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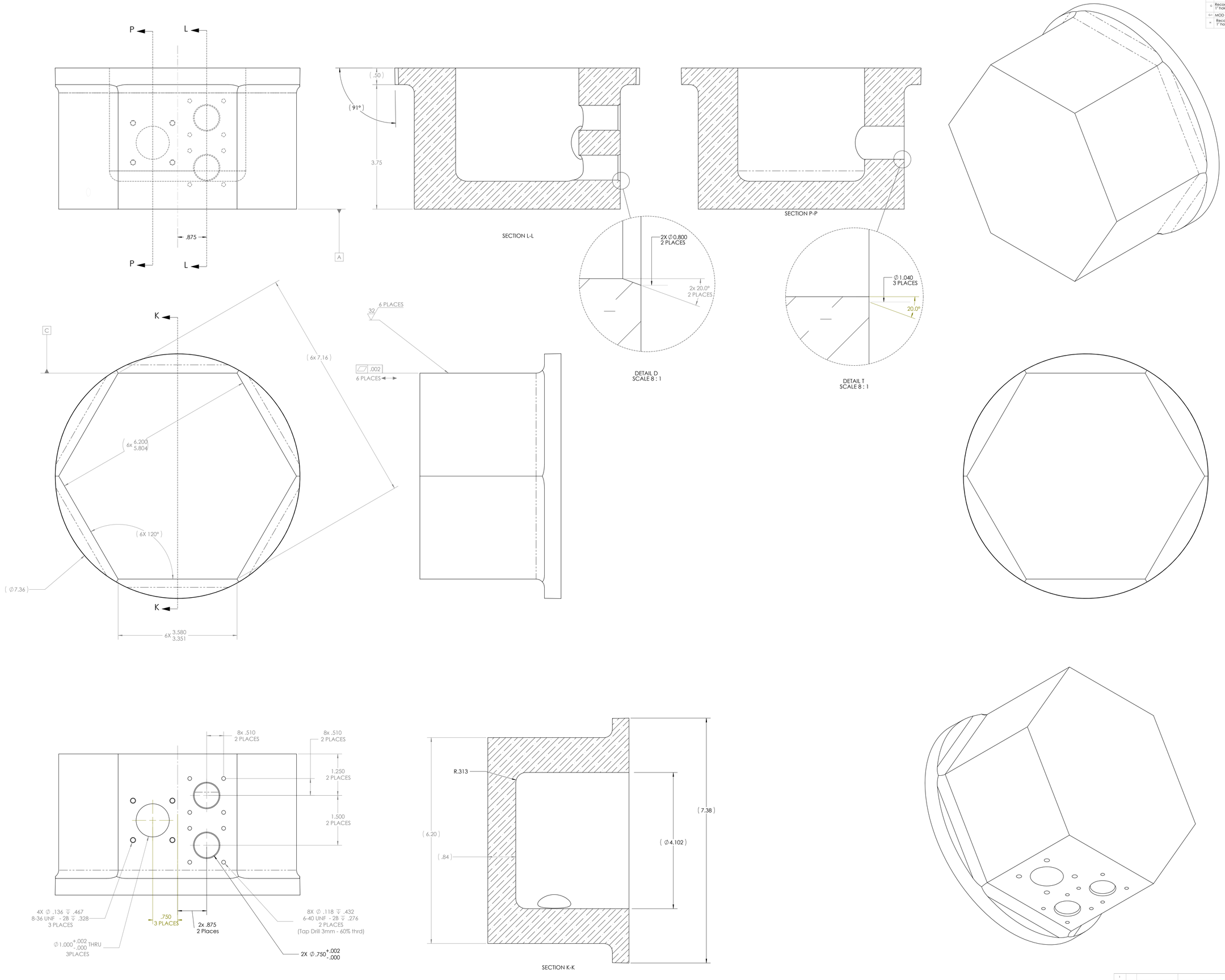
REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
-	INITIAL RELEASE	XX/XX/00	J.E.
A	ADDED CNTR BORE Ø5.265 (ZONE B4)	3/1/02	J.E.
B	CHG TAP #6-32 TO #6-40 (ZONE A7)	6/27/05	J.E.
C	CHG HOLE CNTRS TO REF DIM(ZONE E4,E8,B6)	7/01/05	J.E.
D	CHG HEX MACHINED DIMS(ZONE D7) CHG HEX BORE DIA. FRM 4.50(ZONE B4) CHG 1/4-28 TAPDRILL FRM .213	7/12/05	J.E.
E	Reconfig for Rover E-Sphere - remvd (3) 1.25" holes, (2) .75" holes, added (6) 1" holes, moved .75" holes from .75 to .875 from C1.	4/06/06	B.H.
6	Reconfig for Rover Batt-Sphere - CHG nmbr of 1" holes from 6 to 2 and .75 holes from 10 to 2	4/06/06	B.H.
G	MOD DIM'S LAY-OUT (ZONE B7)	4/19/06	J.E.
H	Reconfig for SES Batt-Sphere - CHG nmbr of 1" holes from 6 to 1 and .75 holes from 10 to 2	4/21/10	B.H.



NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
1					

BILL OF MATERIALS

SHOP / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS	DATE
INSPECTOR	.1 PLACE DIM ±.015 / .2 PLACE DIM ±.005 / .3 PLACE DIM ±.005 / ANGLE ±0.5°	DRAWN J. ERICKSON	2/22/05
SHOP FOREMAN	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. ALL SHARP EDGES TO BE BROKEN .015 MAX. 4. MACHINED FILLETS R.125 (.005)	ENGINEER J. ERICKSON	2/22/05
ENGINEER	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .002	CHECKED	
NEXT ASSY DESCRIPTION / NEXT ASSY NUMBER	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES TO BE WITHIN .002 MAX (.010 MAX) FOR SINGLE SURFACE.	PROJECT NO. R01027	
		PROJECT Sedimentation Sensor	
APPLICATION	DO NOT SCALE DRAWING	WEIGHT	

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SES Batt-Sphere D-Con

SIZE E | DWG. NO. P-200866-10 | REV G

SCALE: 1:1 | CAD FILE: | WEIGHT: KG | SHEET 1 OF 3