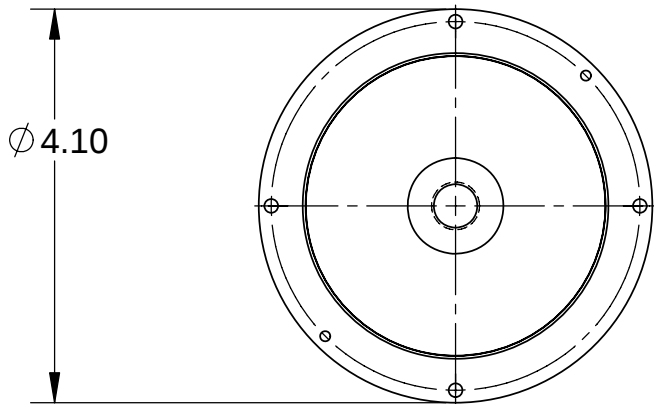
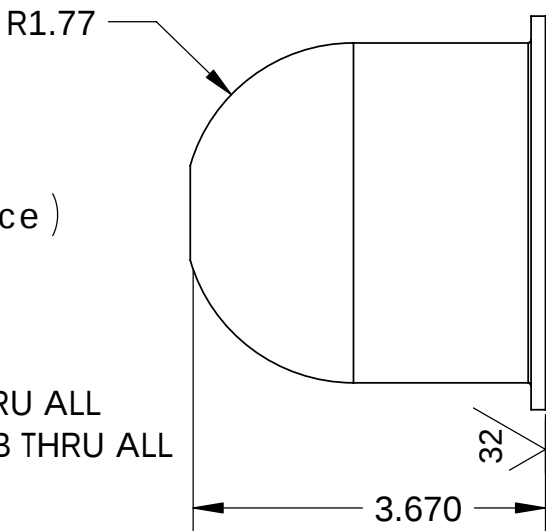
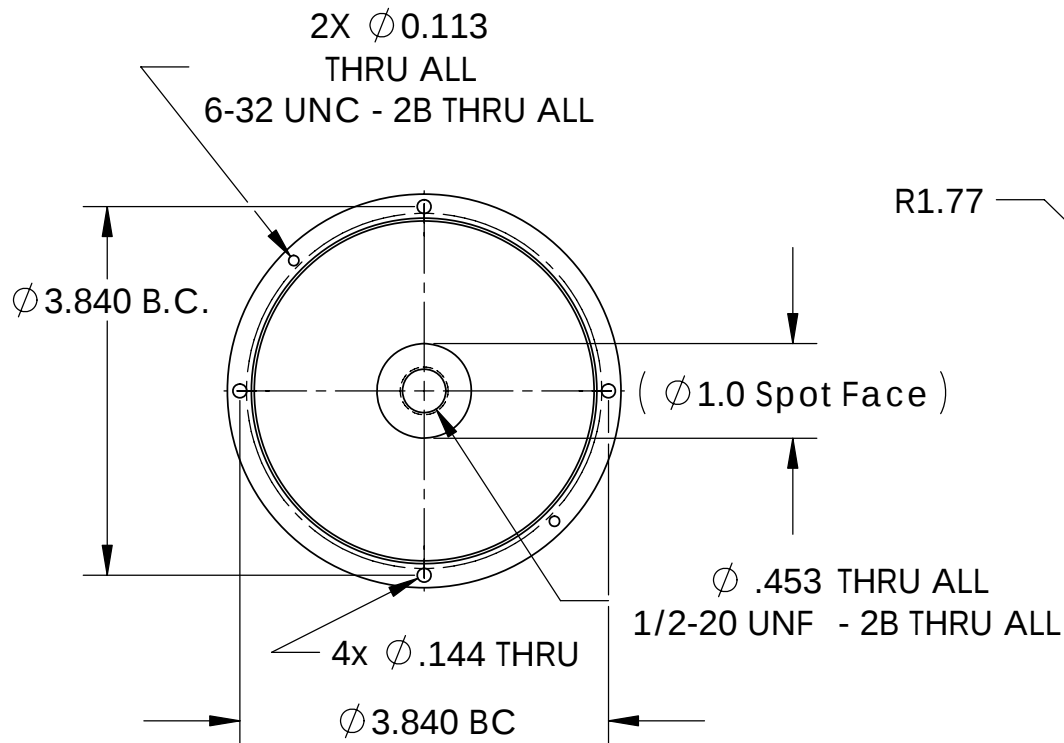
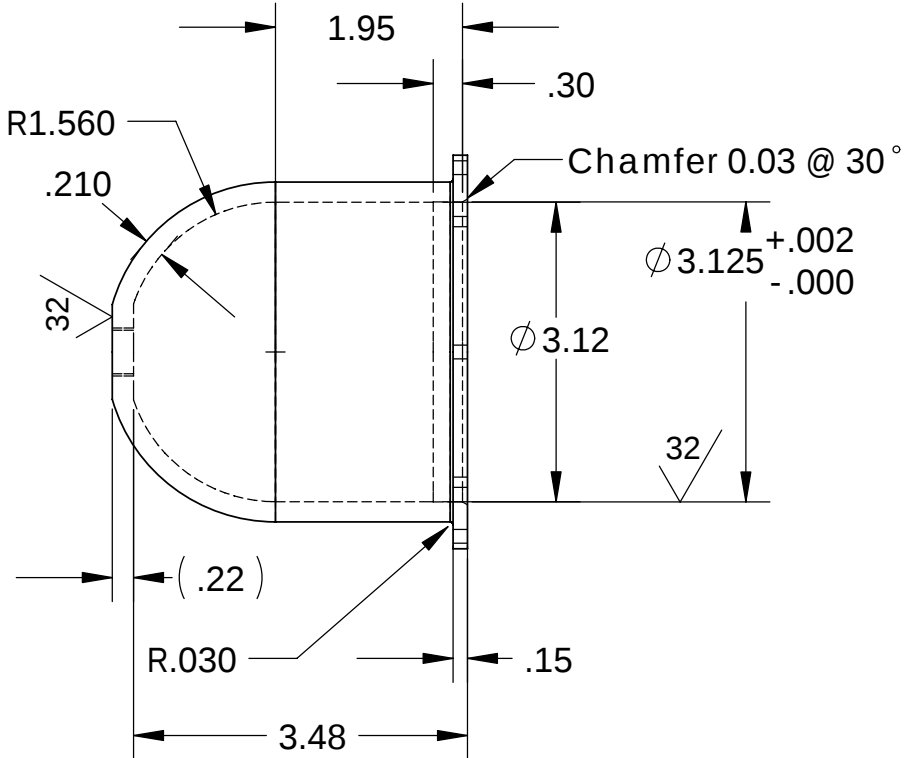
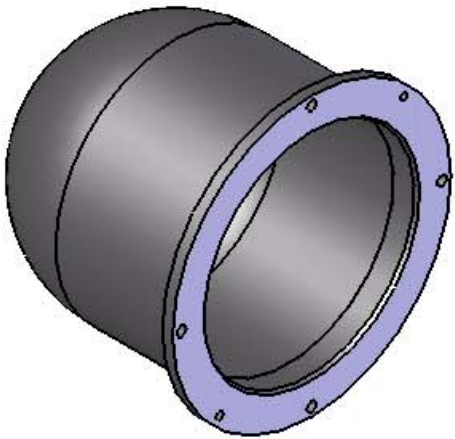


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	Added four 6-32 Jacking Screws	10/2/06	J. Erikson



ITEM NO.	PART NUMBER	Material	QTY.
1	EZ endbell	6Al-4V Titanium	2

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	B. Hobson	5/4/06			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER	B. Hobson	5/4/06			
Engineer						CHECKED	J. Ericson	5/23/06			
						PROJECT NO.			900502		
NEXT ASSY Description	NEXT ASSY Number					PROJECT		Benthic Rover		EZ- Endbell	
								SIZE B		DWG. NO. 1003152	
										REV. A	
Application		DO NOT SCALE DRAWING				WEIGHT		SCALE 1:2		CAD FILE: MECH ENG ON TORNADO	
										SHEET 1 OF 1	