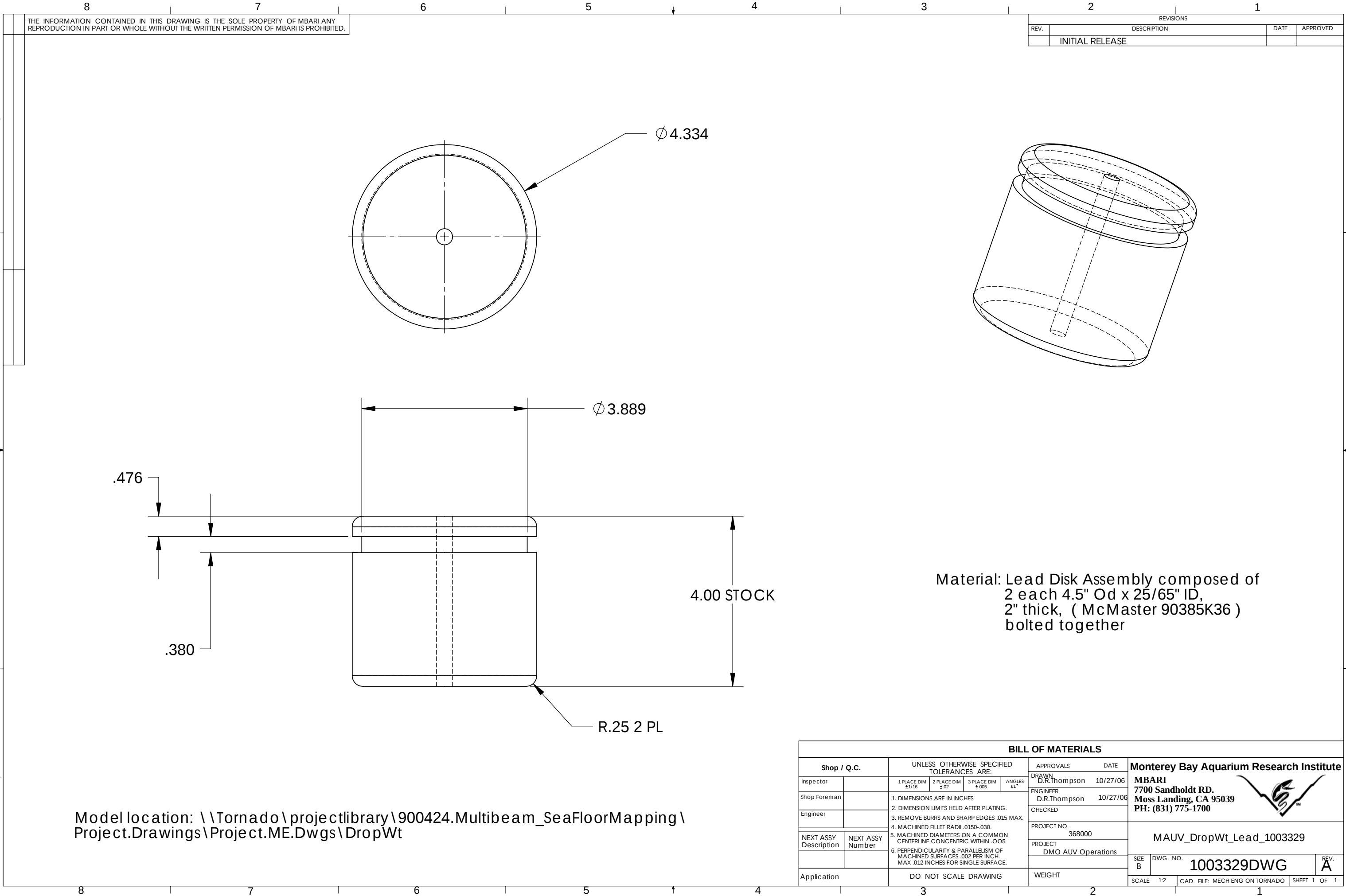




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

Material: Lead Disk Assembly composed of
2 each 4.5" Od x 25/65" ID,
2" thick, (McMaster 90385K36)
bolted together

Model location: \\Tornado\projectlibrary\900424.Multibeam_SeaFloorMapping\Project.Drawings\Project.ME.Dwgs\DropWt

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN D.R.Thompson	10/27/06		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER D.R.Thompson	10/27/06		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 368000		MAUV_DropWt_Lead_1003329	
						PROJECT DMO AUV Operations			
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. 1003329DWG
								SCALE 1:2	CAD FILE: MECH ENG ON TORNADO
								SHEET 1 OF 1	