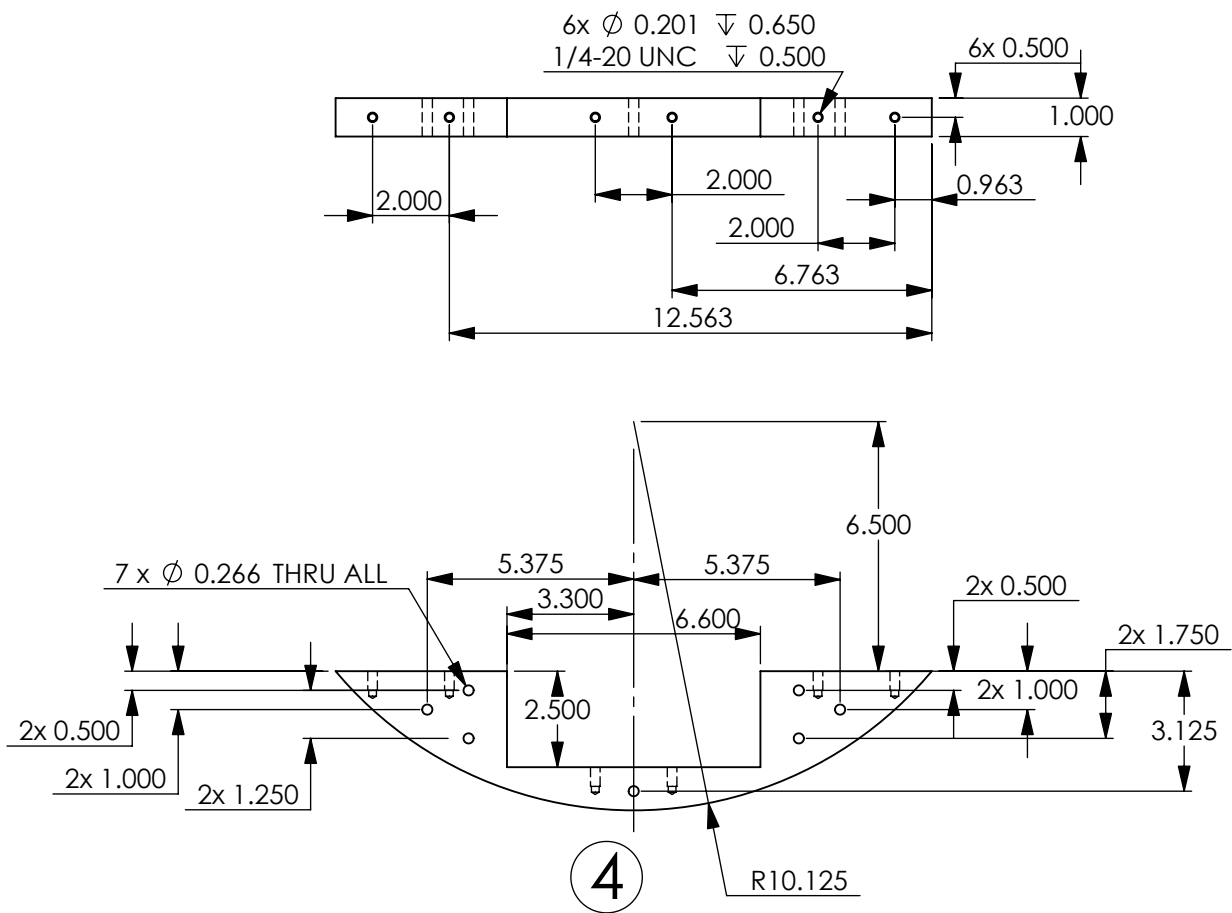


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



4	2 Ea.		Gulper Battery Plate Support	UHMW
3	2 Ea.		Stiffener, Gulper Shelf	UHMW
2	2 Ea.		Plate, Gulper Outside Battery Support	UHMW
1	1 Ea.		Plate, Center Battery Support	UHMW
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE DRAWN F. Shane 05Sep06 ENGINEER F. Shane 05Sep06 CHECKED PROJECT NO. 900402 PROJECT AUV GULPER 1 PLACE DIM ±.1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700  AUV GULPER Battery Support Structures SIZE B DWG. NO. 1003250.DWG REV.	
DO NOT SCALE DRAWING			WEIGHT SCALE NONE CAD FILE: Project Library/AUV GULPER SHEET 1 OF 1	