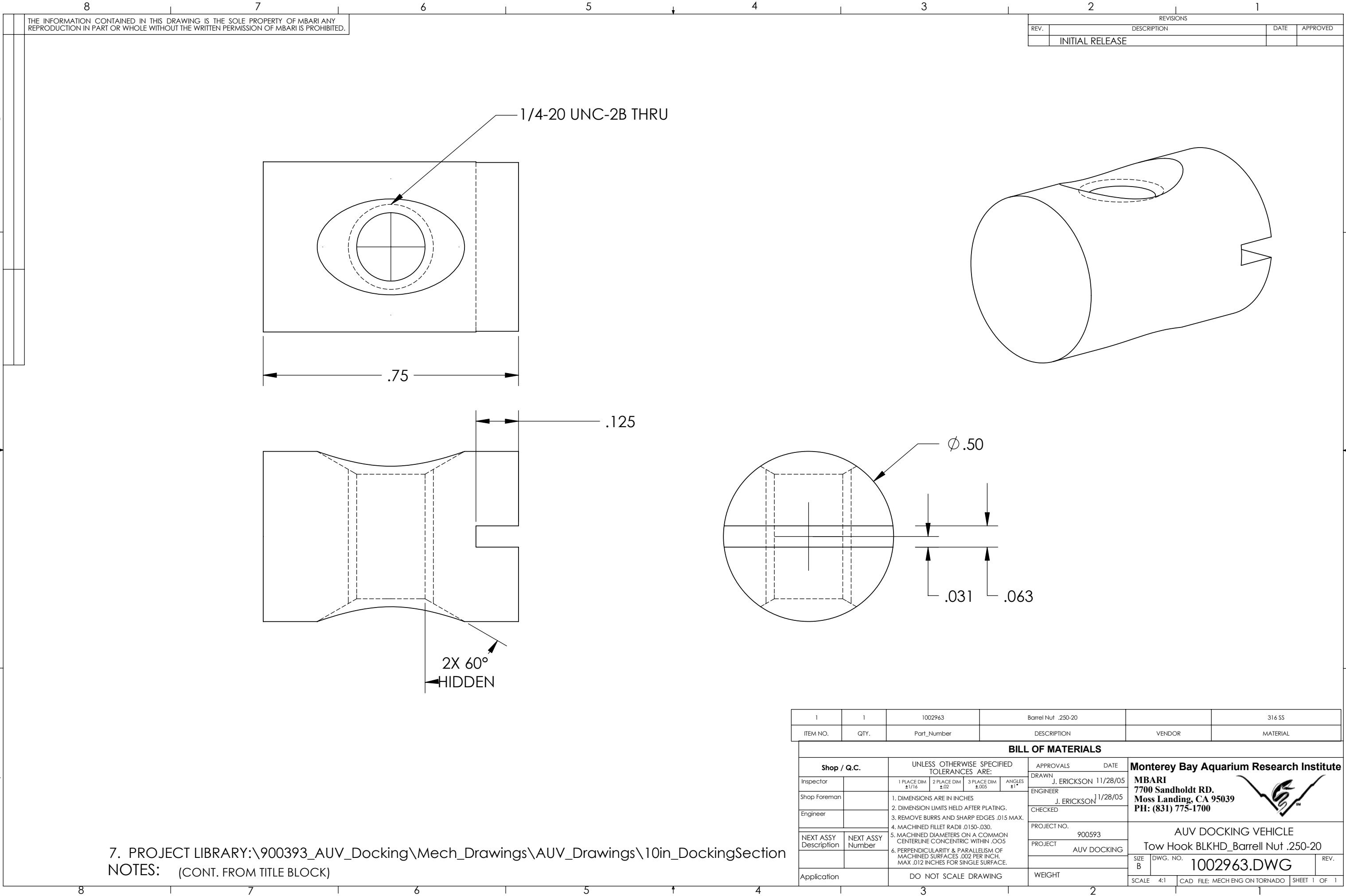




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

7. PROJECT LIBRARY:\900393_AUV_Docking\Mech_Drawings\AUV_Drawings\10in_DockingSection
NOTES: (CONT. FROM TITLE BLOCK)

1	1	1002963	Barrel Nut .250-20		316 SS
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN J. ERICKSON	11/28/05
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER J. ERICKSON	11/28/05
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED	
		2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	900593
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	AUV DOCKING
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.		WEIGHT	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		SCALE	4:1
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		CAD FILE:	MECH ENG ON TORNADO
Application		DO NOT SCALE DRAWING		SHEET	1 OF 1

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AUV DOCKING VEHICLE
Tow Hook BLKHD_Barrell Nut .250-20

SIZE B DWG. NO. 1002963.DWG REV.