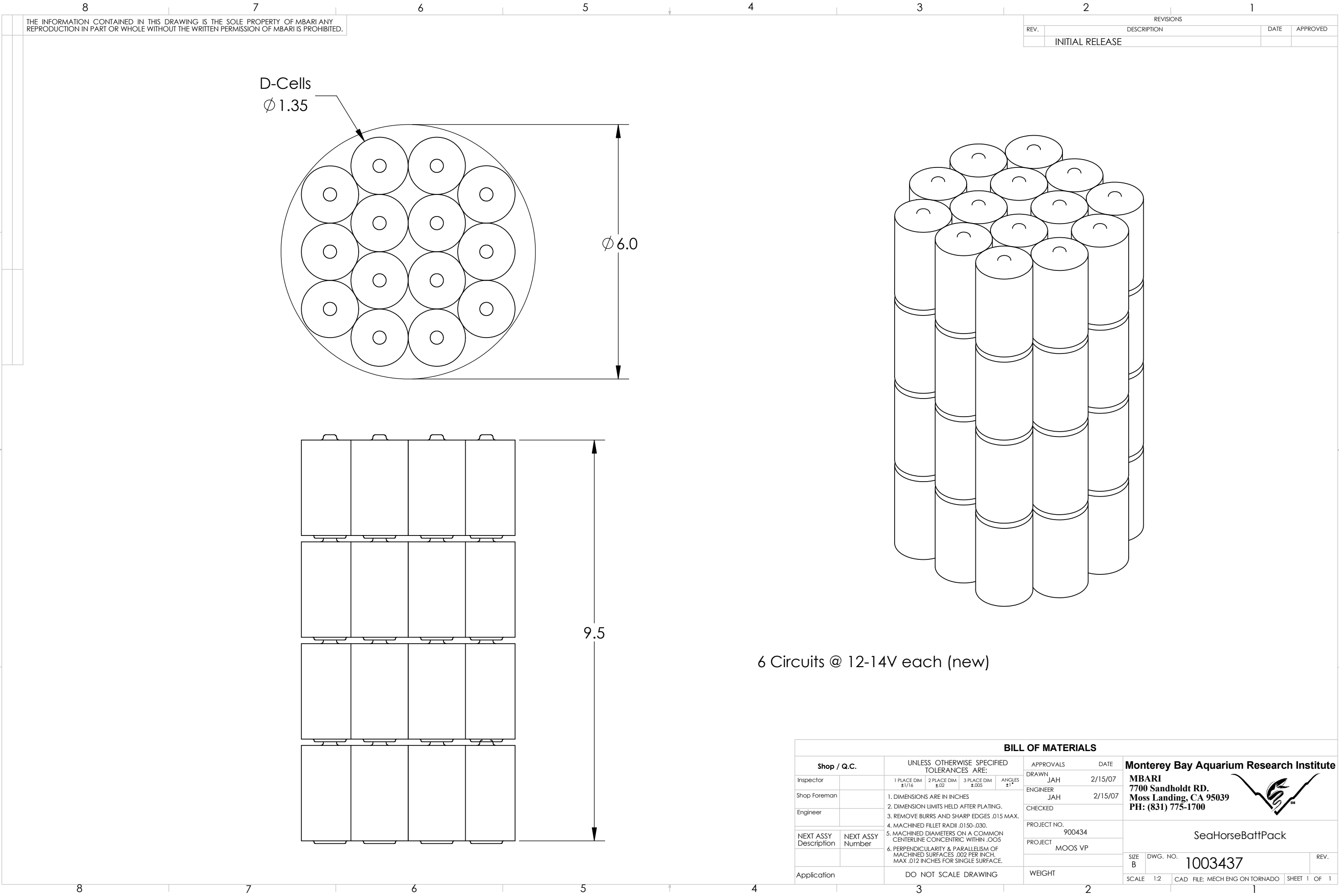




8

7

6

5

4

3

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1

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REV.

DESCRIPTION

DATE

APPROVED

INITIAL RELEASE

D

C

B

A

D-Cells
Ø 1.35

Ø 6.0

9.5

6 Circuits @ 12-14V each (new)

Shop / Q.C.

Inspector

Shop Foreman

Engineer

NEXT ASSY Description

NEXT ASSY Number

Application

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

1 PLACE DIM ±1/16

2 PLACE DIM ±.02

3 PLACE DIM ±.005

ANGLES ±1°

1. DIMENSIONS ARE IN INCHES

2. DIMENSION LIMITS HELD AFTER PLATING.

3. REMOVE BURRS AND SHARP EDGES .015 MAX.

4. MACHINED FILLET RADII .0150-.030.

5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005

6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.

APPROVALS

DATE

DRAWN JAH 2/15/07

ENGINEER JAH 2/15/07

CHECKED

PROJECT NO. 900434

PROJECT MOOS VP

WEIGHT

Monterey Bay Aquarium Research Institute

MBARI

7700 Sandholdt RD.

Moss Landing, CA 95039

PH: (831) 775-1700



SeaHorseBattPack

SIZE B

DWG. NO. 1003437

REV.

SCALE 1:2

CAD FILE: MECH ENG ON TORNADO

SHEET 1 OF 1