

[illegible]

11. DWG 1001791 BOTTOM CAP DIM'S TO BE USED FOR CASTINGS. MATERIAL: ASTM B367-93 GRADE C5, 6AL-4V TITANIUM. 10. MATCHED DOMES TO BE MARKED W/ SERIAL NO. 1/8 STAMPED LETTERING, "SER. NO. XXXXX-B" IN MATCHING NUMBERS AT ASSEMBLY. 9. PART SYMMETRIC ABOUT SECTION LINE. 8. PARKER O-RING #2-283 OR EQUIVALENT 7. PARKER O-RING #2-282 OR EQUIVALENT (NON-STANDARD GROOVE DIA. - 2% STRETCH) Notes: (CONT. FROM TITLE BLOCK)	
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Notes: (CONT. FROM TITLE BLOCK)

DETAIL AA
SCALE 2 : 1

2	1	1001991-02
ITEM NO.	Machined/QTY.	Part Number

Shop / Q.C.	UNLESS OTHERWISE SPE TOLERANCES ARE
Inspector	1 PLATING ±.010 ±.002 ±.005
Shop Foreman	1 DIMENSIONS ARE IN INCHES 2 DIMENSION LIMITS HELD AFTER PLAT.
Engineer	3 REMOVE BARRI AND SHARP EDGES 4 MACHINED RILET RAKE .030-.050 5 MACHINED DIAMETERS ON A CON CONTINUE CONCERNING WEAR 6 PERPENDICULARITY & PARALLELISM MACHINED SURFACES AND THE MEAS MEAS WELD SIZE MATCHES FOR BRIDGE SUPP.
NEXT ASSY Description	NEXT ASSY Number
APPLICATION	DO NOT SCALE DRAWING