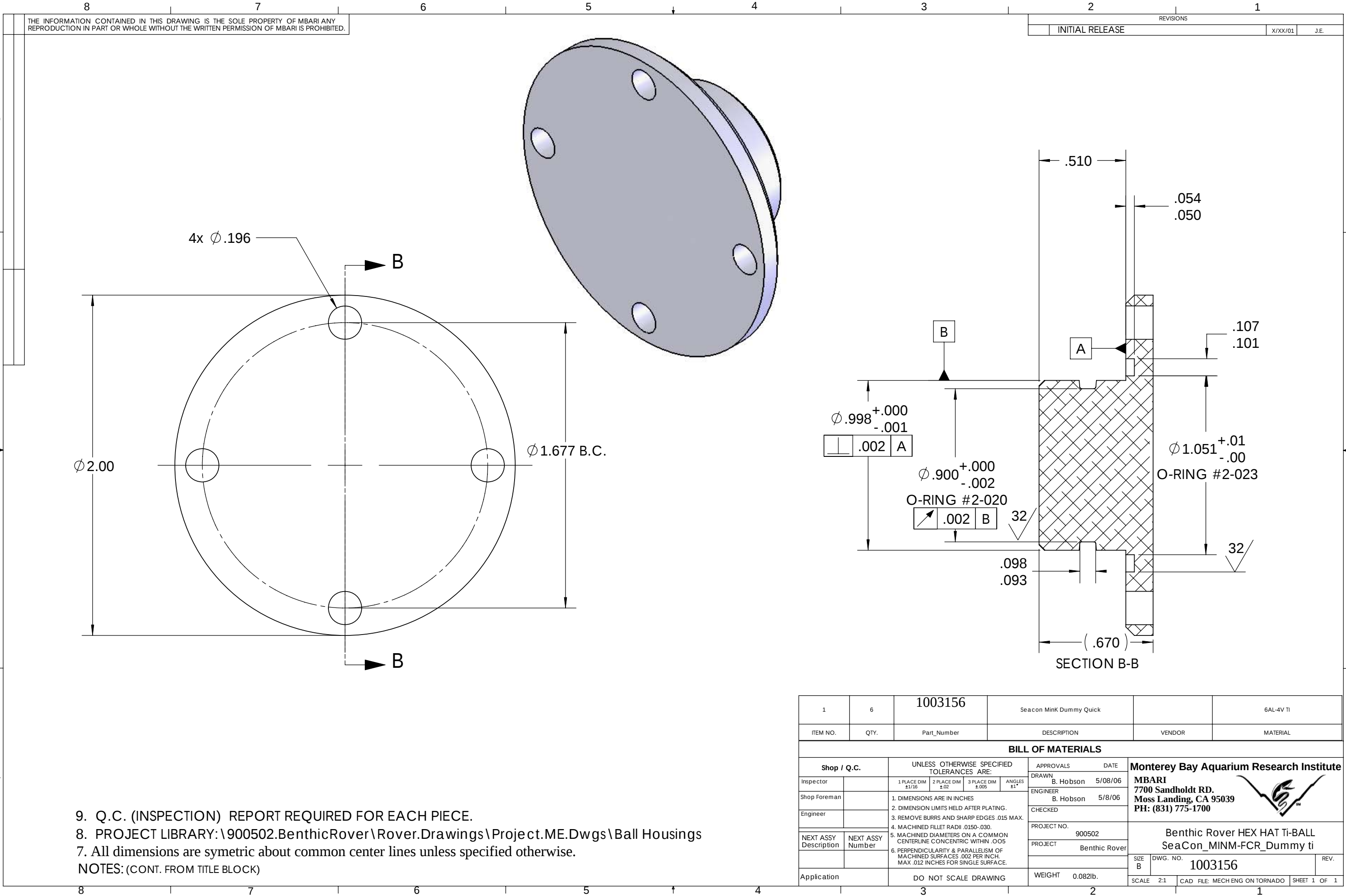




9. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.
8. PROJECT LIBRARY:\900502.BenthicRover\Rover.Drawings\Project.ME.Dwgs\Ball Housings
7. All dimensions are symetric about common center lines unless specified otherwise.
NOTES: (CONT. FROM TITLE BLOCK)

1	6	1003156	Seacon MinK Dummy Quick		6AL-4V TI
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN	B. Hobson 5/08/06
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	B. Hobson 5/8/06
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	900502
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	Benthic Rover
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	0.082lb.
				SIZE B	DWG. NO. 1003156
				SCALE 2:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

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Benthic Rover HEX HAT Ti-BALL

SeaCon_MINM-FCR_Dummy ti