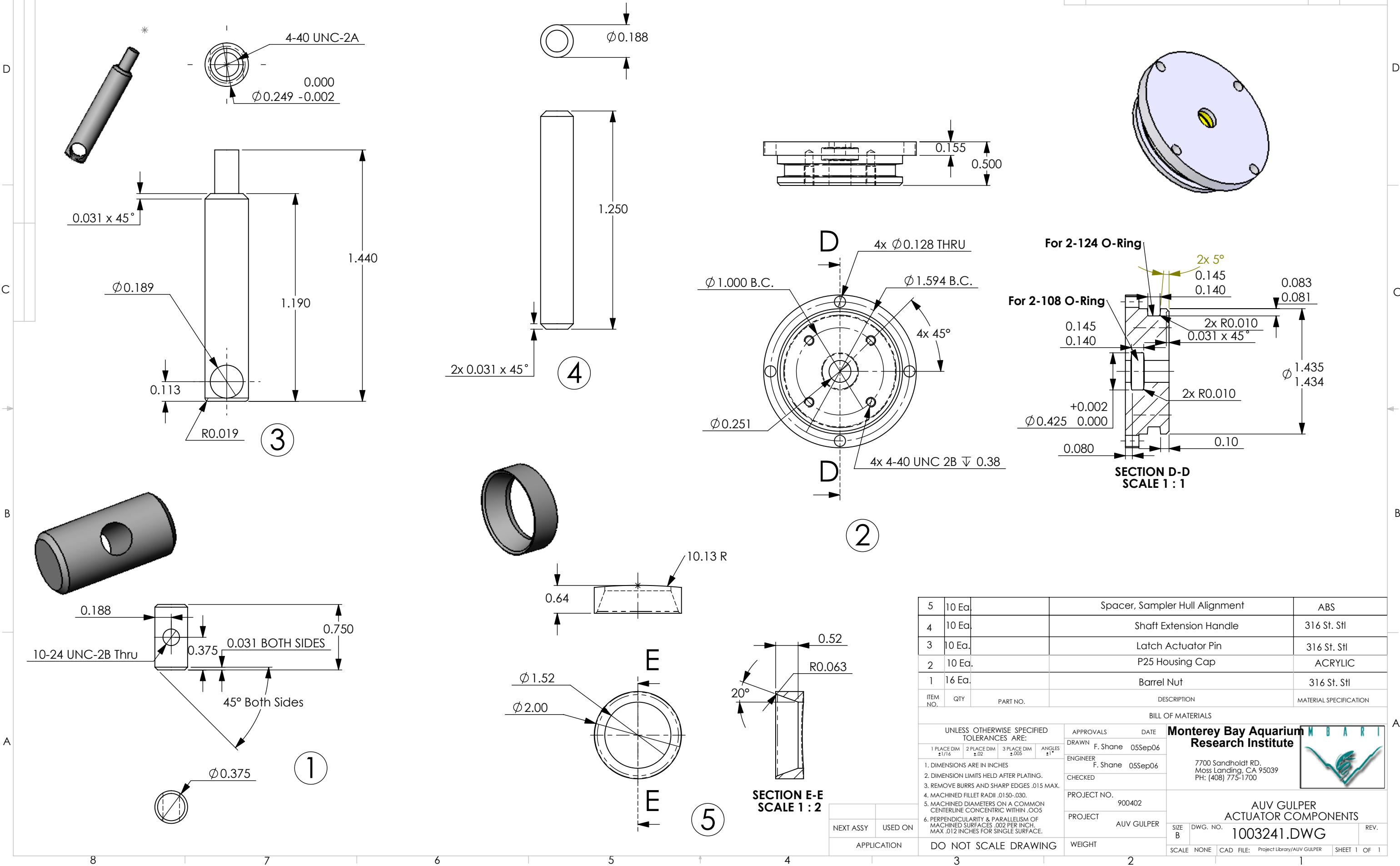


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REVISONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



5	10 Ea.		Spacer, Sampler Hull Alignment	ABS
4	10 Ea.		Shaft Extension Handle	316 St. Stl
3	10 Ea.		Latch Actuator Pin	316 St. Stl
2	10 Ea.		P25 Housing Cap	ACRYLIC
1	16 Ea.		Barrel Nut	316 St. Stl
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION

BILL OF MATERIALS			
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN F. Shane	05Sep06
3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER F. Shane	05Sep06
1. DIMENSIONS ARE IN INCHES		CHECKED	
2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	900402
3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	AUV GULPER
4. MACHINED FILLET RADII .0150-.030.		WEIGHT	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			
DO NOT SCALE DRAWING			

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AUV GULPER ACTUATOR COMPONENTS			
SIZE B	DWG. NO. 1003241.DWG	REV.	
SCALE NONE	CAD FILE: Project Library/AUV GULPER	SHEET 1 OF 1	