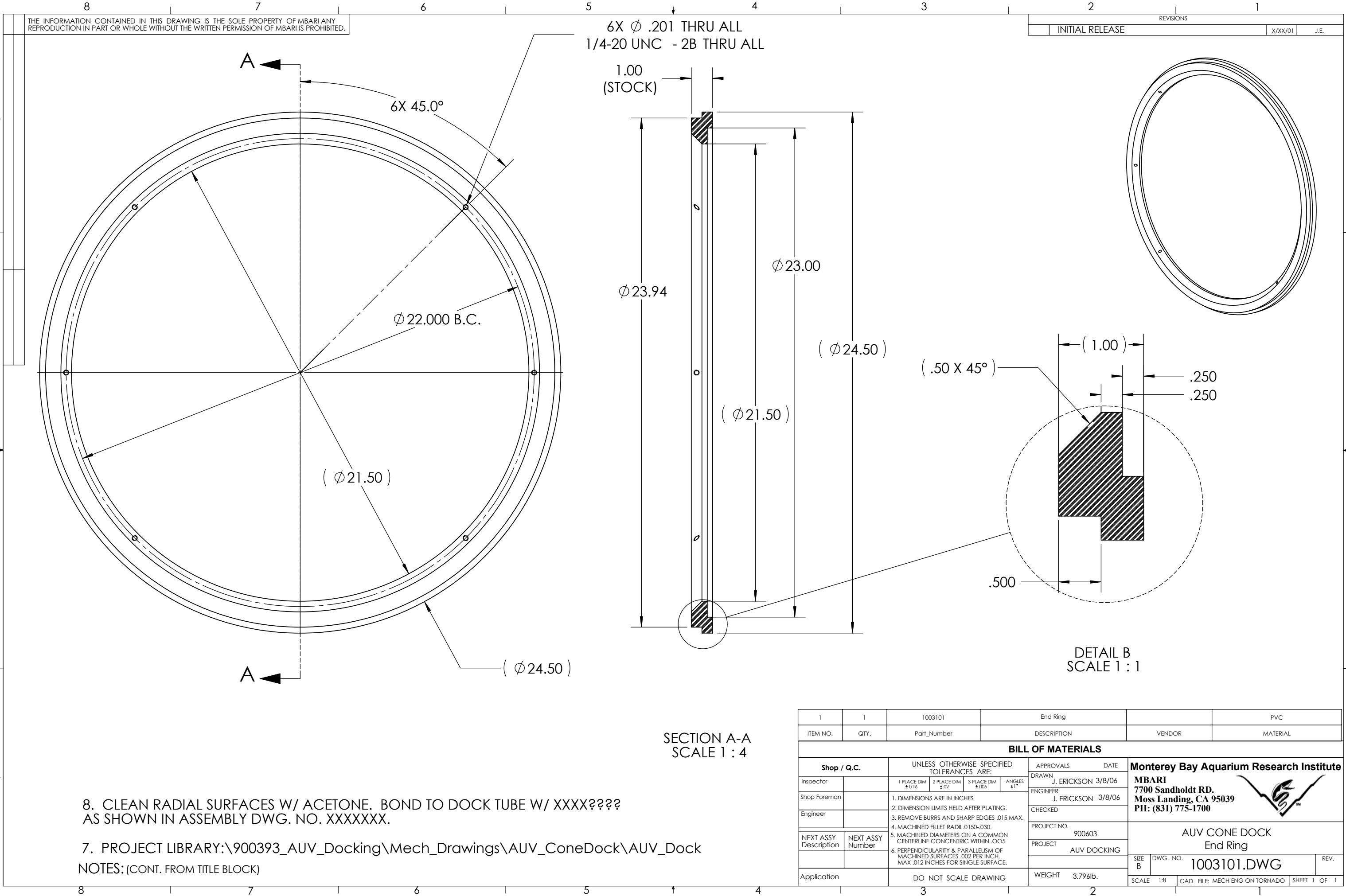




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

6X Ø .201 THRU ALL
1/4-20 UNC - 2B THRU ALL

1.00
(STOCK)

6X 45.0°

Ø 22.000 B.C.

(Ø 21.50)

(Ø 24.50)

Ø 23.00

Ø 23.94

(Ø 21.50)

(Ø 24.50)

(.50 X 45°)

.250
.250

.500

DETAIL B
SCALE 1 : 1

SECTION A-A
SCALE 1 : 4

8. CLEAN RADIAL SURFACES W/ ACETONE. BOND TO DOCK TUBE W/ XXXX????
AS SHOWN IN ASSEMBLY DWG. NO. XXXXXXX.

7. PROJECT LIBRARY:\900393_AUV_Docking\Mech_Drawings\AUV_ConeDock\AUV_Dock

NOTES: (CONT. FROM TITLE BLOCK)

1	1	1003101	End Ring			PVC		
ITEM NO.	QTY.	Part_Number	DESCRIPTION			VENDOR		MATERIAL
BILL OF MATERIALS								
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 3/8/06		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 3/8/06		
Engineer						CHECKED		
						PROJECT NO. 900603		
NEXT ASSY Description	NEXT ASSY Number					PROJECT AUV DOCKING		
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AUV CONE DOCK
End Ring