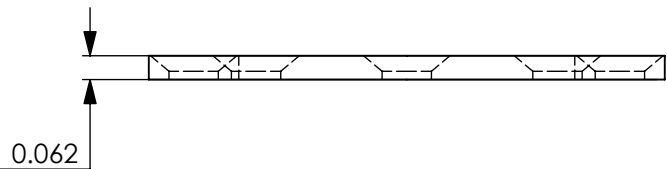
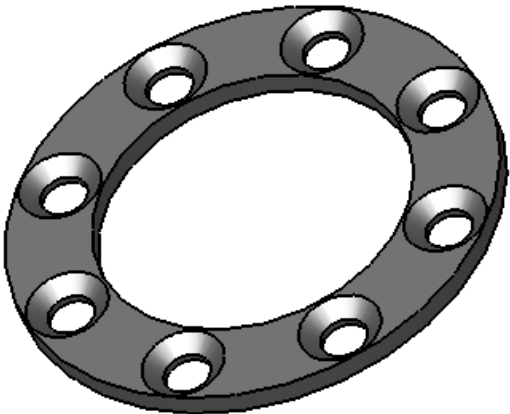


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



2					
1	12 Ea.		Diaphragm Retaining Ring		316 St. Stl
ITEM NO.	QTY	PART NO.	DESCRIPTION		MATERIAL SPECIFICATION
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	
1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN F. Shane 21Nov06 ENGINEER F. Shane 21Nov06 CHECKED PROJECT NO. 900403 PROJECT AUV GULPER	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700	
DO NOT SCALE DRAWING				WEIGHT	
SIZE B DWG. NO. 1003369.DWG SCALE NONE CAD FILE: Project Library\ARCHIV\AUV GULPER SHEET 1 OF 1				REV.	