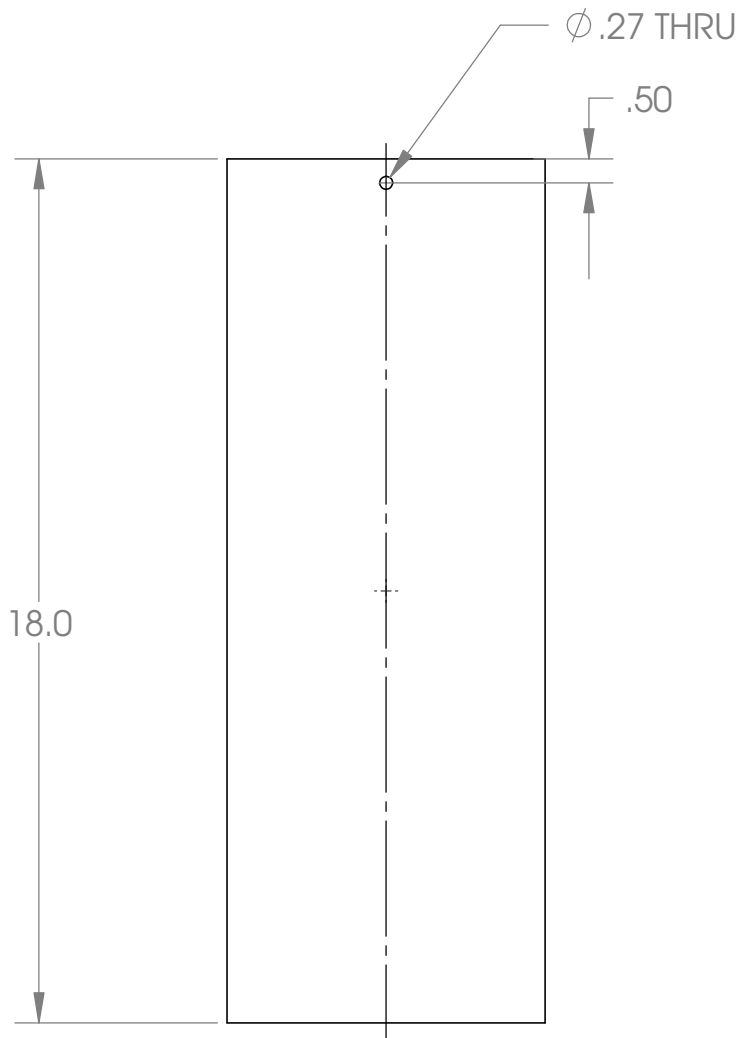
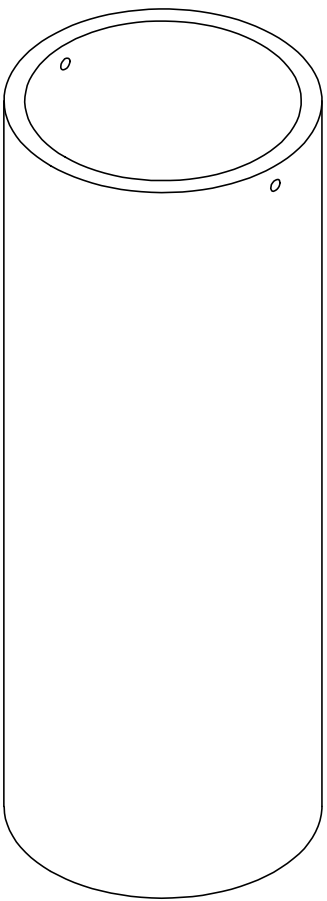




Material: 6" Sch 80 Steel Pipe

BILL OF MATERIALS												
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN JAH	12/01/04					
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER JAH	12/01/04					
Engineer						CHECKED JE	12/06/04					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 900434		LowerPost				
		PROJECT MOOS VP										
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO. 1002633		REV.
								SCALE 1:4 CAD FILE: X:\900434.MOOS-VP\...		SHEET 1 OF 1		