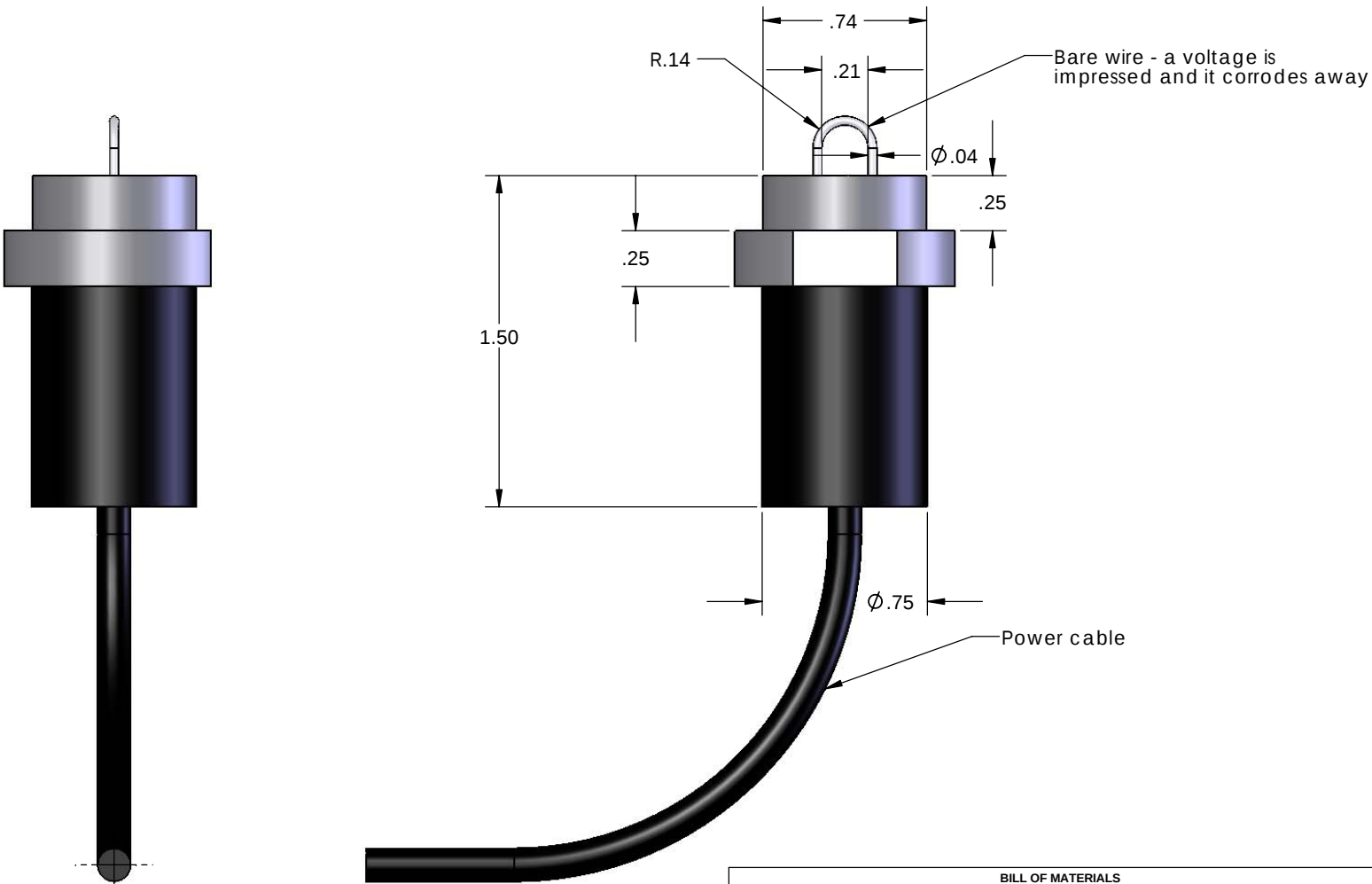




BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM $\pm .10$	2 PLACE DIM $\pm .05$	3 PLACE DIM $\pm .005$	ANGLES $\pm .5^\circ$	DRAWN	B. Hobson	9/27/00	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER	B. Hobson	9/27/00	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED			
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.		X900593	
		4. MACHINED FILLET RADII .015-.030.				PROJECT		AUV Docking	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 FOR INCH, MAX .012 INCHES FOR SINGLE SURFACE.							
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B DWG. NO. 100XXXDWG REV.	
						SCALE 1:1		CAD FILE: MECH ENG ON TORNAO SHEET 1 OF 1	