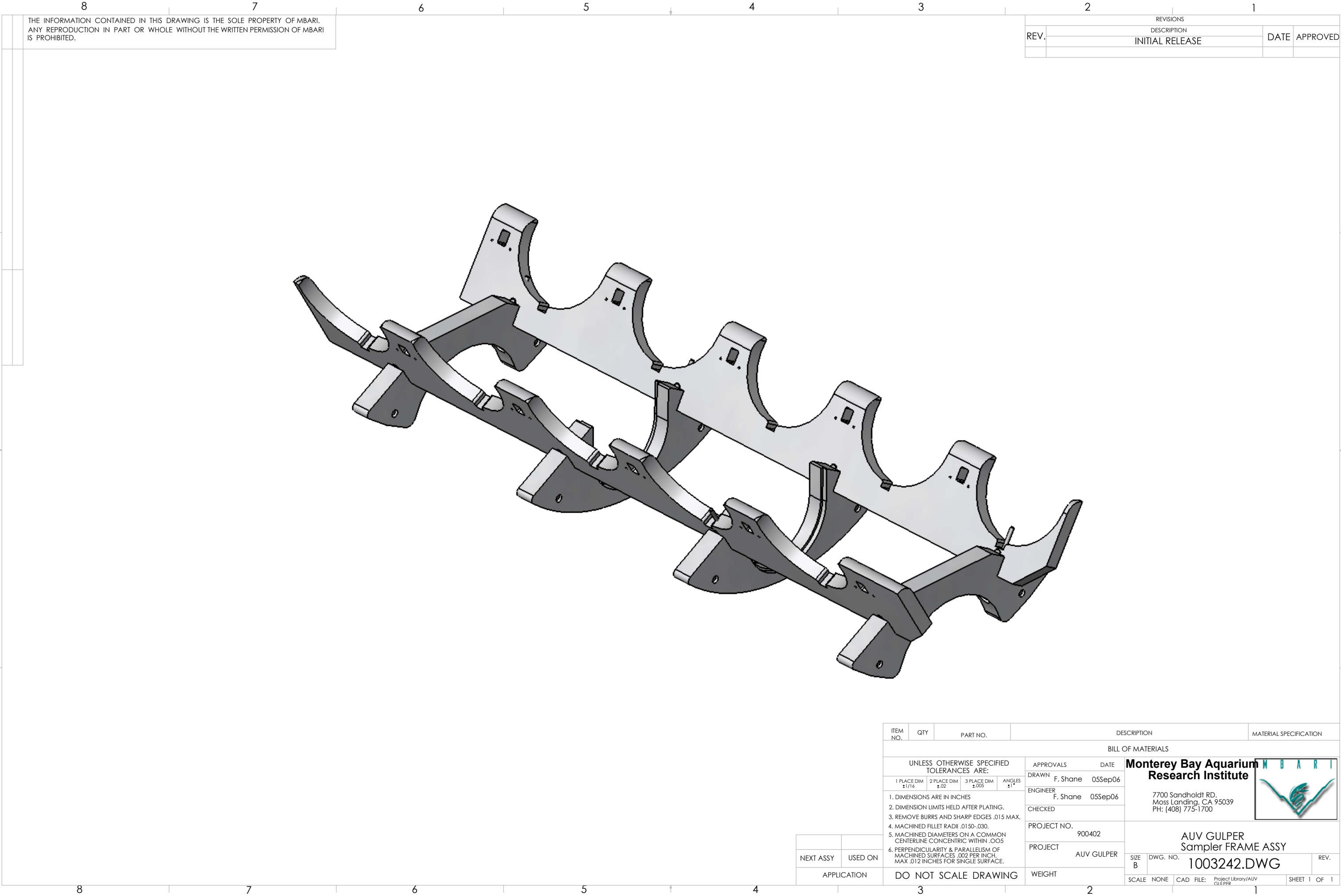




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN	F. Shane 05Sep06
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER	F. Shane 05Sep06
			CHECKED	
			PROJECT NO.	900402
			PROJECT	AUV GULPER
			WEIGHT	
DO NOT SCALE DRAWING			SCALE	NONE
			CAD FILE:	Project Library\AUV GULPER
			SHEET	1 OF 1

Monterey Bay Aquarium
Research Institute

7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (408) 775-1700



AUV GULPER
Sampler FRAME ASSY

SIZE B DWG. NO. 1003242.DWG

REV.