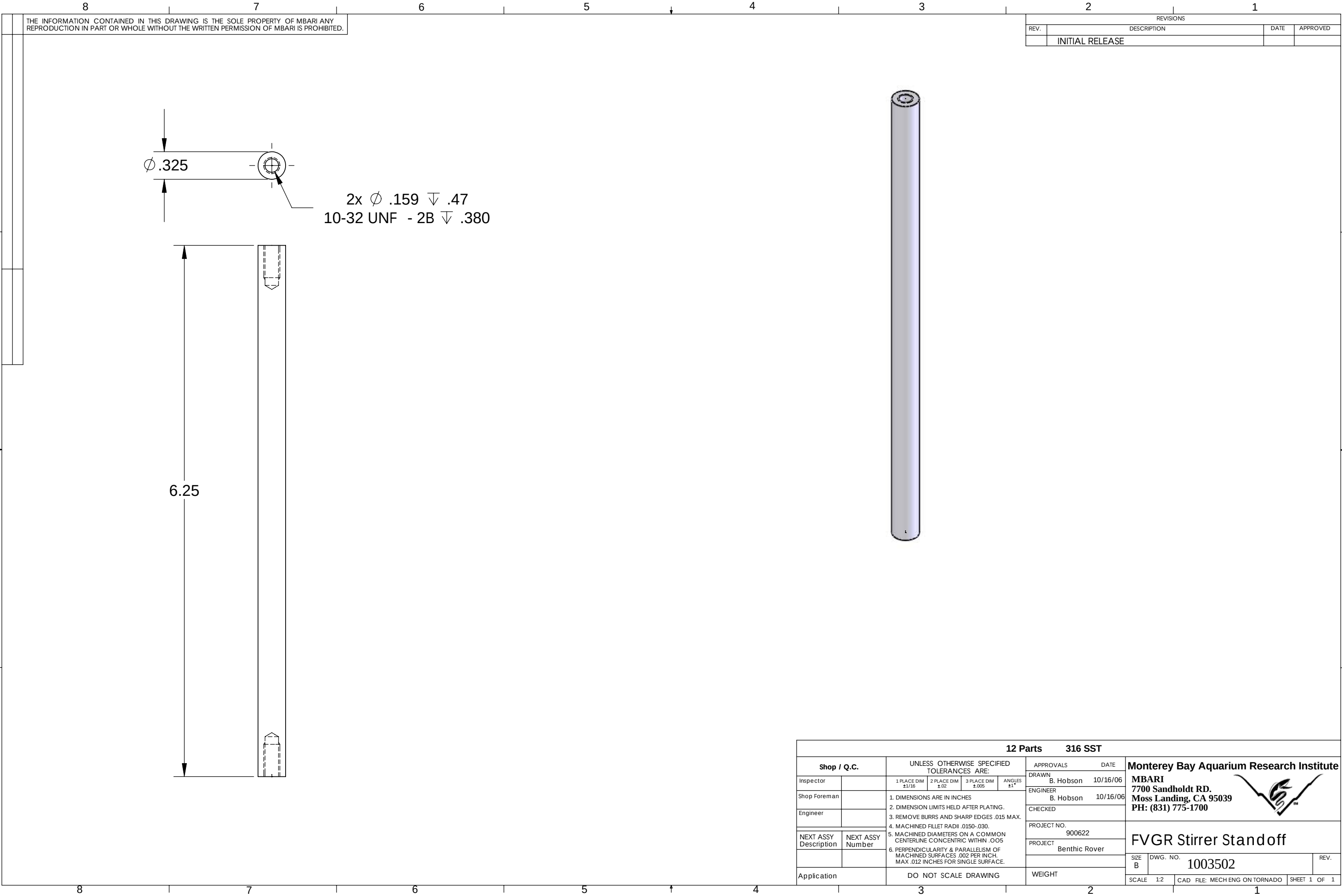




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

12 Parts 316 SST			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°
Engineer		1. DIMENSIONS ARE IN INCHES	
		2. DIMENSION LIMITS HELD AFTER PLATING.	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	
		4. MACHINED FILLET RADII .0150-.030.	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
Application		DO NOT SCALE DRAWING	
		APPROVALS DATE	
		DRAWN B. Hobson	10/16/06
		ENGINEER B. Hobson	10/16/06
		CHECKED	
		PROJECT NO. 900622	
		PROJECT Benthic Rover	
		WEIGHT	
		SIZE B	DWG. NO. 1003502
		SCALE 1:2	CAD FILE: MECH ENG ON TORNADO
		SHEET 1	OF 1

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



FVGR Stirrer Stand off