

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



2					
1	12 Ea.		AUV Gulper Rail Key		UHMW
ITEM NO.	QTY	PART NO.	DESCRIPTION		MATERIAL SPECIFICATION
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE 		
1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN F. Shane 05Sep06 ENGINEER F. Shane 05Sep06 CHECKED PROJECT NO. 900402 PROJECT AUV GULPER 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				AUV GULPER AUV GULPER Rail Key	
DO NOT SCALE DRAWING		WEIGHT		SIZE B DWG. NO. 1003248.DWG	REV.
		SCALE NONE		CAD FILE: Project Library/AUV GULPER	SHEET 1 OF 1