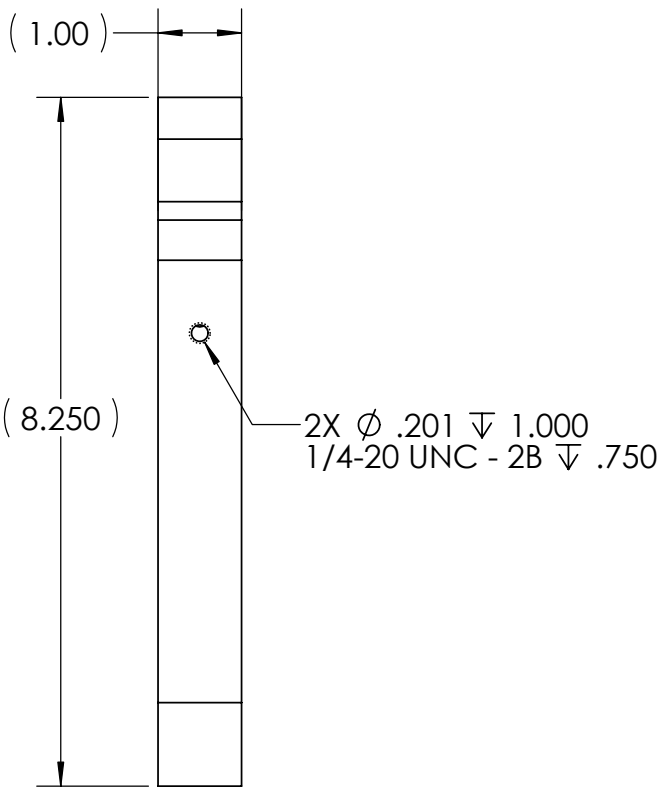
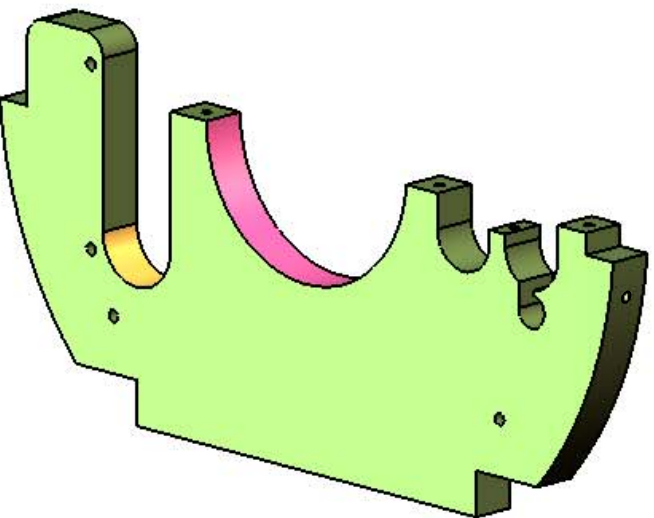
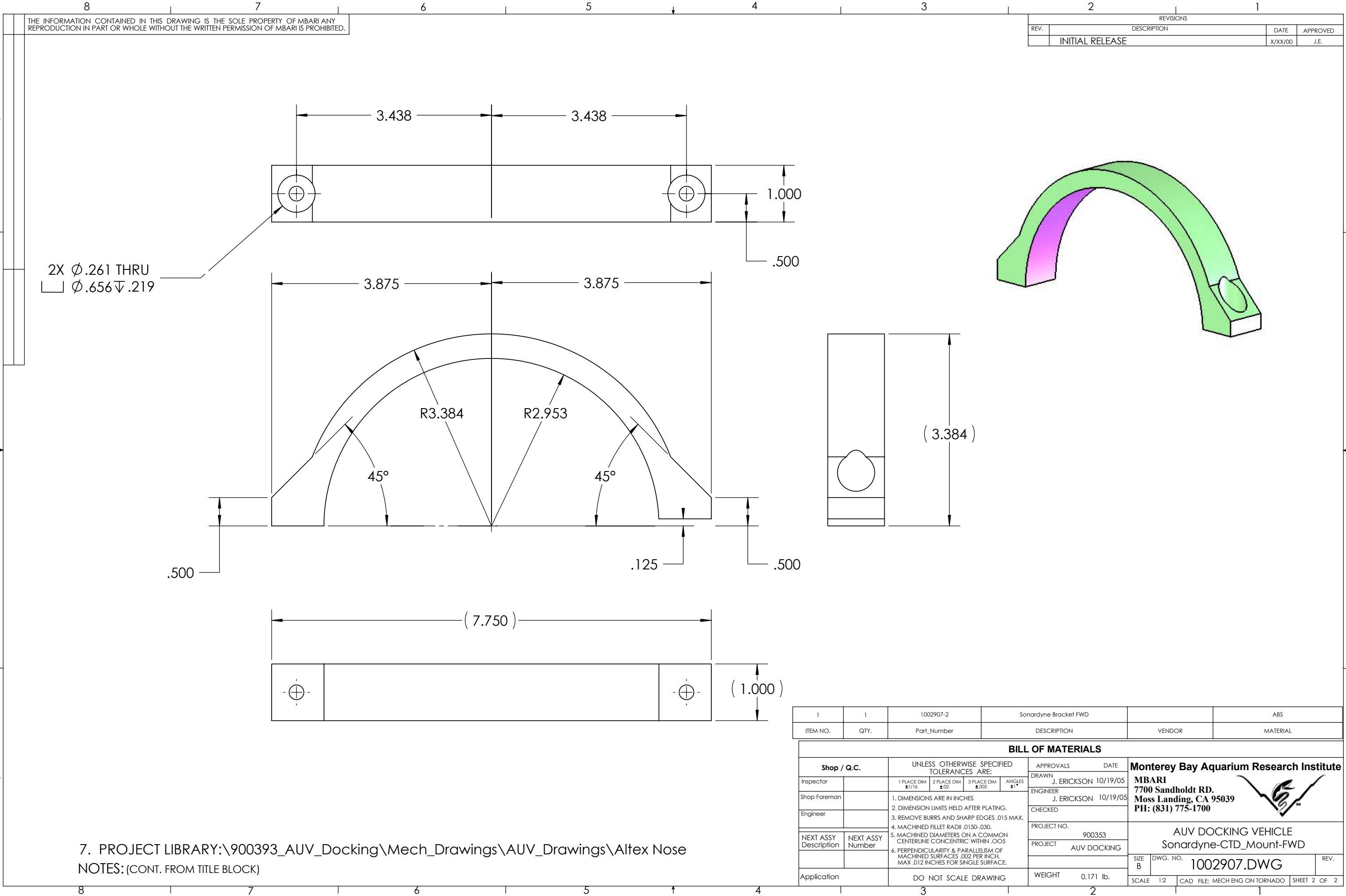




1	1	1002907	Sonardyne-CTD Mount		ABS	
ITEM NO.	QTY.	Part_Number	DESCRIPTION		VENDOR	MATERIAL
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE	
Inspector		1 PLACE DIM. ±.1/16	2 PLACE DIM. ±.02	3 PLACE DIM. ±.005	ANGLES ±.1°	DRAWN J. ERICKSON 10/19/05
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 10/19/05
Engineer						CHECKED
						PROJECT NO. 900353
NEXT ASSY Description	NEXT ASSY Number					PROJECT AUV DOCKING
Application		DO NOT SCALE DRAWING		WEIGHT 3.10641254lb.		SIZE B DWG. NO. 1002907.DWG SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2

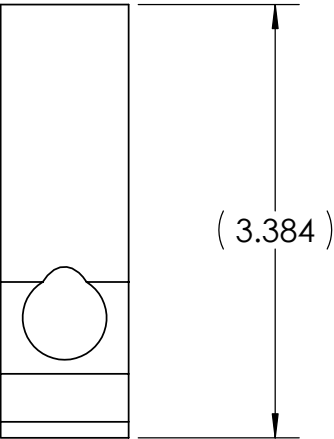
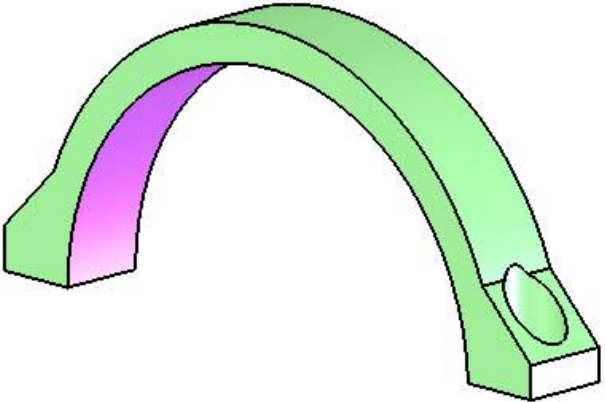
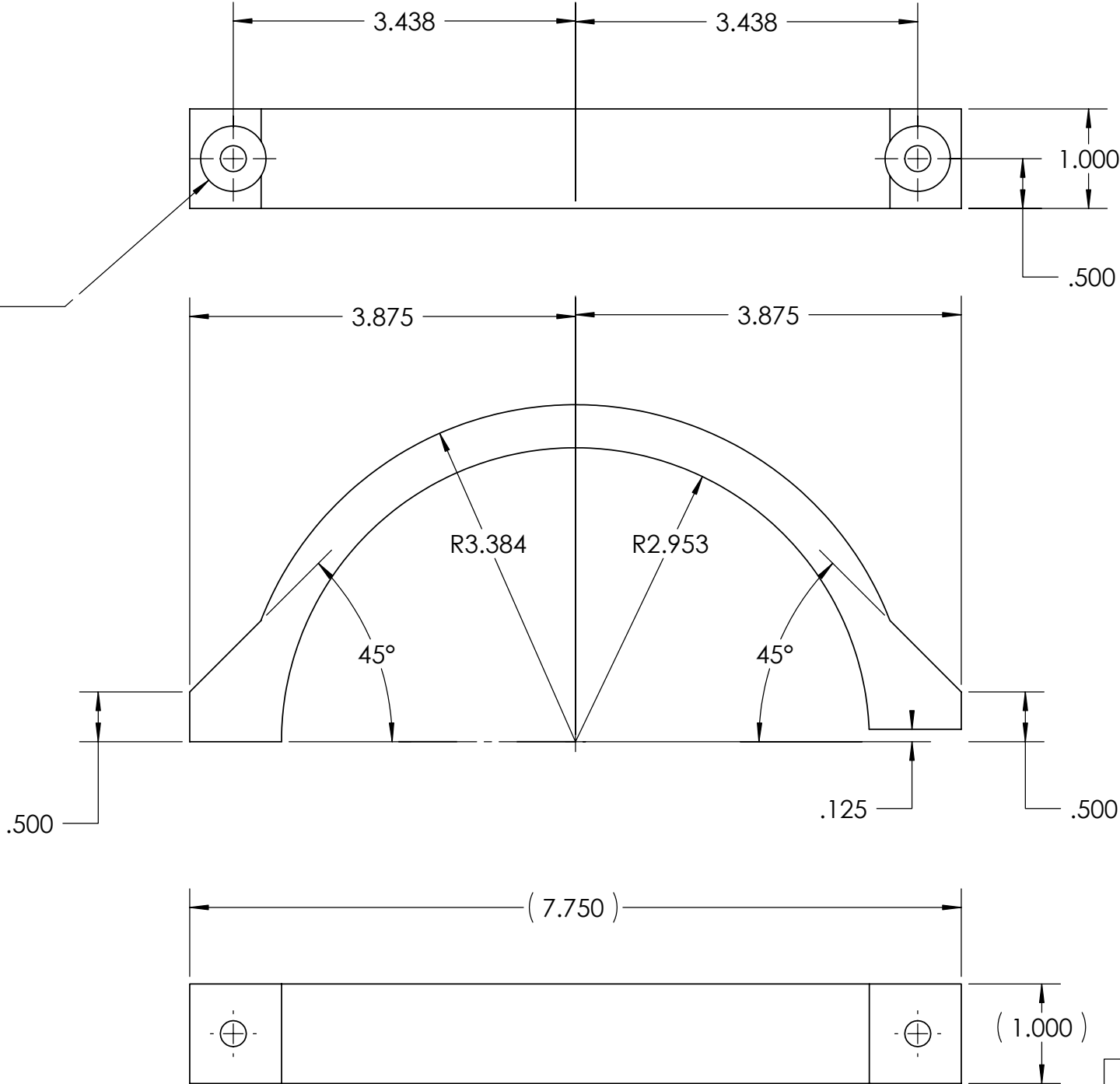
7. PROJECT LIBRARY:\900393_AUV_Docking\Mech_Drawings\AUV_Drawings\Altex Nose
NOTES: (CONT. FROM TITLE BLOCK)



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

2X Ø.261 THRU
Ø.656▽.219



7. PROJECT LIBRARY:\900393_AUV_Docking\Mech_Drawings\AUV_Drawings\Altex Nose
NOTES: (CONT. FROM TITLE BLOCK)

1	1	1002907-2	Sonardyne Bracket FWD	ABS	
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Engineer					
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO.		900353	
		PROJECT		AUV DOCKING	
Application		DO NOT SCALE DRAWING		WEIGHT	0.171 lb.
				SIZE B	DWG. NO. 1002907.DWG
				SCALE 1:2	CAD FILE: MECH ENG ON TORNADO
				SHEET 2 OF 2	

Monterey Bay Aquarium Research Institute

MBARI

7700 Sandholdt RD.

Moss Landing, CA 95039

PH: (831) 775-1700



Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
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AUV DOCKING VEHICLE
Sonardyne-CTD_Mount-FWD