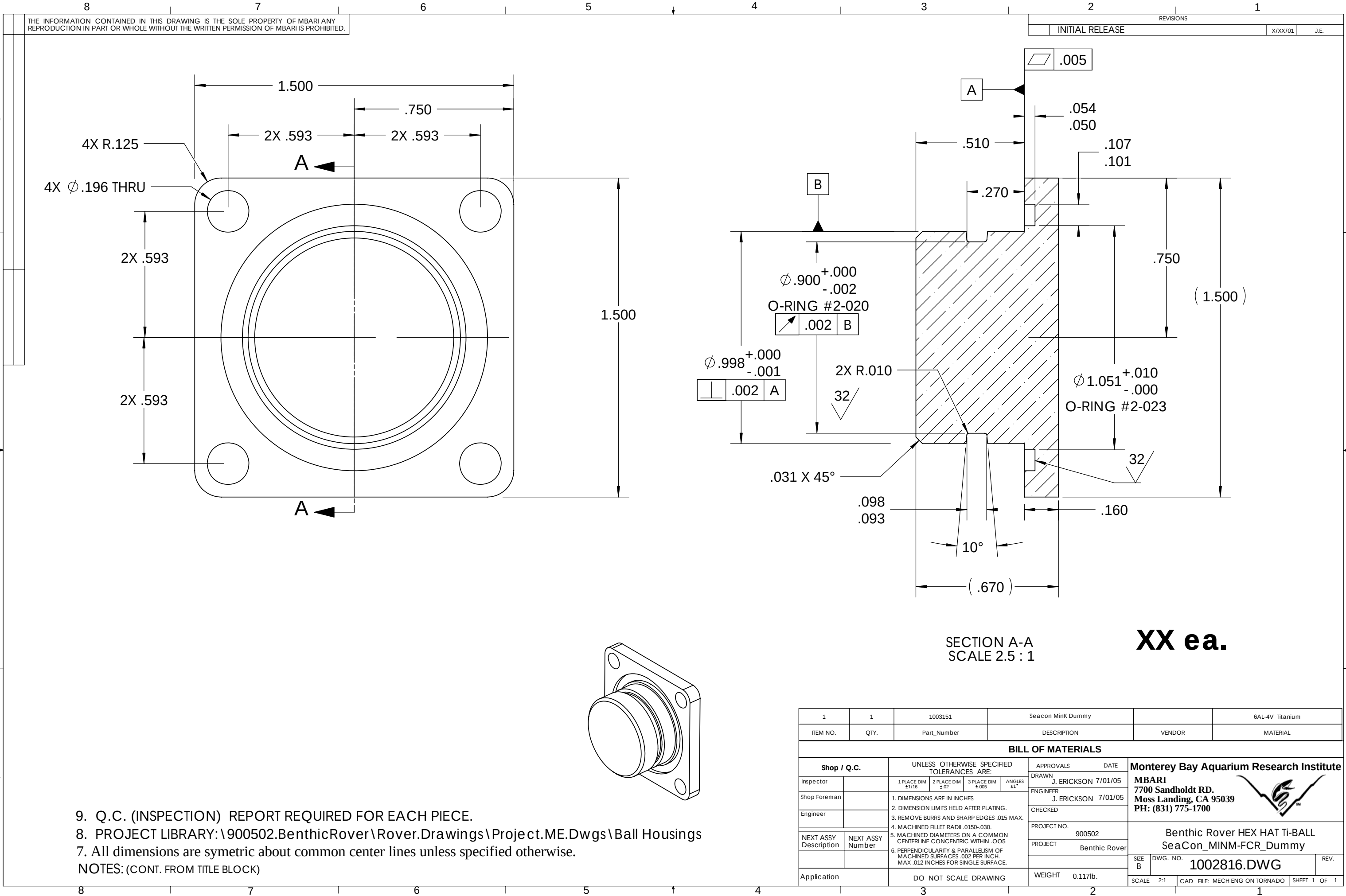
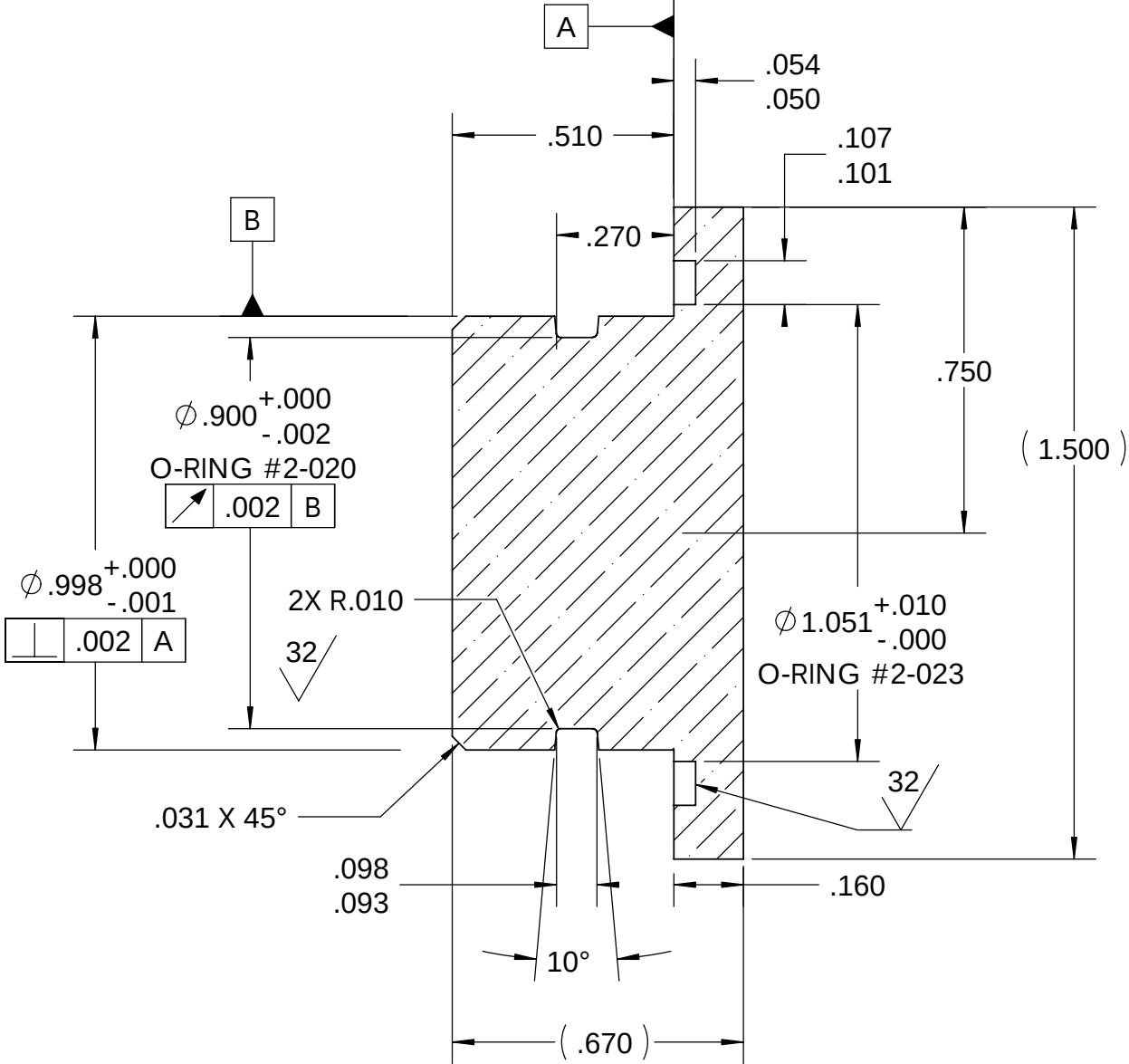
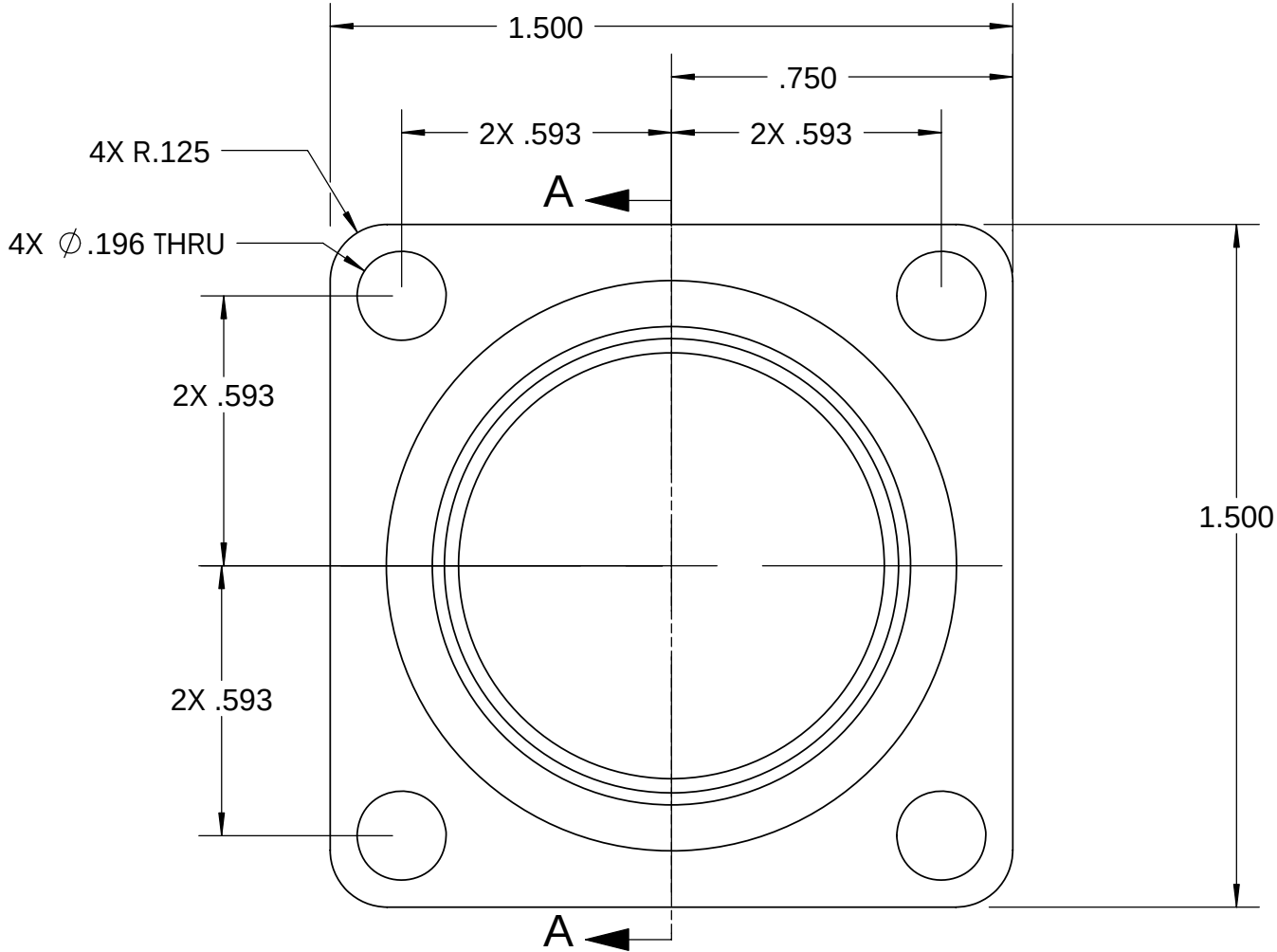




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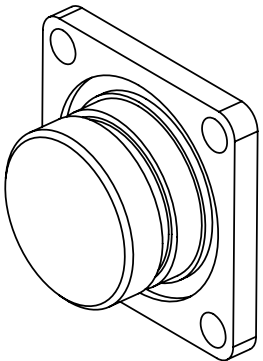
REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

 .005



SECTION A-A
SCALE 2.5 : 1

XX ea.



9. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.
8. PROJECT LIBRARY:\900502.BenthicRover\Rover.Drawings\Project.ME.Dwgs\Ball Housings
7. All dimensions are symetric about common center lines unless specified otherwise.
NOTES: (CONT. FROM TITLE BLOCK)

1	1	1003151	Seacon Mink Dummy		6AL-4V Titanium
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 7/01/05	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 7/01/05	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900502	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT Benthic Rover	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.117lb.	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. 1002816.DWG	
				SCALE 2:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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Benthic Rover HEX HAT Ti-BALL
SeaCon_MINM-FCR_Dummy