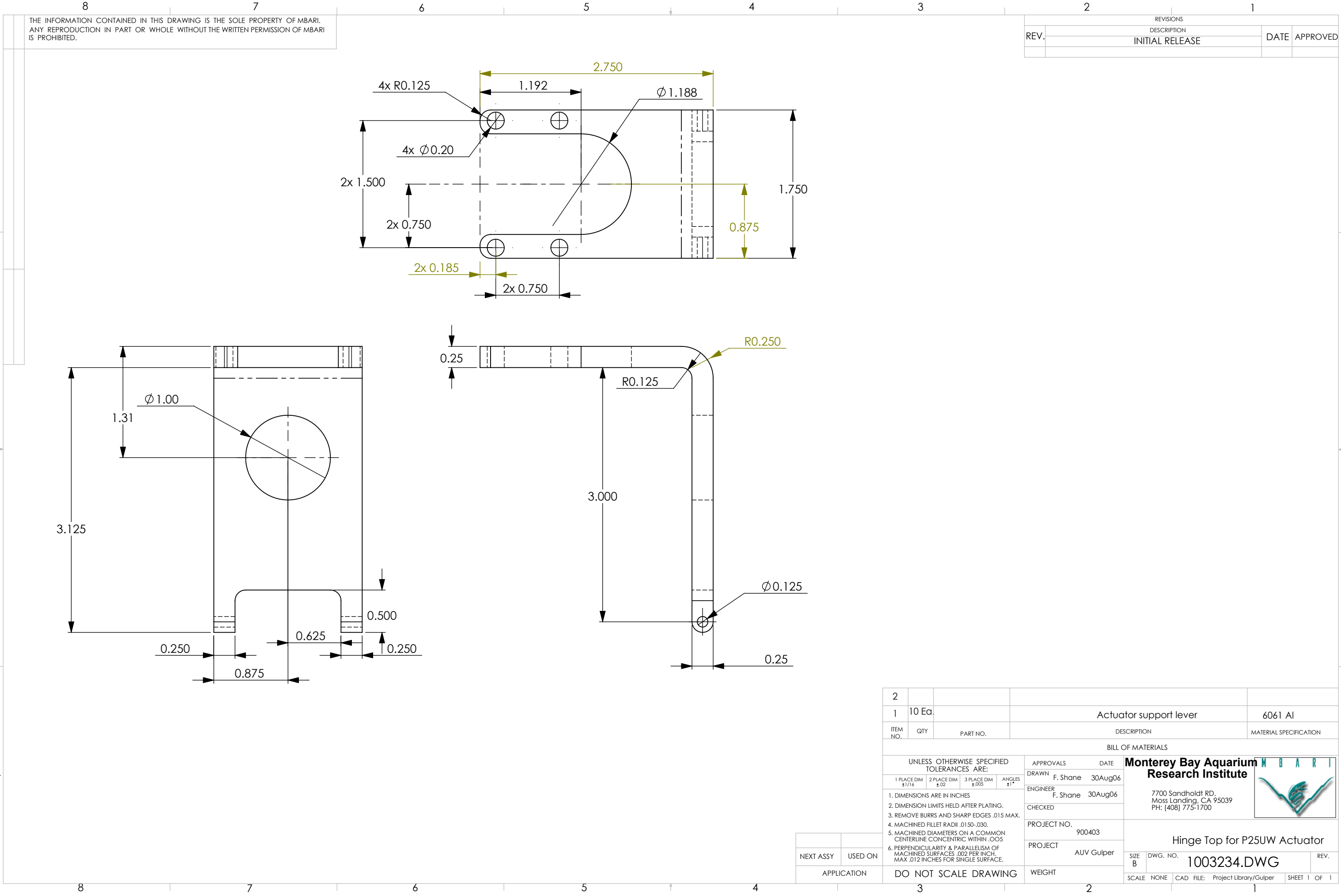




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2				
1	10 Ea.		Actuator support lever	6061 Al
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN F. Shane 30Aug06
1. DIMENSIONS ARE IN INCHES			ENGINEER F. Shane 30Aug06	
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO. 900403	
4. MACHINED FILLET RADII .0150-.030.			PROJECT AUV Gulper	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			SCALE NONE CAD FILE: Project Library/Gulper	
DO NOT SCALE DRAWING			SHEET 1 OF 1	

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Hinge Top for P25UW Actuator

SIZE B DWG. NO. 1003234.DWG REV.