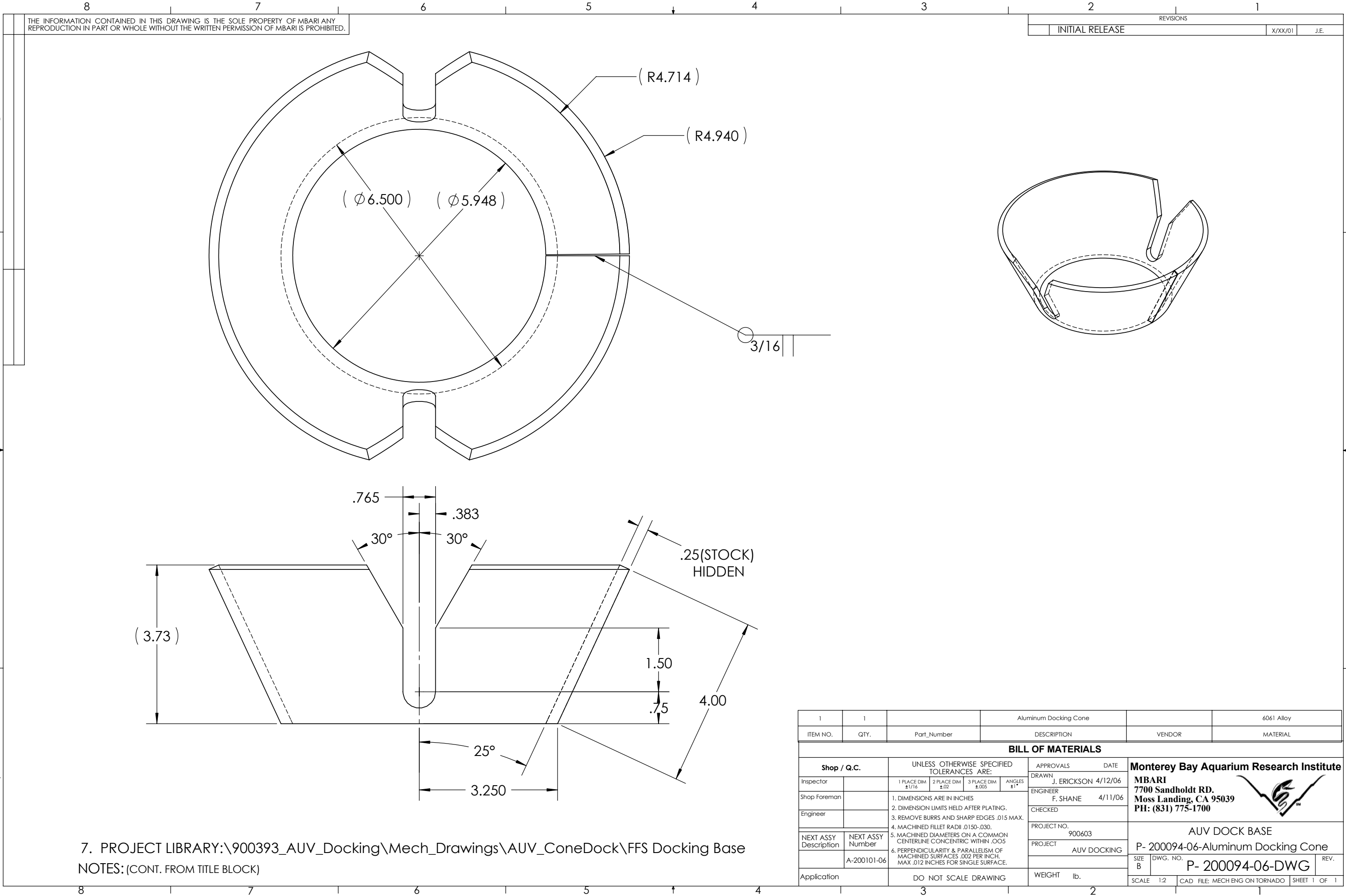




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

7. PROJECT LIBRARY:\900393_AUV_Docking\Mech_Drawings\AUV_ConeDock\FFS Docking Base

NOTES: (CONT. FROM TITLE BLOCK)

1	1	Part_Number	Aluminum Docking Cone		6061 Alloy
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 4/12/06	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER F. SHANE 4/11/06	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900603	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT AUV DOCKING	
	A-200101-06	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT lb.	
				SCALE 1:2	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 1	

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AUV DOCK BASE
P- 200094-06-Aluminum Docking Cone
SIZE B DWG. NO. P- 200094-06-DWG REV.