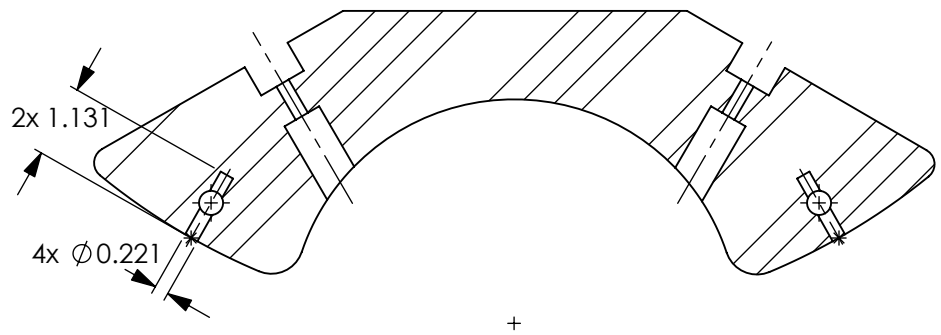
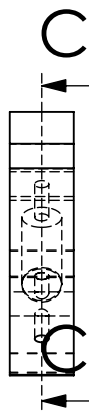
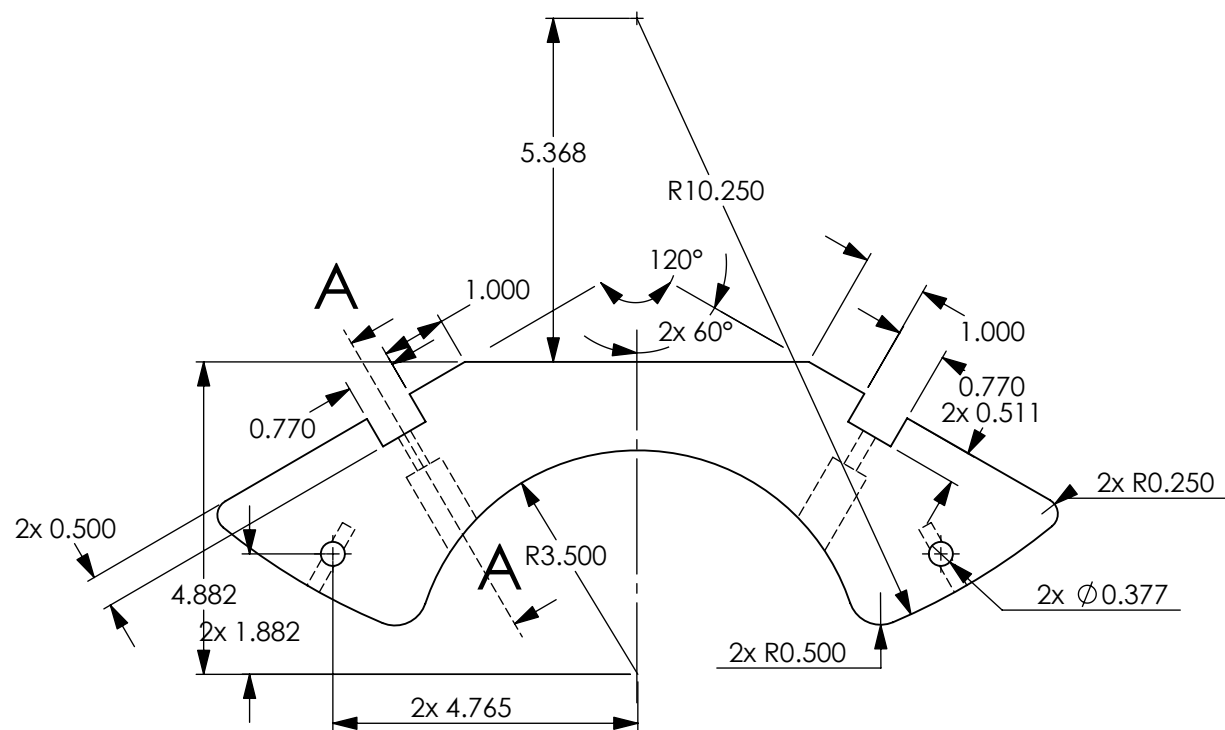
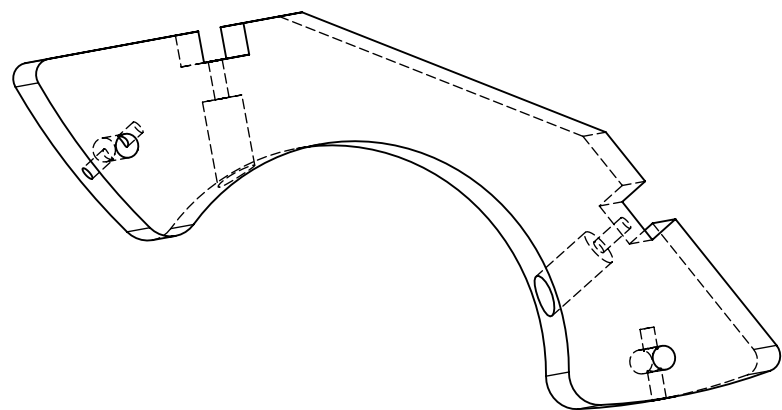
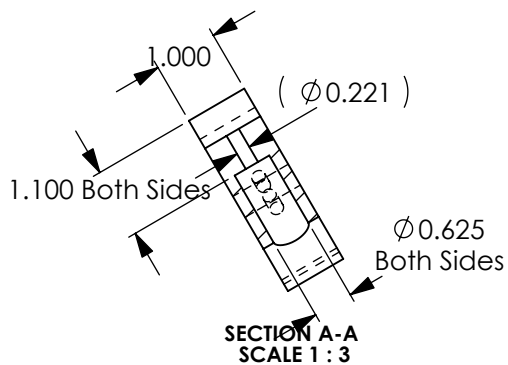


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| REVISIONS |                 |      |          |
|-----------|-----------------|------|----------|
| REV.      | DESCRIPTION     | DATE | APPROVED |
|           | INITIAL RELEASE |      |          |



SECTION C-C  
SCALE 1 : 3

|                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               |                                  |                                                   |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------|---------------|----------------------------------|---------------------------------------------------|
| 2                                                                                                                                                                                                                                                                                                                                               |                     |                      |               |                                  |                                                   |
| 1                                                                                                                                                                                                                                                                                                                                               | 2 Ea.               |                      |               | Rib, Sampler Rack                | UHMW                                              |
| ITEM NO.                                                                                                                                                                                                                                                                                                                                        | QTY                 | PART NO.             |               | DESCRIPTION                      | MATERIAL SPECIFICATION                            |
| BILL OF MATERIALS                                                                                                                                                                                                                                                                                                                               |                     |                      |               |                                  |                                                   |
| UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:                                                                                                                                                                                                                                                                                                      |                     |                      | APPROVALS     | DATE                             |                                                   |
| 1 PLACE DIM<br>±.1/16                                                                                                                                                                                                                                                                                                                           | 2 PLACE DIM<br>±.02 | 3 PLACE DIM<br>±.005 | ANGLES<br>±1° | DRAWN F. Shane                   | 30Aug06                                           |
| 1. DIMENSIONS ARE IN INCHES<br>2. DIMENSION LIMITS HELD AFTER PLATING.<br>3. REMOVE BURRS AND SHARP EDGES .015 MAX.<br>4. MACHINED FILLET RADII .0150-.030.<br>5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005<br>6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. |                     |                      |               | ENGINEER F. Shane                | 30Aug06                                           |
|                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | CHECKED                          |                                                   |
|                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | PROJECT NO. 900403               |                                                   |
| DO NOT SCALE DRAWING                                                                                                                                                                                                                                                                                                                            |                     |                      |               | PROJECT AUV GULPER               |                                                   |
|                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | SIZE B DWG. NO. 1003235.DWG REV. |                                                   |
|                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | SCALE NONE                       | CAD FILE: Project Library/AUV GULPER SHEET 1 OF 1 |

A