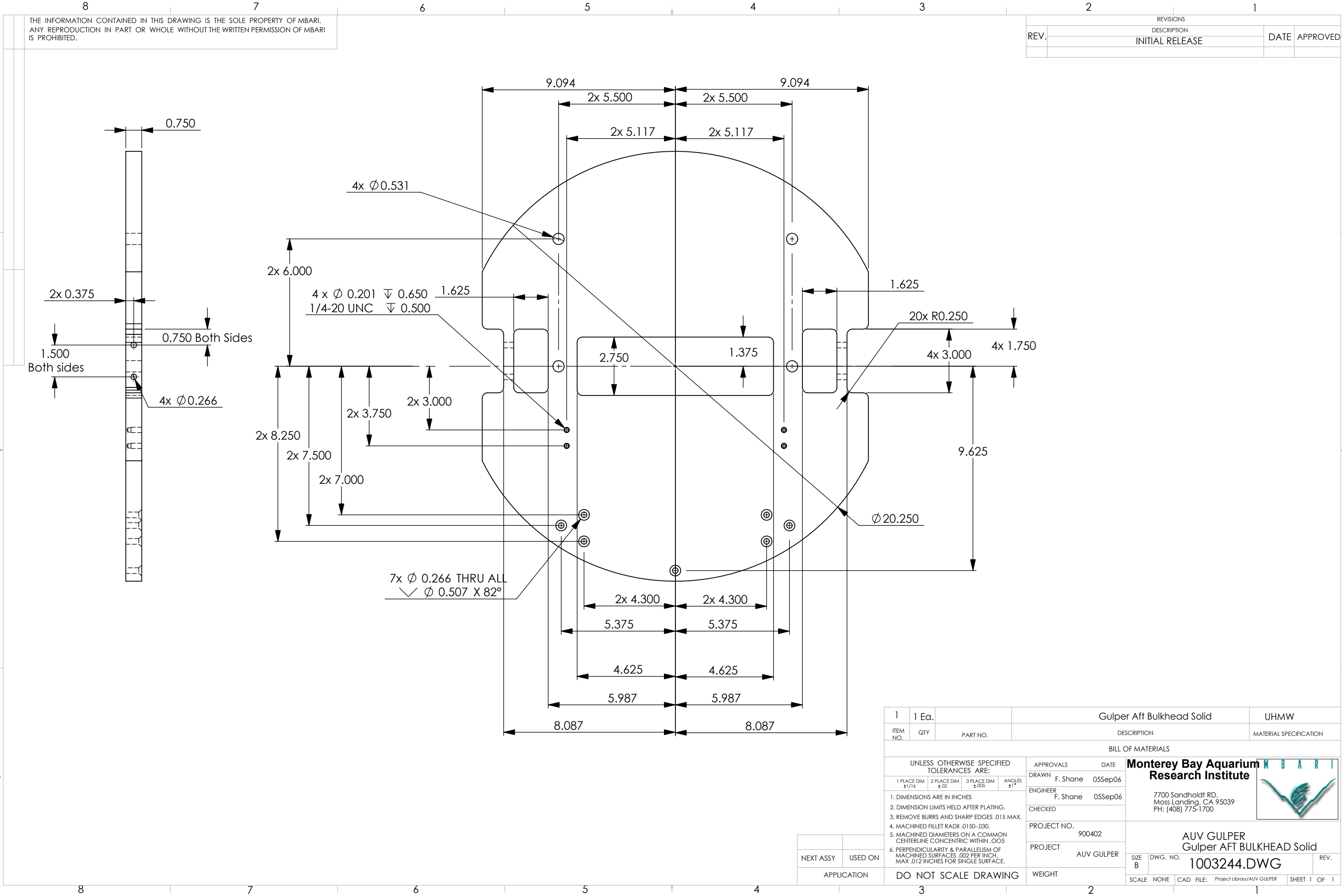




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

1	1 Ea.	Gulper Aft Bulkhead Solid		UHMW
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN	F. Shane 05Sep06
1. DIMENSIONS ARE IN INCHES			ENGINEER	F. Shane 05Sep06
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	900402
4. MACHINED FILLET RADII .0150-.030.			PROJECT	AUV GULPER
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
DO NOT SCALE DRAWING			SCALE	NONE
			CAD	FILE: Project Library/AUV GULPER
			SHEET	1 OF 1

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Research Institute

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AUV GULPER
Gulper AFT BULKHEAD Solid

SIZE B DWG. NO. 1003244.DWG

REV.